

## 918

## 938

Teileliste

Parts list

Liste de pièces

Lista de piezas

Diese Teileliste hat für Maschinen ab nachfolgender  
Seriennummer Gültigkeit:

This parts list applies to machines from the following  
serial numbers onwards:

Cette liste de pièces est valable pour les machines au  
numéros de série à partir de:

Esta lista de piezas tiene validez para máquinas a partir del  
número de serie siguiente:

PFAFF 918 # 2226222 →

PFAFF 938 # 2226223 →

Alle Informationen und Abbildungen waren zum Zeitpunkt der Druckgebung auf dem neusten Stand.

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### Achtung!



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### Caution!



We warn you expressively that spare parts and accessories that are not supplied by us are not tested and released by us. Fitting or using these products may therefore have negative influences on features that depend on the machine design. We are not liable for any damage caused by the use of non-Pfaff parts!

### Attention!



Nous attirons expressément votre attention sur le fait que les pièces de rechange et accessoires qui n'ont pas été livrés par nous n'ont pas non plus été contrôlés et agréés par nous. C'est pourquoi le montage et/ou l'utilisation de telles pièces peut éventuellement entraîner l'altération des caractéristiques de construction de votre machine. Par conséquent, nous n'assumons aucune responsabilité pour les dommages causés par l'emploi de pièces qui ne sont pas d'origine!

### ¡Atención!



Se hace observar que en el caso de piezas de recambio y accesorios que no hayan sido suministrados por nosotros, quiere decir que non han sido sometidas por nuestra parte a un control y que no se les ha dado el visto bueno. Por esta razón, el montaje y/o empleo de tales productos puede repercutir negativamente en las características previstas en su máquina. ¡Para los daños que eventualmente pudiesen presentarse al utilizar piezas no originales, no asumimos ninguna garantía!

- Die Seriennummer der Maschine, für die diese Teileliste Gültigkeit hat, ist auf der Titelseite aufgeführt.
  - Alle Teile sind so abgebildet, wie sie in der Maschine funktionsmäßig zusammengehören.
  - Gestrichelt dargestellte Teile zeigen angrenzende Teile aus anderen Funktionsgruppen.
  - Im oberen Teil der Bildseiten befindet sich eine Gesamtansicht der Maschine .
  - Der Einbauort der dargestellten Teile wird durch eine gerasterte Fläche gekennzeichnet.
  - Einrahmungen auf den Bildseiten zeigen, aus welchen Einzelteilen sich die Gruppenteile zusammensetzen.
  - Die auf den Bildseiten verwendeten Schlüsselzeichen (  ;  ;  usw.) sind im Kapitel "Erläuterungen der Schlüsselzeichen" aufgelistet.
- 
- The serial number of the machine to which this parts list applies is indicated on the cover page.
  - All parts are illustrated in function groups with the parts which they function together with in the machine.
  - Parts illustrated with broken lines are parts from other function groups which border on the illustrated function group.
  - The above section of the page of illustrations contains a total view of the machine. The place for the installation of the parts pictured here is marked by the grid.
  - The framed-in sections on the illustration pages show the individual parts comprising a group.
  - The key markings used on the illustrated pages (  ;  ;  etc.) are listed in the chapter "Explanation of key markings".
- 
- Le numéro de série de la machine pour laquelle cette liste de pièces est valable est indiqué sur la première page.
  - Toutes les pièces sont représentées en fonction de leur groupement fonctionnel dans la machine.
  - Les pièces hâchurées indiquent les pièces limitrophes de groupes de fonctions différents.
  - La partie supérieure des pages de figures comprend une présentation globale de la machine. L'emplacement des pièces représentées est signalé par quadrillages.
  - Les parties encadrées sur les pages à illustrations représentent les pièces individuelles formant groupe.
  - Vous trouverez au chapitre "Explication des symboles" une liste des symboles utilisés sur les pages de figures (  ;  ;  etc.)
- 
- El número de serie de la máquina para la cual tiene validez esta lista de piezas va indicado en la página de título.
  - Todas las piezas están ilustradas tal como aparecen en la máquina para su funcionamiento.
  - Las piezas representadas con rayitas muestran piezas colindantes de otros grupos de funciones.
  - En la parte superior de las páginas ilustradas se puede ver una vista en conjunto de la máquina.
  - El lugar de montaje de la pieza representada va caracterizada mediante una superficie reticulada.
  - Los recuadros en las páginas ilustradas indican las piezas individuales de que se componen los grupos.
  - Los signos clave (  ;  ;  etc.) empleados en las páginas con ilustraciones van listados en el capítulo "Explicaciones de los signos clave".

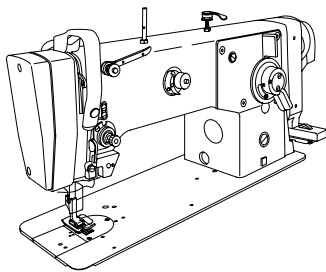
|      |                                                                                                                                                                                                                                                                                                                          |
|------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|      | Unterklassenabhängig, Teilenummer siehe Unterklassen-Ausstattung.<br>Subclas-dependent, for part number see subclass parts listing.<br>Fonction de la sous-classe; pour le numéro de la pièce, voir "Équipement de sous-classes".<br>Dependientes de la subclase, para el número de pieza véase "Dotación de subclases". |
| A    | Maschinen-Ausstattung für feine Materialien.<br>Model A for sewing thin and light-weight materials.<br>Modèle A pour la couture de tissus fins et légers.<br>Tipo A para materiales ligeros.                                                                                                                             |
| B    | Maschinen-Ausstattung für mittlere Materialien.<br>Model B for sewing medium-weight materials.<br>Modèle B pour la couture de matières moyennes.<br>Tipo B para materiales semiligeros.                                                                                                                                  |
| B/C  | Maschinen-Ausstattung wie B, jedoch mit größerem Stichloch (2,2 mm).<br>Machine equipped as model B, but with larger needle hole (2.2 mm).<br>Machine prévue comme en B, mais avec trou d'aiguille plus grand (2,2 mm).<br>Tipo de máquina como B, pero con agujero de la placa de aguja más grande (2,2 mm).            |
| C    | Maschinen-Ausstattung für mittelschwere Materialien.<br>Model C for sewing medium-heavy materials.<br>Modèle C pour la couture de matières mi-lourdes.<br>Tipo C para materiales semipesados.                                                                                                                            |
| N2,5 | Stichlänge 2,5 mm.<br>Stitch length 2.5 mm.<br>Longueur du point 2,5 mm.<br>Largo de puntada 2,5 mm.                                                                                                                                                                                                                     |
| 4,5  | Stichlänge 4,5 mm.<br>Stitch length 4.5 mm.<br>Longueur du point 4,5 mm.<br>Largo de puntada 4,5 mm.                                                                                                                                                                                                                     |
| N    | Stichlänge 6,0 mm.<br>Stitch length 6.0 mm.<br>Longueur du point 6,0 mm.<br>Largo de puntada 6,0 mm.                                                                                                                                                                                                                     |
| 2    | Markierung (Punkte, Striche oder Zahl) bei Bestellung angeben.<br>Marking (dots, strokes or numbers) to be stated on order.<br>Préciser les repères (points, traits ou chiffres) à la commande.<br>Señales (puntos, rayas o cifras), indíquese en los pedidos.                                                           |
| 3    | Geklebt<br>Part cemented<br>Pièce collée<br>Pieza pegada                                                                                                                                                                                                                                                                 |

|      |                                                                                                                                                                                                                                                             |
|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 3/1  | Gesichert mit Loctite.<br>Secured with Loctite.<br>Bloqué par Loctite.<br>Asegurado con Loctite.                                                                                                                                                            |
| 3/4  | Selbstklebend<br>Self-adhesive<br>Auto-adhésive<br>Autoadhesivo                                                                                                                                                                                             |
| 5    | Nähmuster bzw. Material einsenden.<br>Submit sewing sample or material.<br>Joindre échantillons de couture ou matières.<br>Envíense muestras de costura.                                                                                                    |
| 6    | Nadeldicke und Spitzenform bei Bestellung angeben.<br>Needle size and style of point to be stated on order.<br>Préciser la grosseur de l'aiguille et la forme de la pointe à la commande.<br>Grosor de aguja y forma de la punta, indíquese en los pedidos. |
| 11   | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag                                                                                                                                                                                     |
| 22   | Zubehör<br>Accessories<br>Accessoires<br>Accesorios                                                                                                                                                                                                         |
| 26/2 | Stichlängenbegrenzung auf 0,5 mm.<br>Stitch leng limited to 0.5 mm.<br>Limitation de la longueur du point à 0,5 mm.<br>Limitación del largo de puntada a 0,5 mm.                                                                                            |
| 26/3 | Stichlängenbegrenzung auf 1,5 mm.<br>Stitch leng limited to 1.5 mm.<br>Limitation de la longueur du point à 1,5 mm.<br>Limitación del largo de puntada a 1,5 mm.                                                                                            |
| 26/4 | Stichlängenbegrenzung auf 2,5 mm.<br>Stitch leng limited to 2.5 mm.<br>Limitation de la longueur du point à 2,5 mm.<br>Limitación del largo de puntada a 2,5 mm.                                                                                            |
| 27/5 | Eingeklammerte Zahl = Länge in mm.<br>Number in brackets = length in mm.<br>Chiffre entre parenthèses = longueur en mm<br>Cifra entre paréntesis = largura en mm.                                                                                           |

|       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|-------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 27/12 | Eingeklammerte Zahl = Durchmesser x Breite in mm.<br>Number in brackets = diameter x width in mm.<br>Chiffre entre parenthèses = diamètre x largeur en mm.<br>Cifra entre paréntesis = diámetro x anchura en mm.                                                                                                                                                                                                                                                                                                                                                                                                                     |
| 27/13 | Eingeklammerte Zahl = Breite in mm.<br>Number in brackets = width in mm.<br>Chiffre entre parenthèses = largeur en mm.<br>Cifra entre paréntesis = anchura en mm.                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| 28    | Sonderausführung<br>Special version<br>Version spéciale<br>Tipo especial                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| 32    | Beim Einbau dieses Teiles wird für die Paßgenauigkeit zum Anschlußteil keine Garantie übernommen; zweckmäßig vollständiges Aggregat bestellen.<br>No guarantee is assumed that this part will fit the mating part; it is best to order a complete assembly.<br>Aucune garantie ne pourra être assurée quant à la précision d'ajustage de cette pièce avec l' pièce correspondante; il est indiqué de commander un mécanisme complet.<br>Al montar esta pieza no se asume garantía alguna en cuanto a la tolerancia y precisión de ajuste respecto a la pieza correspondiente; por esta razón, se recomienda pedir el grupo completo. |
| 35/1  | Bei Montage vernieten.<br>To be riveted after assembly.<br>River après montage.<br>Remáchese después del montaje.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| 38/7  | Kunststoffbeschichtet<br>Plastic-coated<br>A enduction plastique<br>Con revestimiento de plástico                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| 38/8  | Gezahnt<br>Toothed<br>Dentée<br>Dentado                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| 38/9  | Gerändelt<br>Knurled<br>Molleté<br>Moleteado                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| 40/2  | Tränken mit 28-011 201-44; Bestellnummer siehe Seite 26 - 1.<br>Soak with 28-011 201-44; for part number see page 26 - 1.<br>Imbiber d'huile 28-011 201-44; n° de commande, voir page 26 - 1.<br>Empape con aceite 28-011 201-44; para el Número de pedido véase la página 26 - 1.                                                                                                                                                                                                                                                                                                                                                   |

- 40/3**      Fetten mit 28-011 202-47; Bestellnummer siehe Seite 26 - 1.  
 Grease with 28-011 202-47; for part number see page 26 - 1.  
 Graiser avec de la graisse 28-011 202-47; n° de commande, voir page 26 - 1.  
 Engrase con grasa 28-011 202-47; para el Número de pedido véase la página 26 - 1.
- 40/4**      Fetten mit 28-011 202-43; Bestellnummer siehe Seite 26 - 1.  
 Grease with 28-011 202-43; for part number see page 26 - 1.  
 Graiser avec de la graisse 28-011 202-43; n° de commande, voir page 26 - 1.  
 Engrase con grasa 28-011 202-43; para el Número de pedido véase la página 26 - 1.
- 40/5**      Ölen mit 28-011 201-44; Bestellnummer siehe Seite 26 - 1.  
 Oil with 28-011 201-44; for part number see page 26 - 1.  
 Huiler par 28-011 201-44; n° de commande, voir page 26 - 1.  
 Lubrifique con 28-011 201-44; para el Número de pedido véase la página 26 - 1.
- 40/6**      Füllen mit 28-011 202-17; Bestellnummer siehe Seite 26 - 1.  
 Top up with 28-011 202-17; for part number see page 26 - 1.  
 Remplir de 28-011 202-17; n° de commande, voir page 26 - 1.  
 Rellene con 28-011 202-17; para el Número de pedido véase la página 26 - 1.
- 40/8**      Füllen mit 28-011 202-47; Bestellnummer siehe Seite 26 - 1.  
 Top up with 28-011 202-47; for part number see page 26 - 1.  
 Remplir de 28-011 202-47; n° de commande, voir page 26 - 1.  
 Rellene con 28-011 202-47; para el Número de pedido véase la página 26 - 1.
- 40/10**      Fetten mit 28-011 201-99; Bestellnummer siehe Seite 26 - 1.  
 Grease with 28-011 201-99; for part number see page 26 - 1.  
 Graiser avec de la graisse 28-011 201-99; n° de commande, voir page 26 - 1.  
 Engrase con grasa 28-011 201-99; para el Número de pedido véase la página 26 - 1.
- 40/13**      Fetten mit 28-011 202-05; Bestellnummer siehe Seite 26 - 1.  
 Grease with 28-011 202-05; for part number see page 26 - 1.  
 Graiser avec de la graisse 28-011 202-05; n° de commande, voir page 26 - 1.  
 Engrase con grasa 28-011 202-05; para el Número de pedido véase la página 26 - 1.
- 40/20**      Füllen mit 50 ml 28-011 201-44; Bestellnummer siehe Seite 26 - 1.  
 Top up with 50 ml 28-011 201-44; for part number see page 26 - 1.  
 Remplir avec 50 ml 28-011 201-44; n° de commande, voir page 26 - 1.  
 Rellene con 50 ml 28-011 201-44; para el Número de pedido véase la página 26 - 1.
- 40/23**      Tränken mit 28-011 201-05; Bestellnummer siehe Seite 26 - 1.  
 Soak with 28-011 201-05; for part number see page 26 - 1.  
 Imbiber d'huile 28-011 201-05; n° de commande, voir page 26 - 1.  
 Empape con aceite 28-011 201-05; para el Número de pedido véase la página 26 - 1.
- 49**      Ziernahtabhängig, Teilenummer siehe Übersicht- und Stichlagenkurvenscheiben, Seite 5-3.  
 Dependent on fancy seam, for part number see stitch width and needle position  
 cams on page 5-3.  
 Fonction de la couture fantaisie, n° de pièce voir "Cames de commande de la jetée d'aiguille  
 et du déport de point", page 5-3.  
 En función de la puntada de adorno, para el número de pieza, véase el disco de leva puntada  
 zigzag y para posición de puntada. Página 5-3.

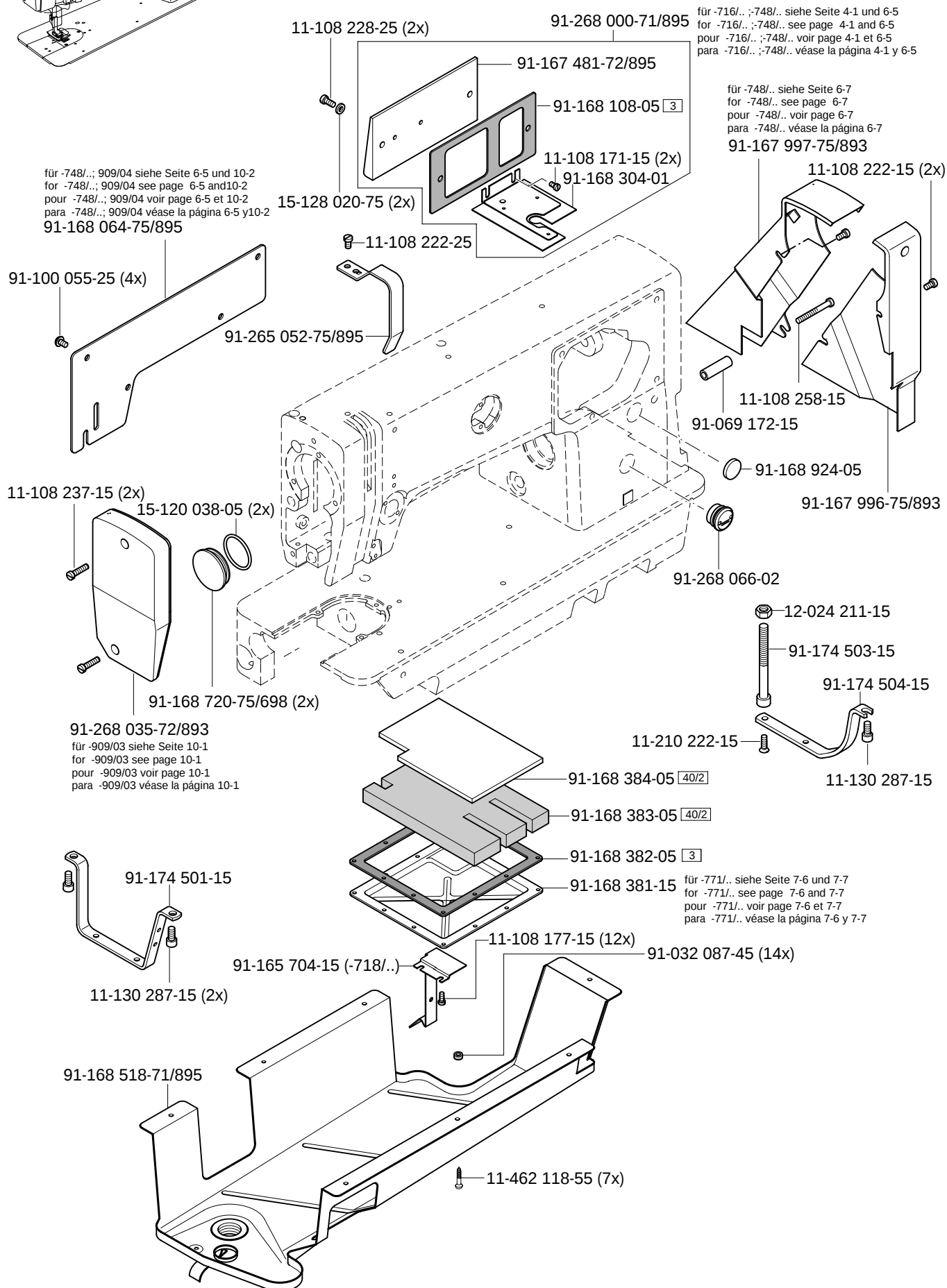
|       |                                                                                                                                                                                                   |
|-------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 51    | Kurve stillstehend<br>Stationary cam<br>Came stationnaire<br>Leva estacionaria                                                                                                                    |
| 52    | Kurve mitlaufend<br>Moving cam<br>Came mobile<br>Leva de movimiento                                                                                                                               |
| 60    | Wahlweise<br>Optional<br>Au choix<br>Opcional                                                                                                                                                     |
| 60/3  | Wahlweise für elastische und dünne Materialien.<br>Optionally for elastic and thin materials.<br>En option pour matières élastiques et fines.<br>Opcionalmente para materiales elásticos y finos. |
| 60/4  | Wahlweise für feste Materialien.<br>Optionally for firm materials.<br>En option pour matières rigides.<br>Opcionalmente para materiales duros.                                                    |
| 81/3  | Verwendung je nach Bedarf.<br>To be used as required.<br>Utilisation en fonction besoins.<br>Utilización según sea necesario.                                                                     |
| 81/4  | Verwendung nur bei Bedarf.<br>To be used only if required.<br>Utilisation uniquement suivant besoins.<br>Utilización, sólo cuando se necesite.                                                    |
| 81/5  | Anzahl nach Bedarf.<br>Quantity as required.<br>Quantité suivant besoins.<br>Cantidad, según sea necesario.                                                                                       |
| 95/8  | X-Werte bei Bestellung angeben.<br>Please state x-values on order.<br>Indiquer les valeurs "x" à la commande.<br>Indíquese en los pedidos los valores "x".                                        |
| 96    | Länge angeben.<br>State length.<br>Préciser longueur.<br>Indíquese la largura                                                                                                                     |
| 96/12 | Dicke angeben.<br>State thickness.<br>Préciser épaisseur.<br>Indíquese el espesori.                                                                                                               |

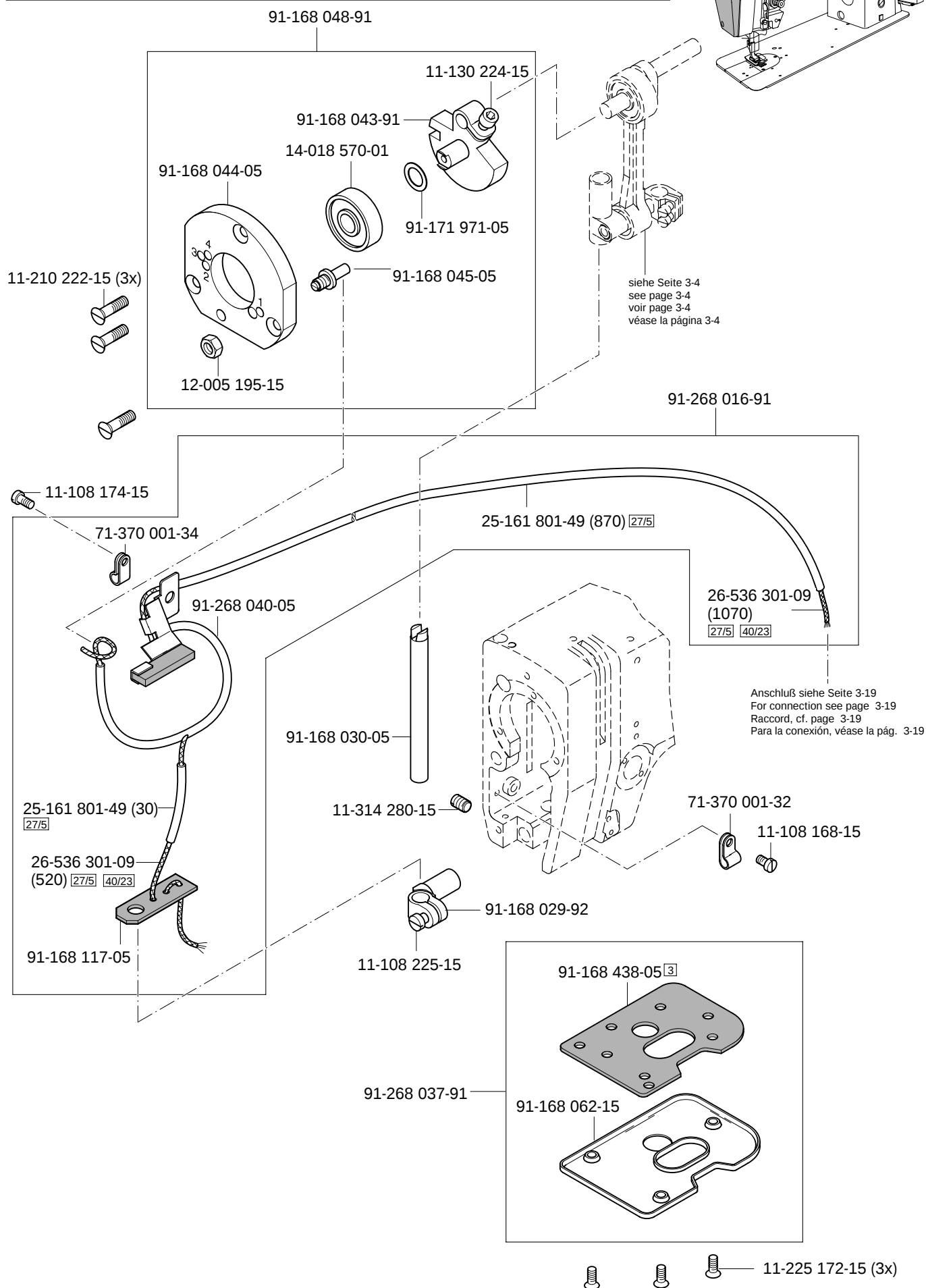
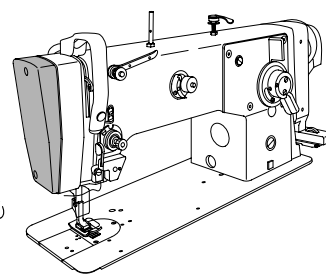


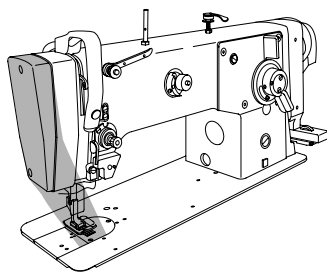
Gehäuseteile  
Housing sections  
Parties du corps  
Piezas del cárter

PFAFF 918  
PFAFF 938

3.01



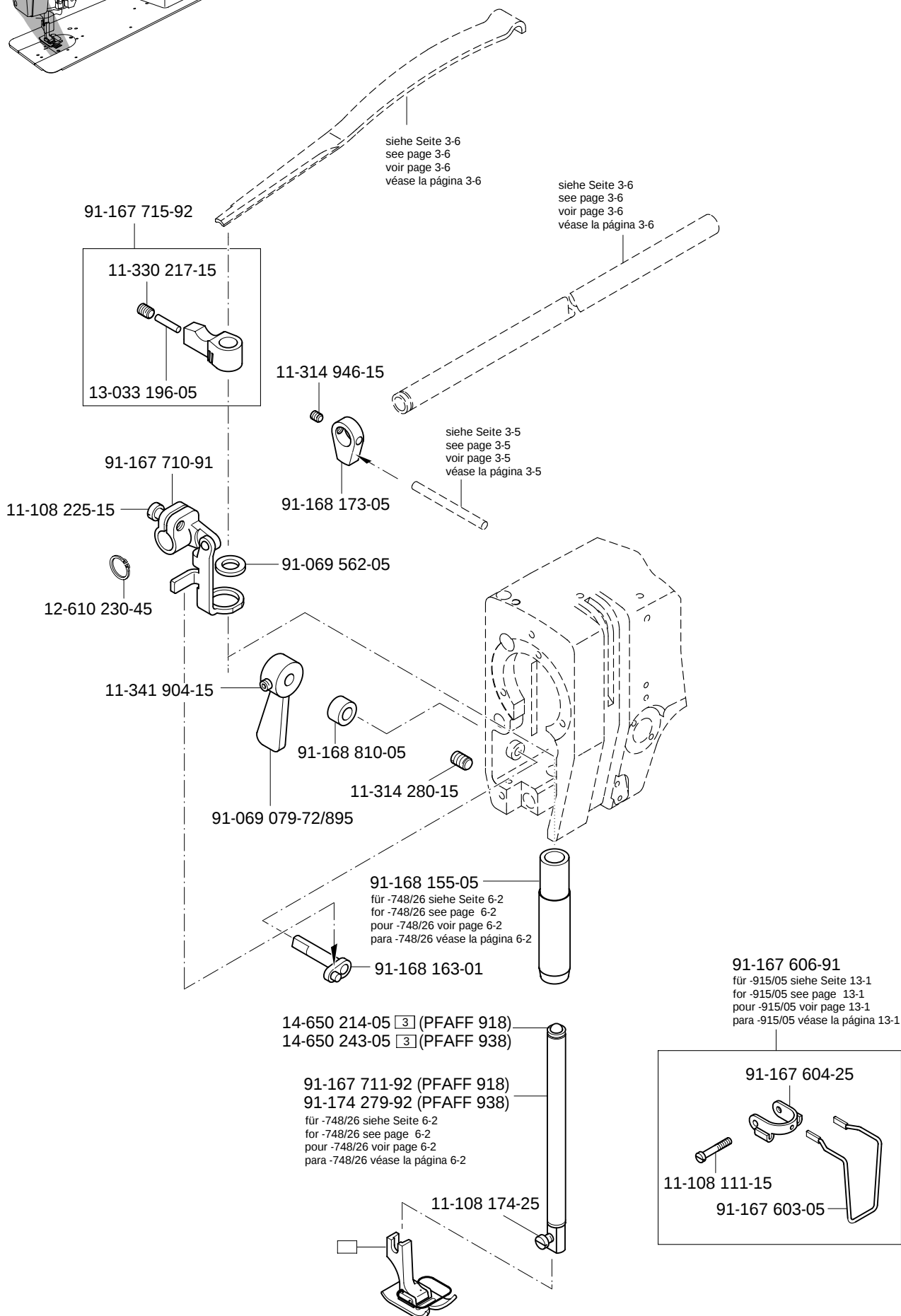


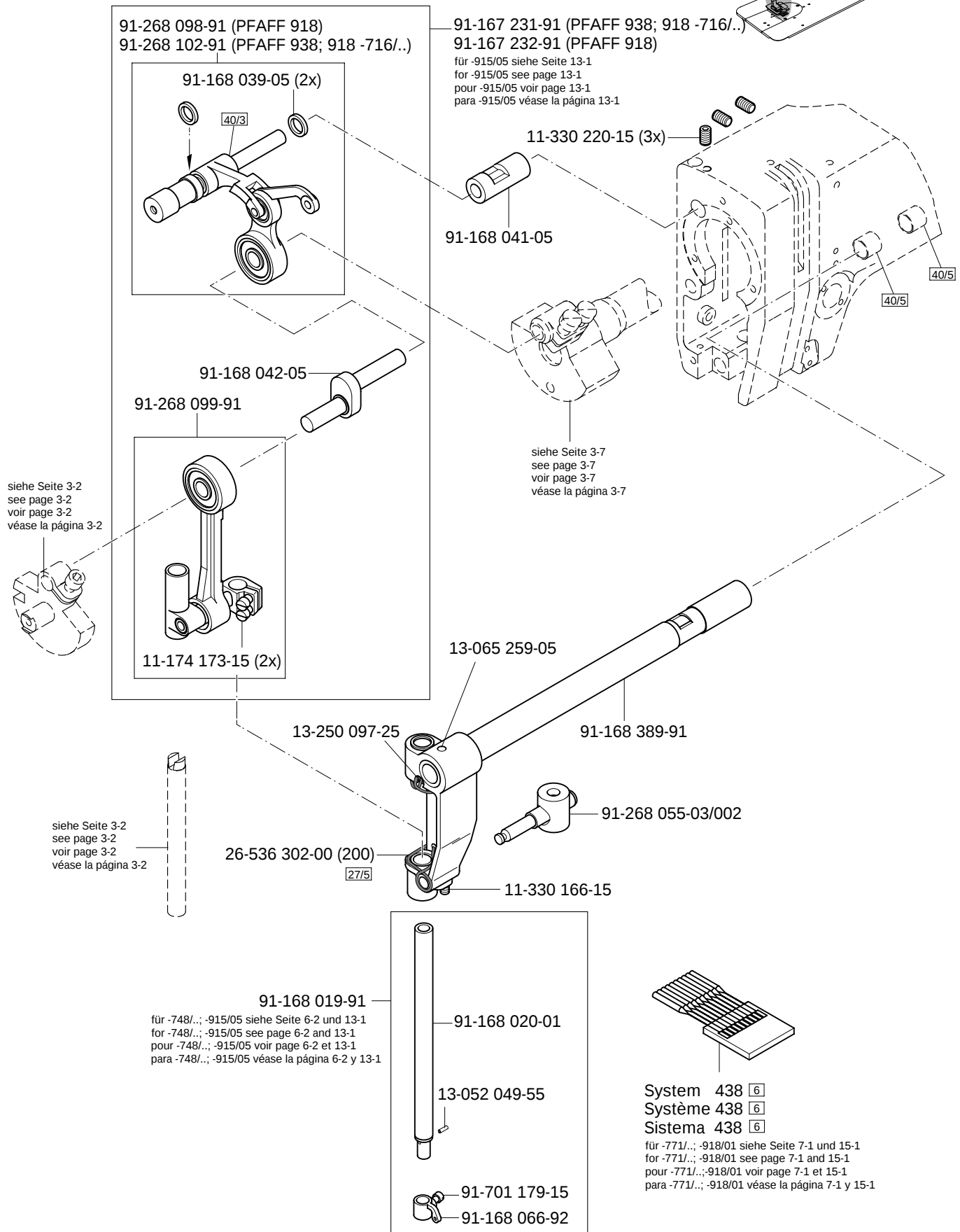
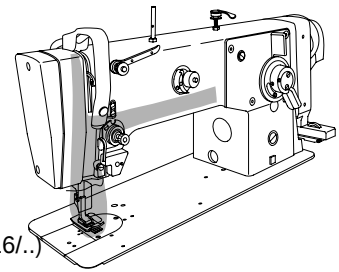


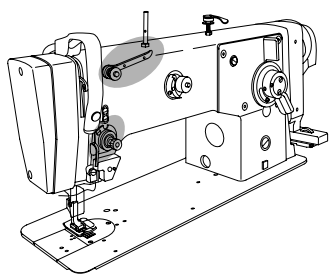
Kopfteile  
Needle head parts  
Pièces de tête  
Piezas de la cabeza

PFAFF 918  
PFAFF 938

3.02







## Kopfteile

Needle head parts

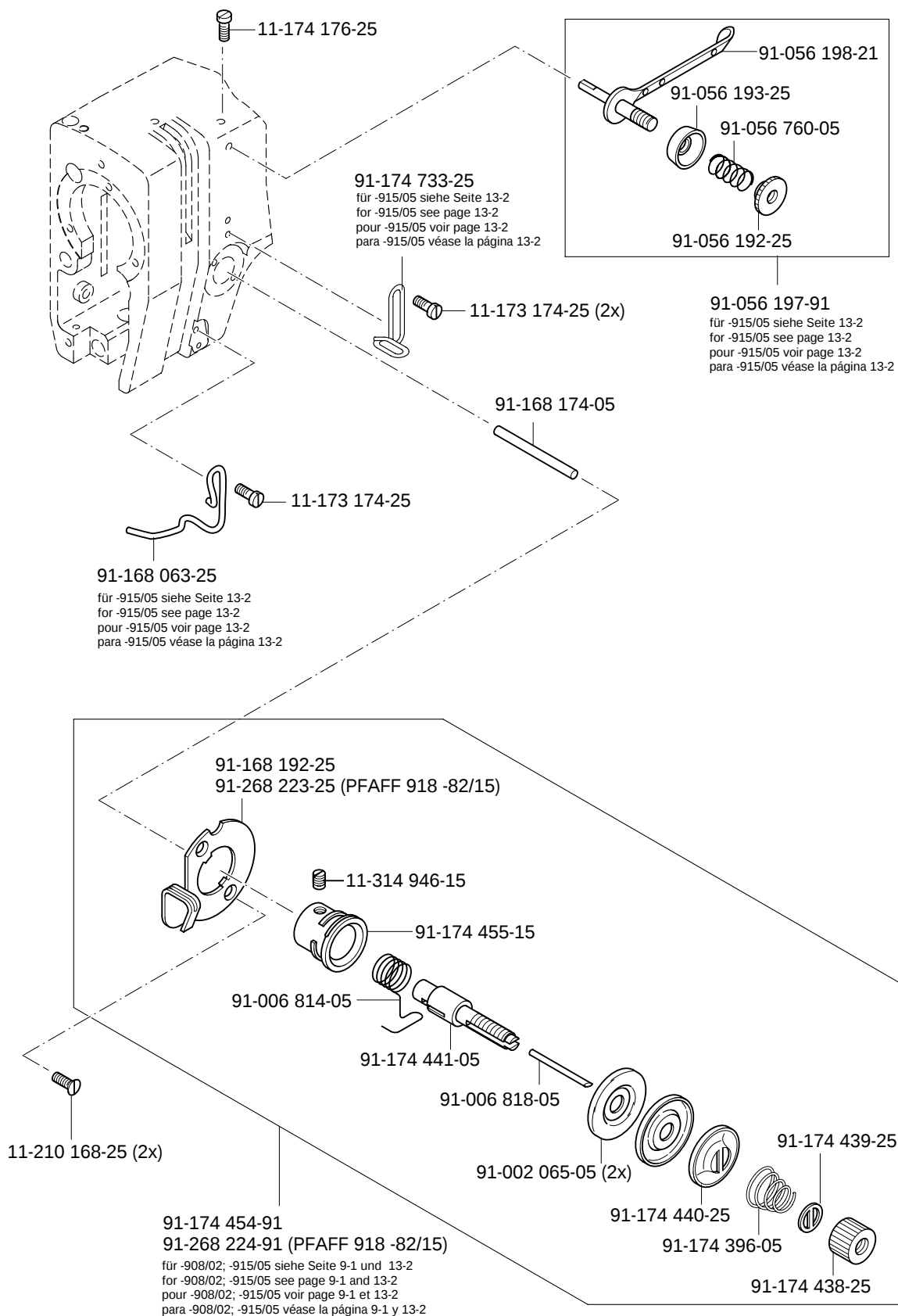
Pièces de tête

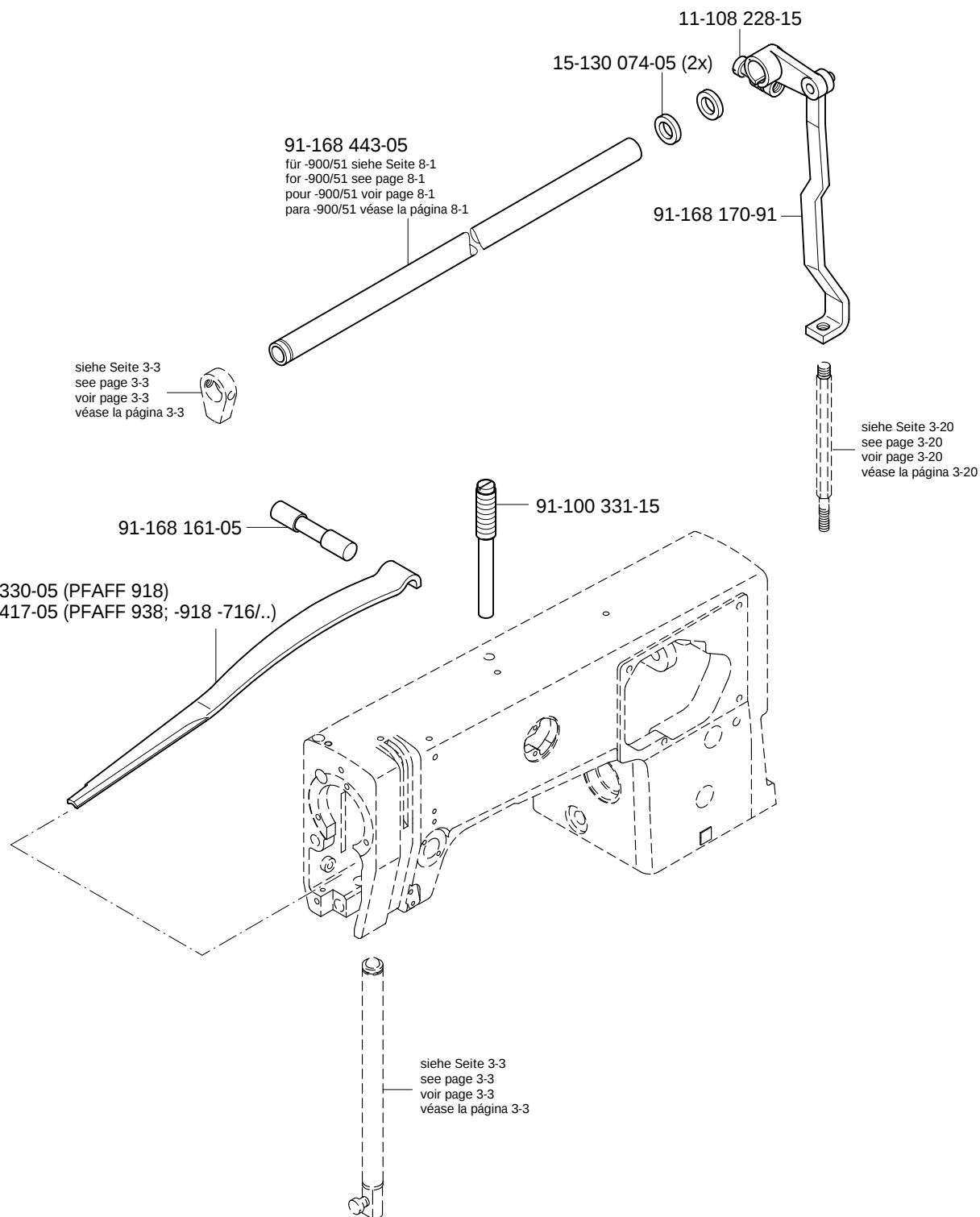
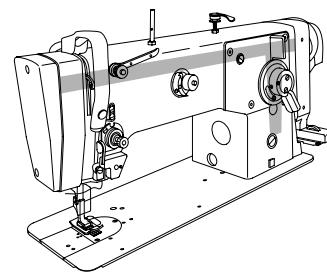
Piezas de la cabeza

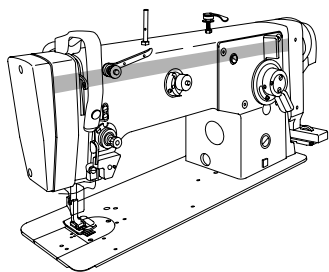
PFAFF 918

PFAFF 938

# 3.02





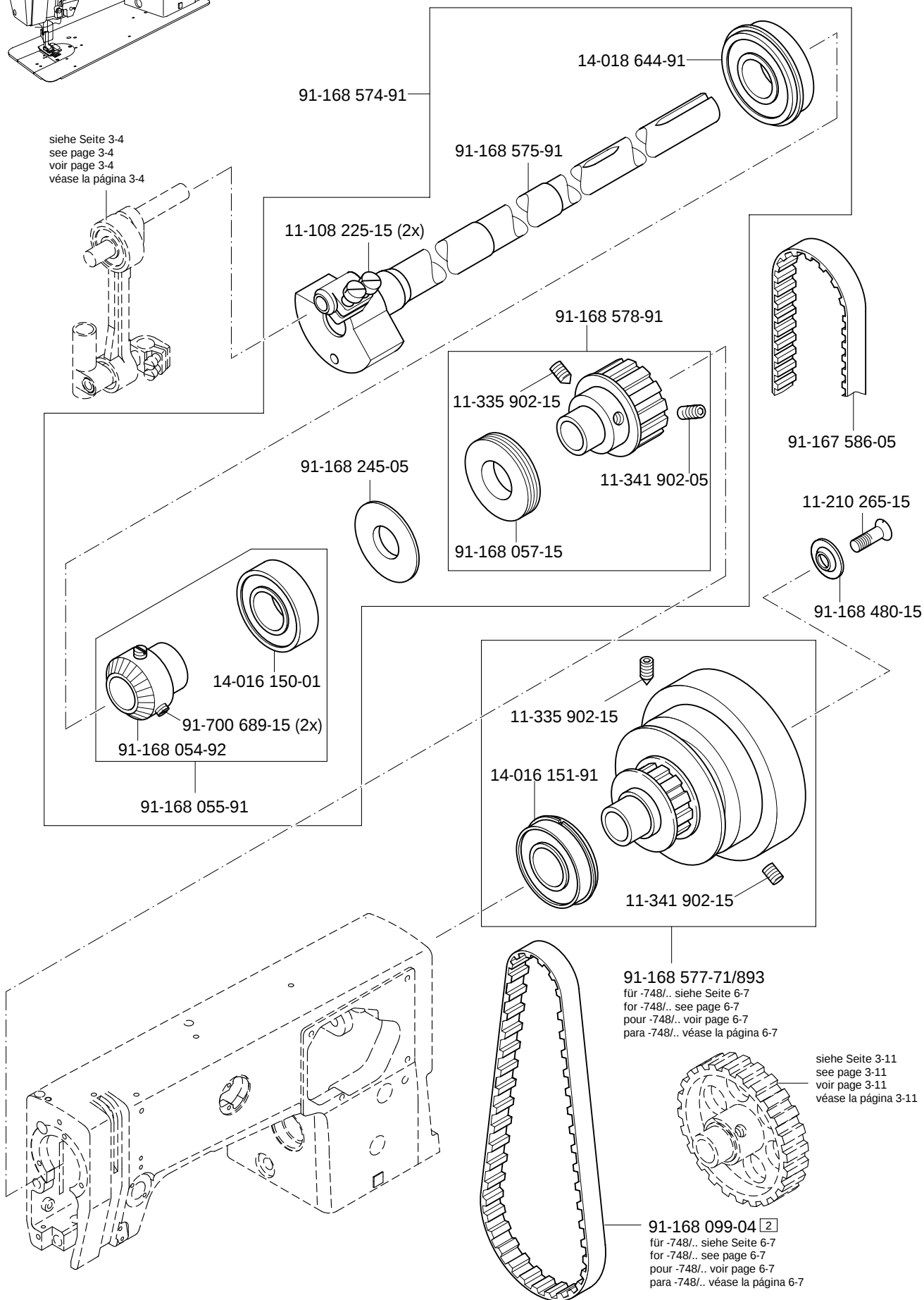


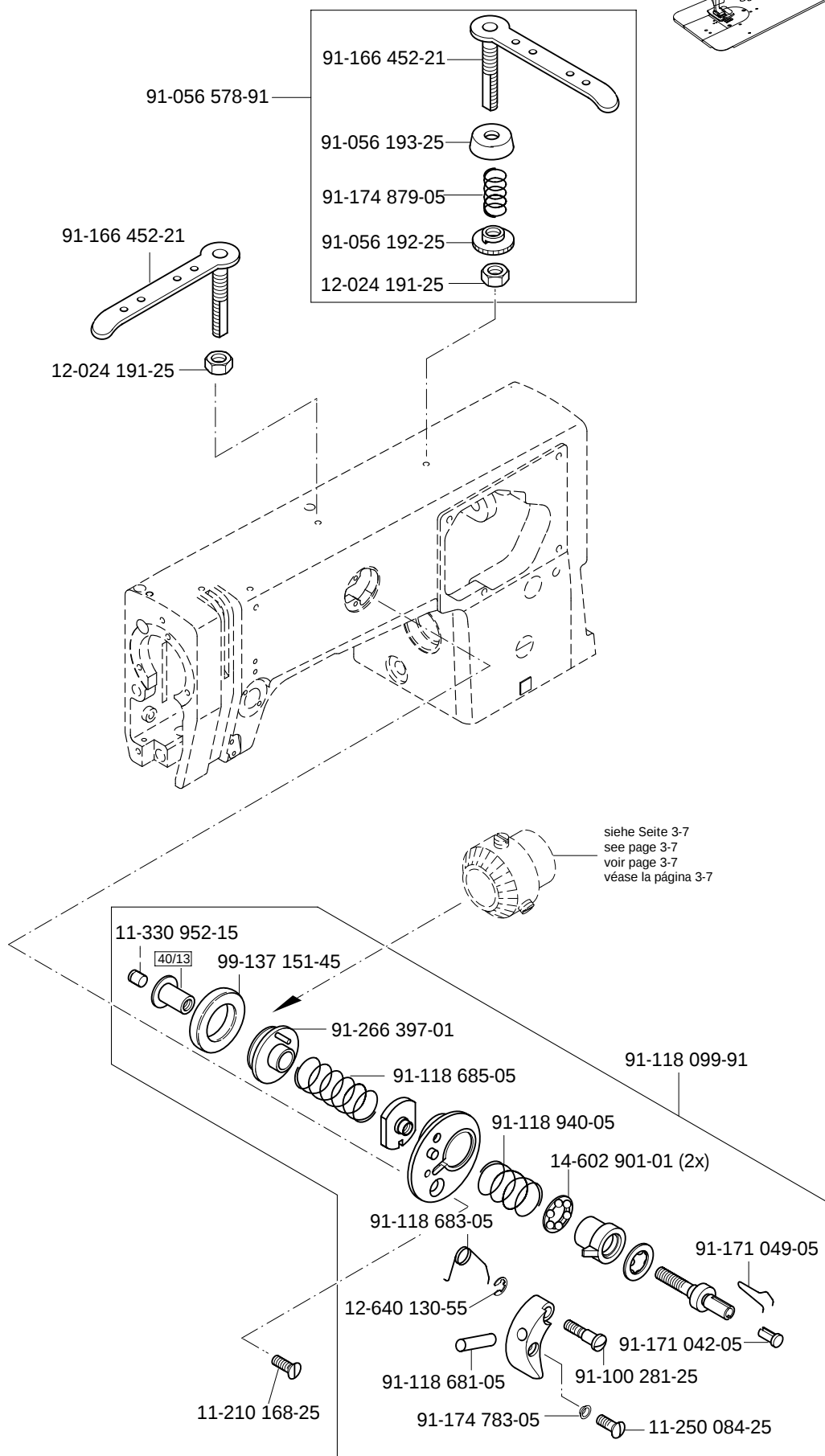
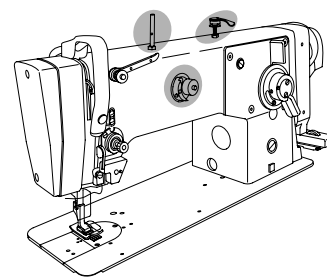
Armteile  
Arm parts  
Pièces de bras  
Piezas del brazo

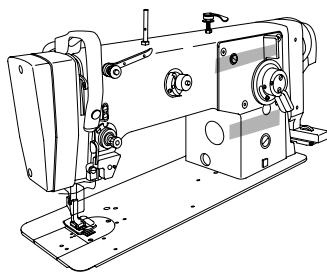
PFAFF 918  
PFAFF 938

3.03

siehe Seite 3-4  
see page 3-4  
voir page 3-4  
véase la página 3-4





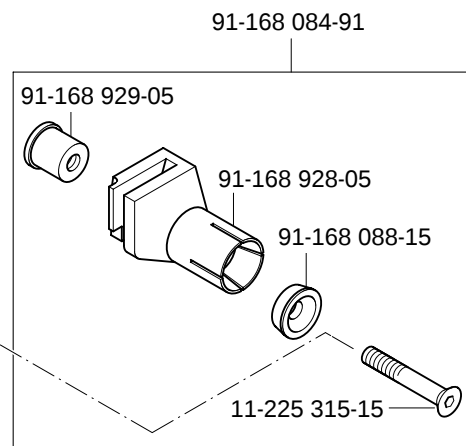
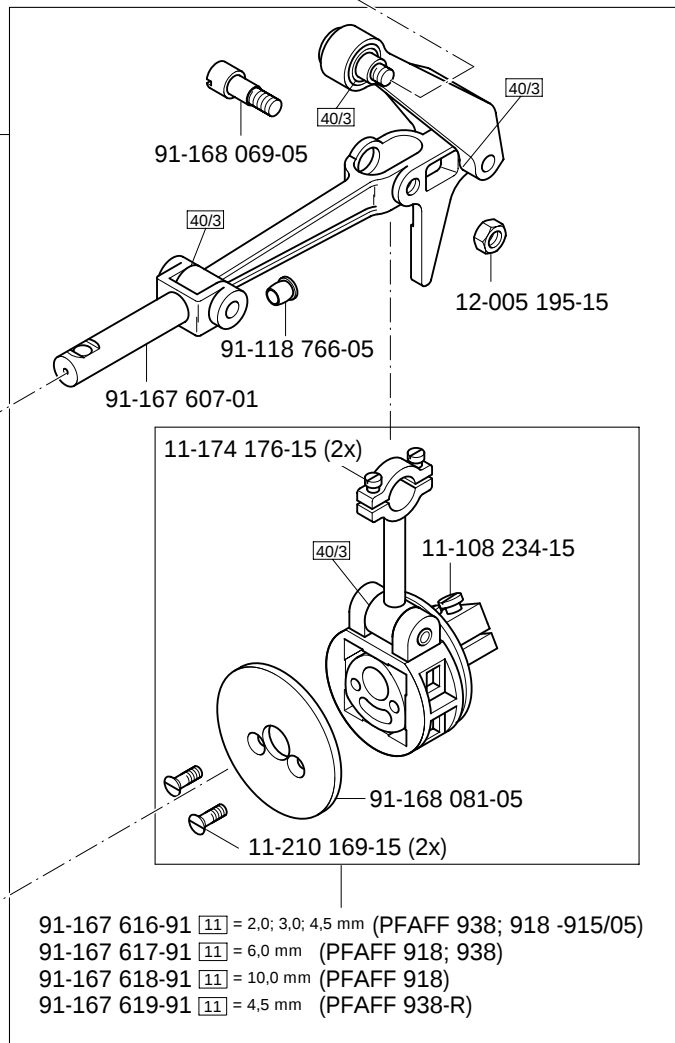
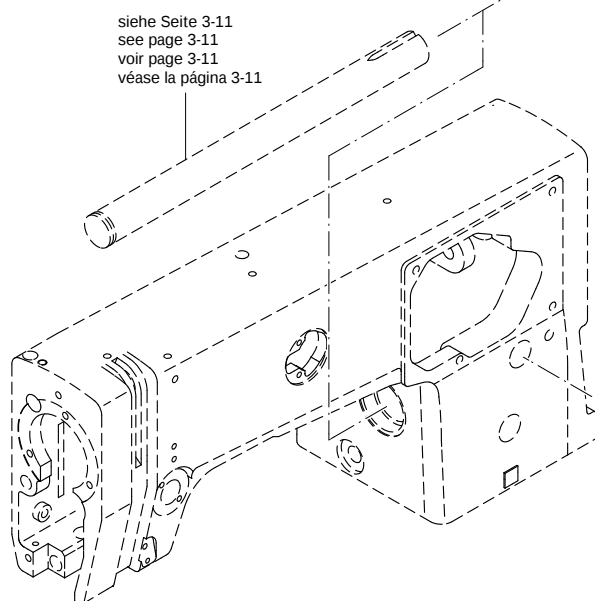
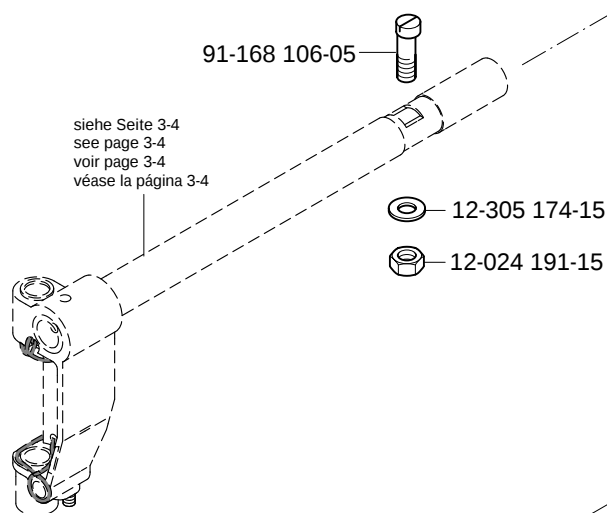


Armteile  
Arm parts  
Pièces de bras PFAFF 918  
Piezas del brazo PFAFF 938

3.03

- 91-167 623-91  = 2,0; 3,0; 4,5 mm (PFAFF 938; 918 -915/05)  
91-167 624-91  = 6,0 mm (PFAFF 918; 938)  
91-167 625-91  = 10,0 mm (PFAFF 918)  
91-167 626-91  = 4,5 mm (PFAFF 938-R)

für -716/.. siehe Seite 4-2 und 4-3  
for -716/.. see page 4-2 and 4-3  
pour -716/.. voir page 4-2 et 4-3  
para -716/.. véase la página 4-2 y 4-3



# 3.03

Armteile

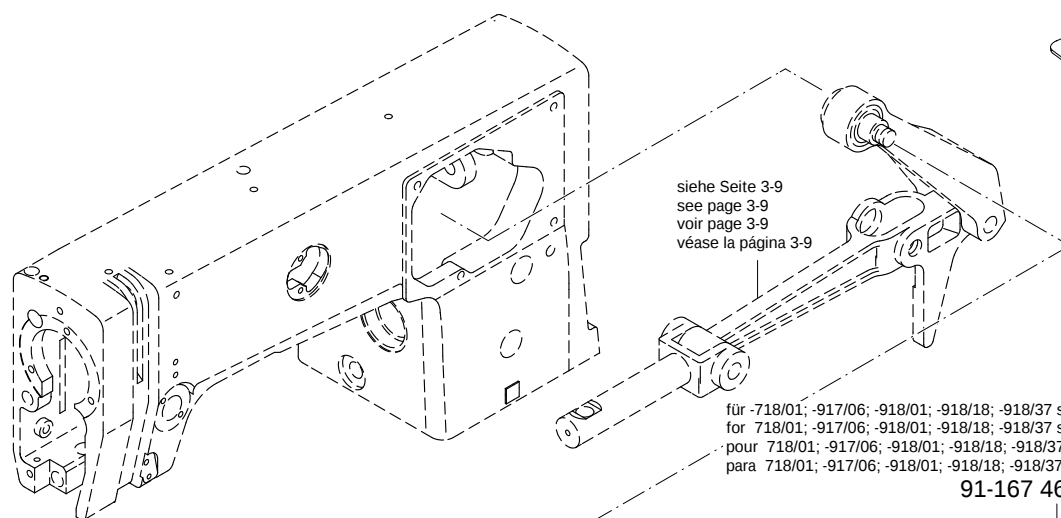
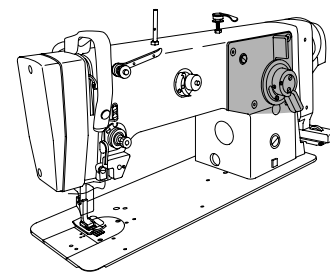
Arm parts

Pièces de bras

Piezas del brazo

PFAFF 918

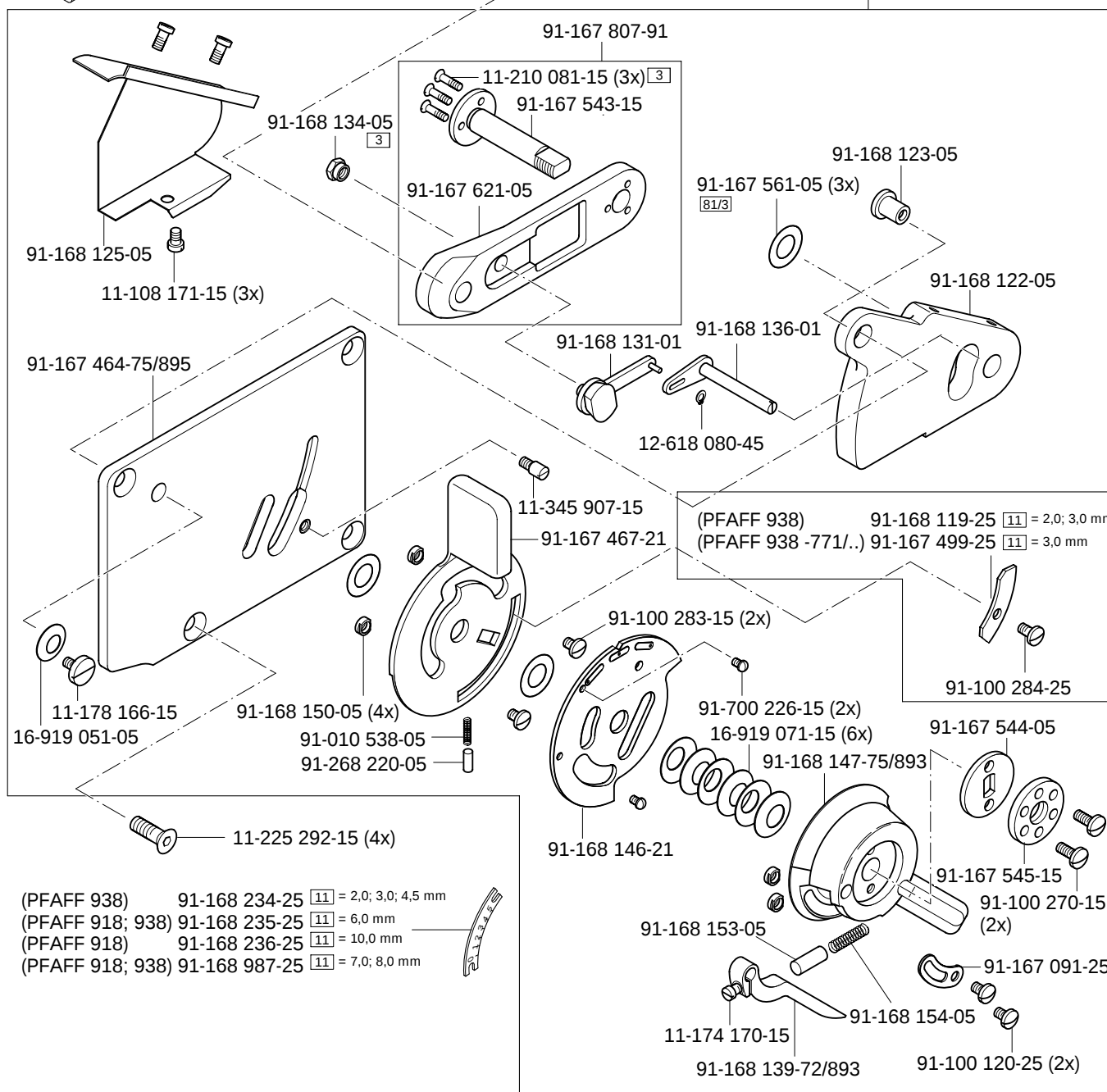
PFAFF 938



siehe Seite 3-9  
see page 3-9  
voir page 3-9  
véase la página 3-9

für 718/01; -917/06; -918/01; -918/18; -918/37 siehe Seite 5-1; 14-1; 15-1; 15-4; 15-6  
for 718/01; -917/06; -918/01; -918/18; -918/37 see page 5-1; 14-1; 15-1; 15-4; 15-6  
pour 718/01; -917/06; -918/01; -918/18; -918/37 voir page 5-1; 14-1; 15-1; 15-4; 15-6  
para 718/01; -917/06; -918/01; -918/18; -918/37 véase la página 5-1; 14-1; 15-1; 15-4; 15-6

91-167 463-71/893



91-167 807-91

11-210 081-15 (3x) 3

91-167 543-15

91-168 134-05 3

91-167 621-05

91-168 123-05

91-167 561-05 (3x) 81/3

91-168 122-05

91-168 125-05

11-108 171-15 (3x)

91-167 464-75/895

91-168 131-01

91-168 136-01

12-618 080-45

11-345 907-15

91-167 467-21

(PFAFF 938)

91-168 119-25 11 = 2,0; 3,0 mm

(PFAFF 938 -771/..)

91-167 499-25 11 = 3,0 mm

91-100 283-15 (2x)

91-100 284-25

11-178 166-15

91-168 150-05 (4x)

91-010 538-05

91-268 220-05

16-919 051-05

11-225 292-15 (4x)

91-700 226-15 (2x)

16-919 071-15 (6x)

91-167 544-05

91-168 147-75/893

91-168 146-21

91-167 545-15

91-100 270-15 (2x)

91-168 153-05

91-167 091-25

11-174 170-15

91-168 154-05

91-168 139-72/893

91-100 120-25 (2x)

(PFAFF 938) 91-168 234-25 11 = 2,0; 3,0; 4,5 mm

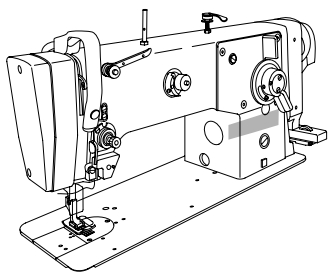
(PFAFF 918; 938) 91-168 235-25 11 = 6,0 mm

(PFAFF 918) 91-168 236-25 11 = 10,0 mm

(PFAFF 918; 938) 91-168 987-25 11 = 7,0; 8,0 mm

siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
 see chapter 2 Explanation of key markings  
 voir le chap. 2 Explication des symboles  
 véase el Cap. 2 Explicaciones de los signos clave

**PFAFF**

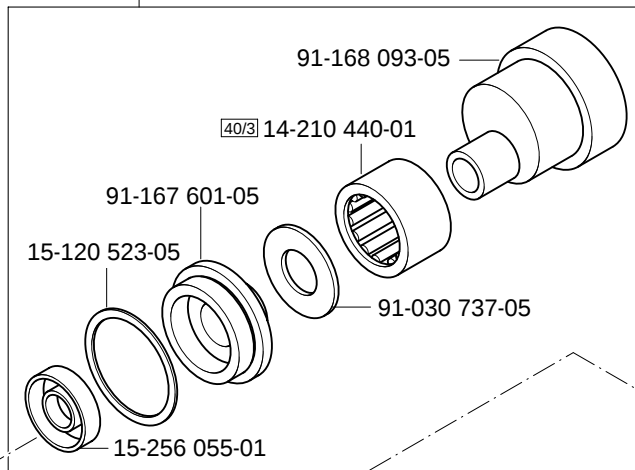


Armteile  
Arm parts  
Pièces de bras PFAFF 918  
Piezas del brazo PFAFF 938

3.03

91-168 090-91

für -716/.. siehe Seite 4-4 und 4-5  
for -716/.. see page 4-4 and 4-5  
pour -716/.. voir page 4-4 et 4-5  
para -716/.. véase la página 4-4 y 4-5



91-168 093-05

40/3 14-210 440-01

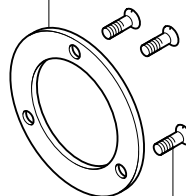
91-167 601-05

15-120 523-05

91-030 737-05

15-256 055-01

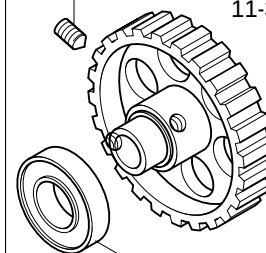
91-168 095-05



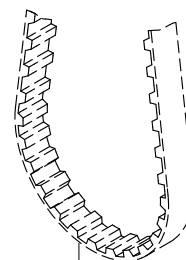
11-210 169-15 (3x)

11-335 902-15

11-341 902-15



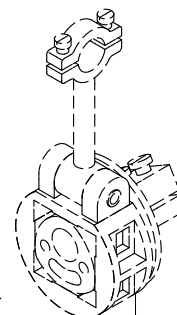
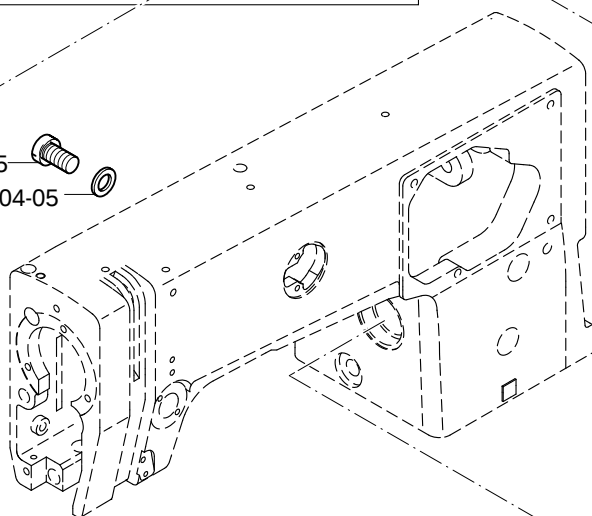
14-016 130-01



siehe Seite 3-7  
see page 3-7  
voir page 3-7  
véase la página 3-7

11-108 285-15

15-120 004-05



siehe Seite 3-9  
see page 3-9  
voir page 3-9  
véase la página 3-9

91-168 571-05

14-014 591-91

12-624 260-45

12-610 250-45

siehe Seite 3-1  
see page 3-1  
voir page 3-1  
véase la página 3-1



91-168 570-91

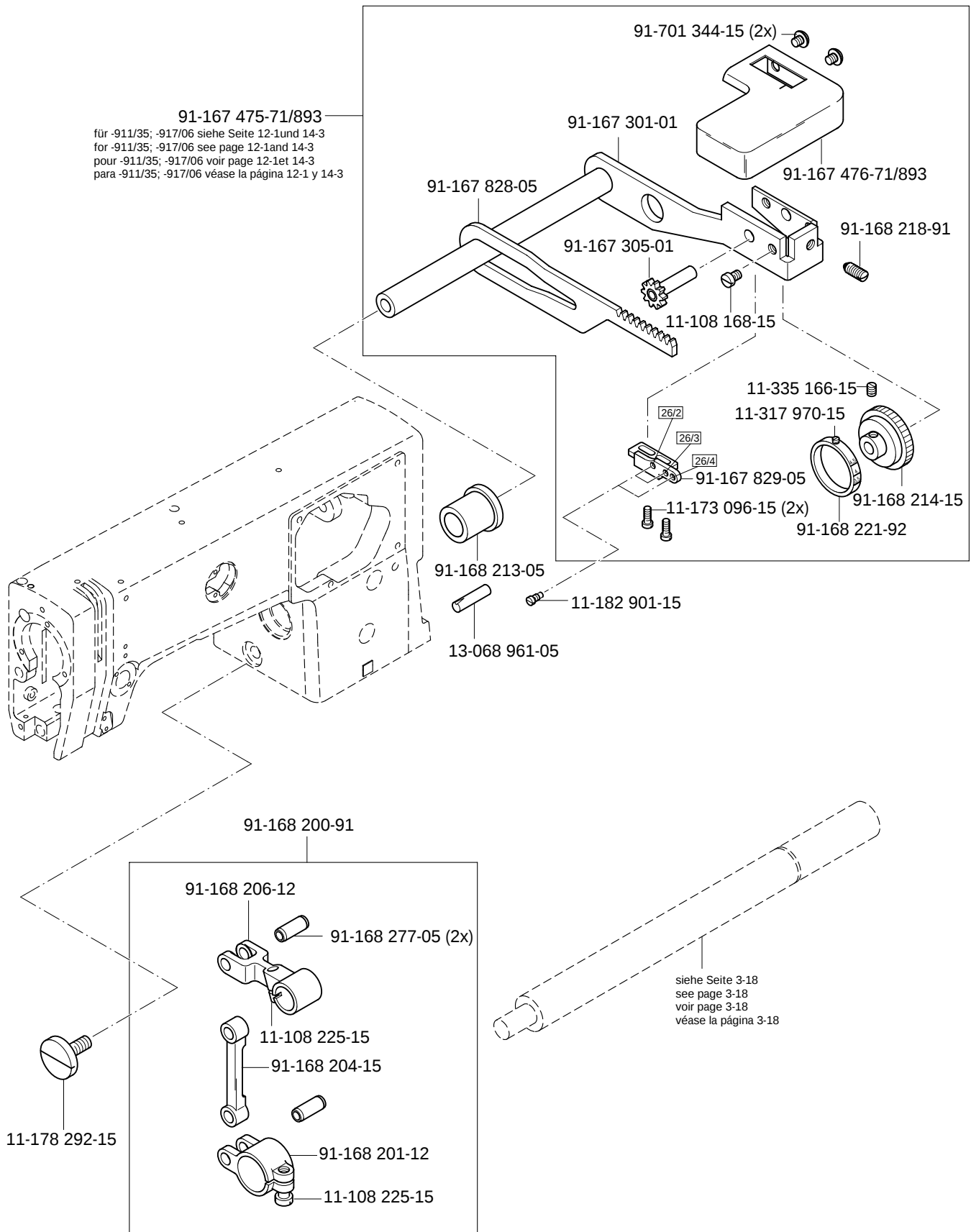
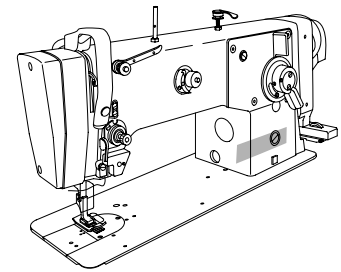
für -716/..; -718/01 siehe Seite 4-4; 4-5 und 5-3  
for -716/..; -718/01 see page 4-4; 4-5 and 5-3  
pour -716/..; -718/01 voir page 4-4; 4-5 et 5-3  
para -716/..; -718/01 véase la página 4-4; 4-5 y 5-3

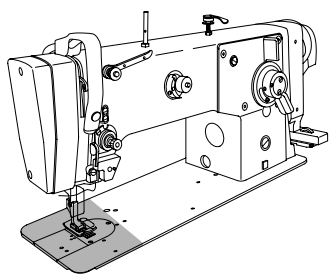
# 3.03

Armteile  
Arm parts  
Pièces de bras  
Piezas del brazo

PFAFF 918

PFAFF 938





## Grundplattenteile

## Bedplate parts

## Pièces du plateau fondamental

## Piezas del cárter

PFAFF 918

PFAFF 938

# 3.04

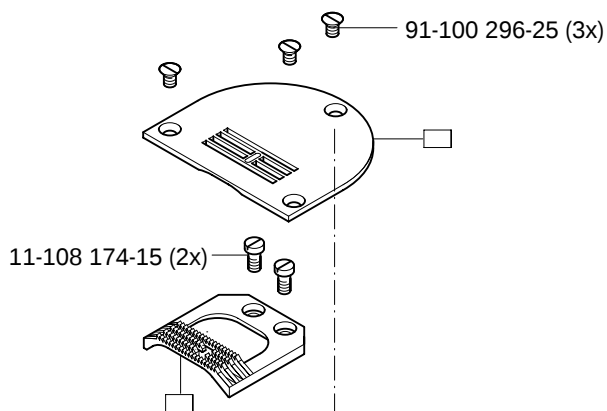
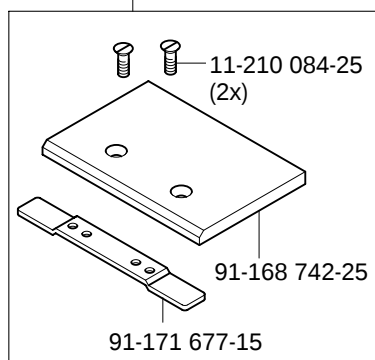
### 91-168 741-91

für -771/...; -900/51 siehe Seite 7-1 und 8-2

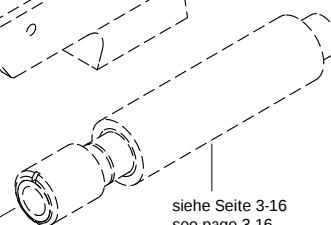
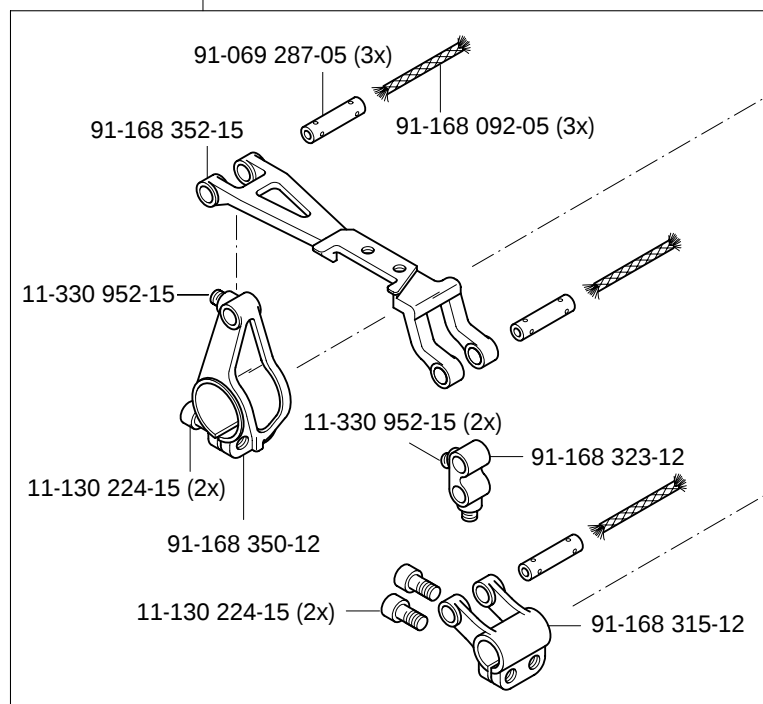
for -771/...; -900/51 see page 7-1 and 8-2

pour -771/...; -900/51 voir page 7-1 et 8-2

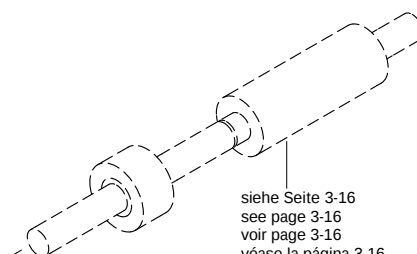
para -771/...; -900/51 véase la página 7-1 y 8-2



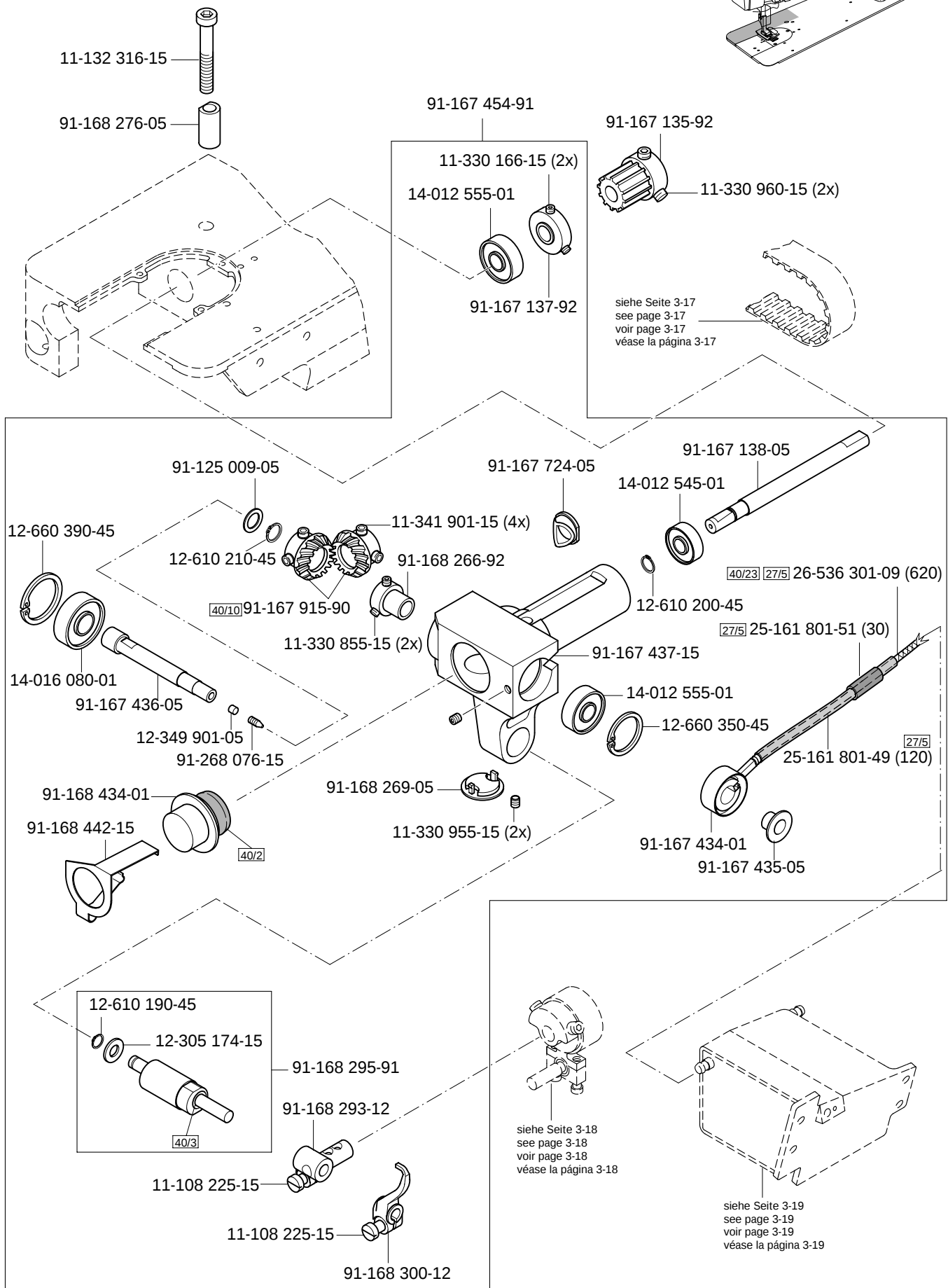
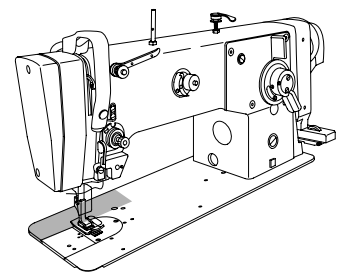
### 91-168 353-91

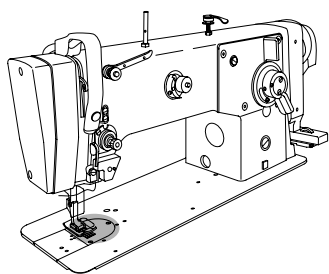


siehe Seite 3-16  
see page 3-16  
voir page 3-16  
véase la página 3-16



siehe Seite 3-16  
see page 3-16  
voir page 3-16  
véase la página 3-16





## Grundplattenteile

## Bedplate parts

## Pièces du plateau fondamental

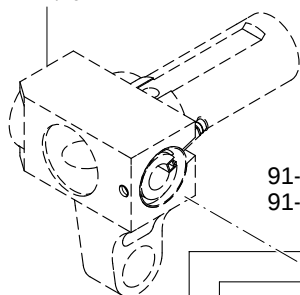
## Piezas del cárter

PFAFF 918

PFAFF 938

# 3.04

siehe Seite 3-14  
see page 3-14  
voir page 3-14  
véase la página 3-14

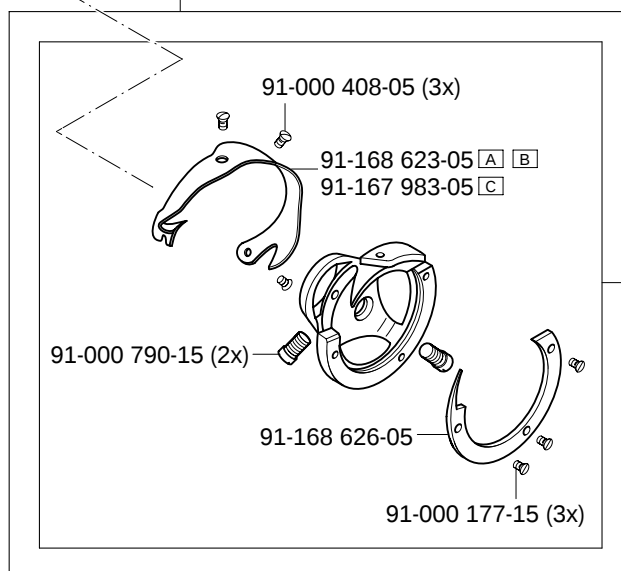


91-167 980-91 C  
91-168 888-91 A B { (PFAFF 918)

91-168 303-05 (PFAFF 938)  
91-168 618-05 (PFAFF 918)

12-305 144-15

11-108 222-15



91-000 408-05 (3x)

91-168 623-05 A B

91-167 983-05 C

91-000 790-15 (2x)

91-168 626-05

91-000 177-15 (3x)

91-168 178-05



91-167 981-91 C

91-168 887-91 A B

91-167 982-45 C

91-168 627-45 A B

95-629 679-91 C

91-168 628-91 A B



91-168 468-05

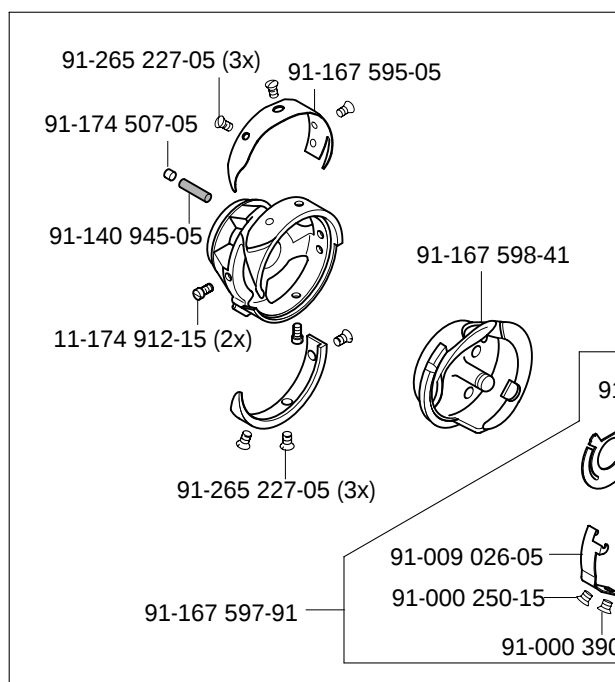


91-009 026-05

91-000 250-15

91-002 134-05

91-000 390-05



91-265 227-05 (3x)

91-167 595-05

91-174 507-05

91-140 945-05

11-174 912-15 (2x)

91-265 227-05 (3x)

91-167 597-91

91-167 598-41



91-175 690-05



91-009 026-05

91-000 250-15

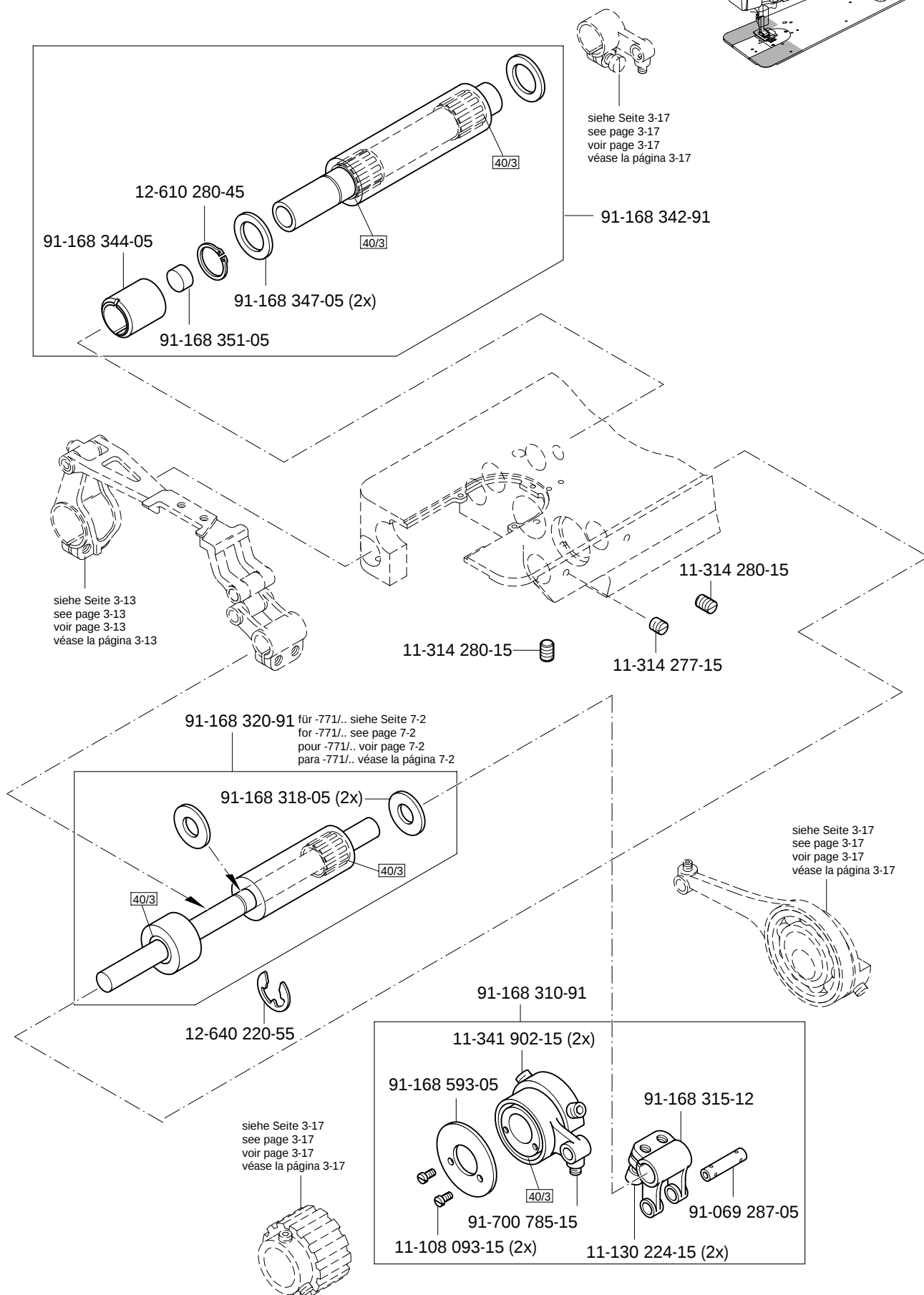
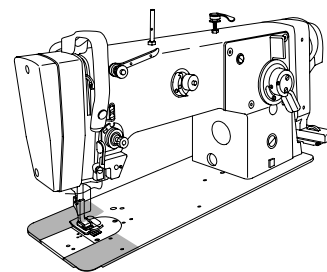
91-002 134-05

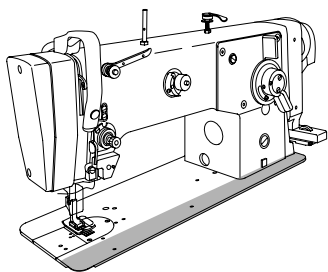
91-000 390-05



91-168 144-05

91-265 225-91 (PFAFF 938)





## Grundplattenteile

## Bedplate parts

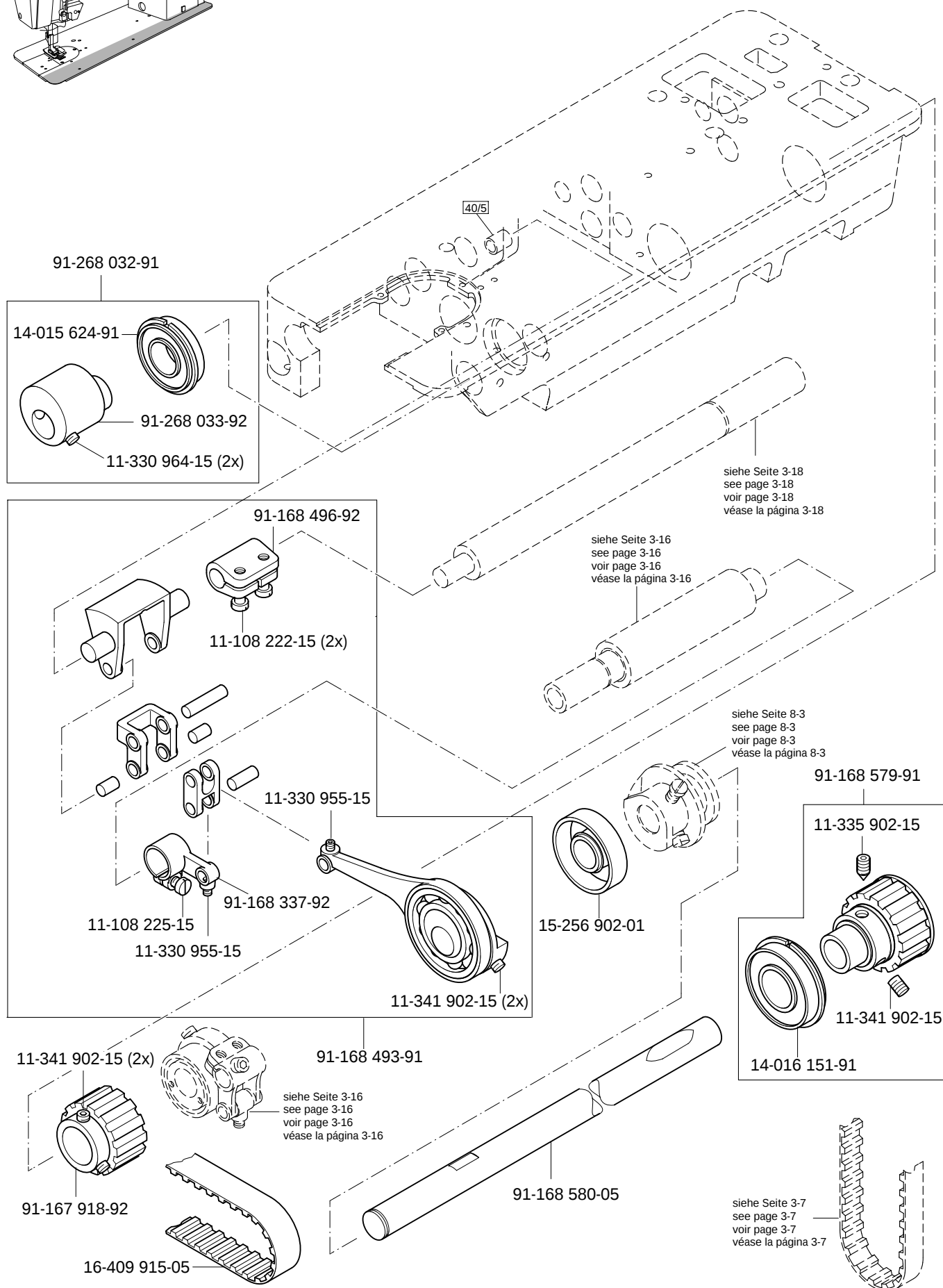
## Pièces du plateau fondamental

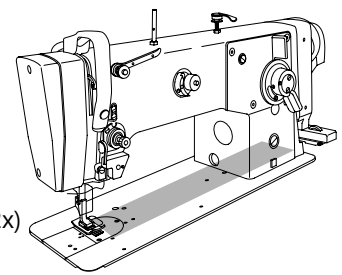
## Piezas del cárter

PFAFF 918

PFAFF 938

# 3.04





91-700 785-15 (2x)

91-069 365-12

91-167 491-05

12-610 310-45

91-168 202-15

91-168 494-04/002

siehe Seite 3-12  
see page 3-12  
voir page 3-12  
véase la página 3-12

91-168 247-15

91-031 888-15

91-032 211-15

11-108 294-15

11-305 314-15

12-005 195-15 (3x)

91-168 246-11

für -911/35; -917/06 siehe Seite 13-1 und 15-3  
for -911/35; -917/06 see page 13-1 and 15-3  
pour -911/35; -917/06 voir page 13-1 et 15-3  
para -911/35; -917/06 véase la página 13-1 y 15-3

91-167 442-91

91-171 435-05

91-168 385-05

11-314 280-15

91-167 443-05

14-016 080-01 (2x)

12-660 390-45 (2x)

91-168 281-05

91-168 284-15

12-610 210-45

11-341 902-15 (2x)

91-167 919-92

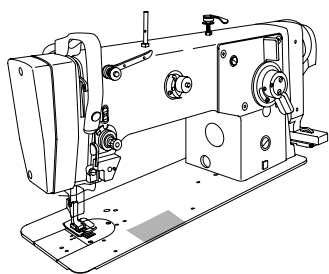
91-168 592-05

11-341 902-15 (2x)

91-168 290-91

11-174 176-15 (2x)

siehe Seite 3-14  
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## Grundplattenteile

## Bedplate parts

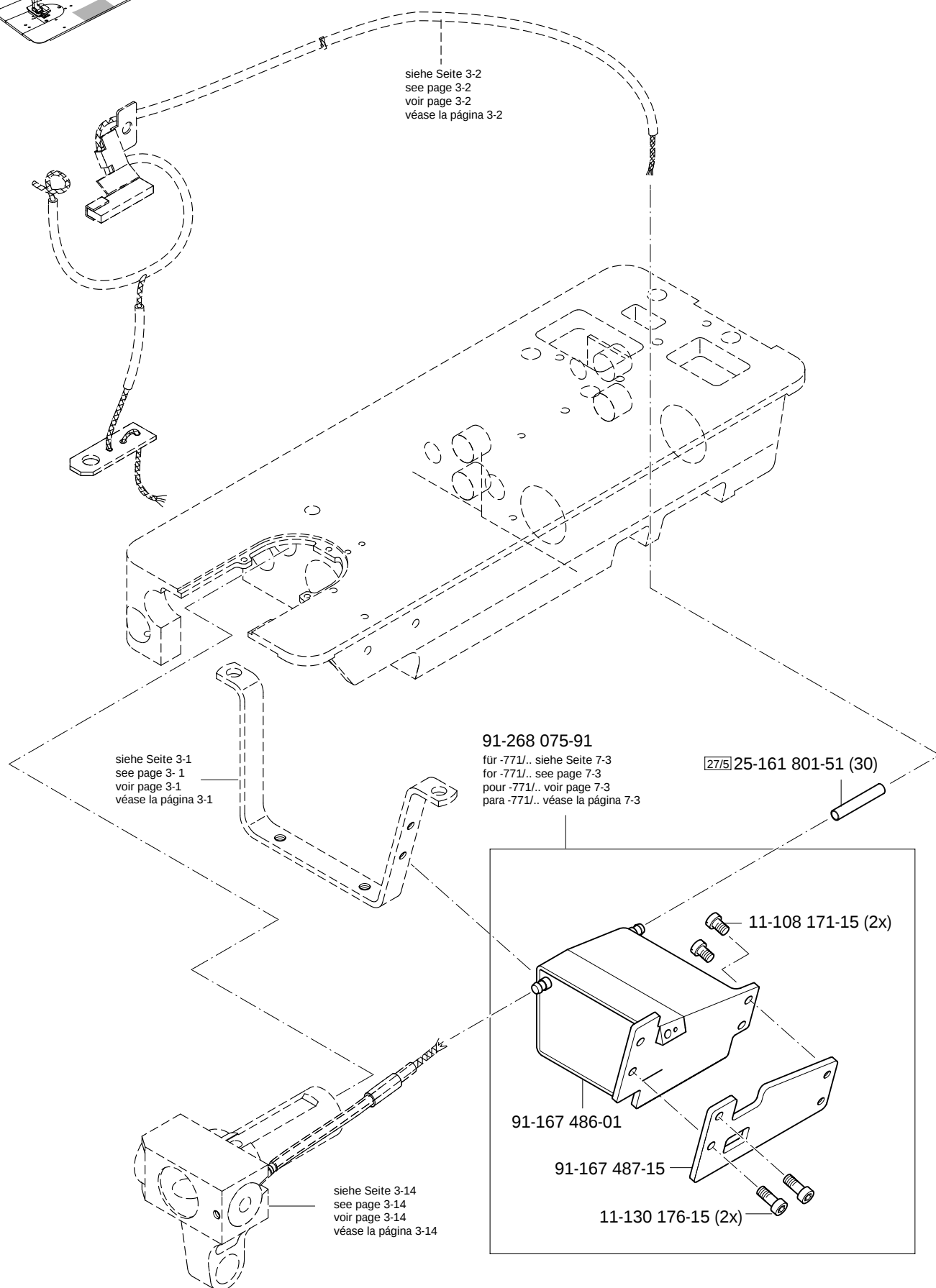
## Pièces du plateau fondamental

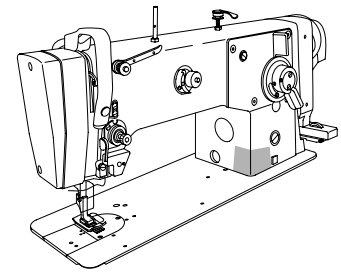
## Piezas del cárter

PFAFF 918

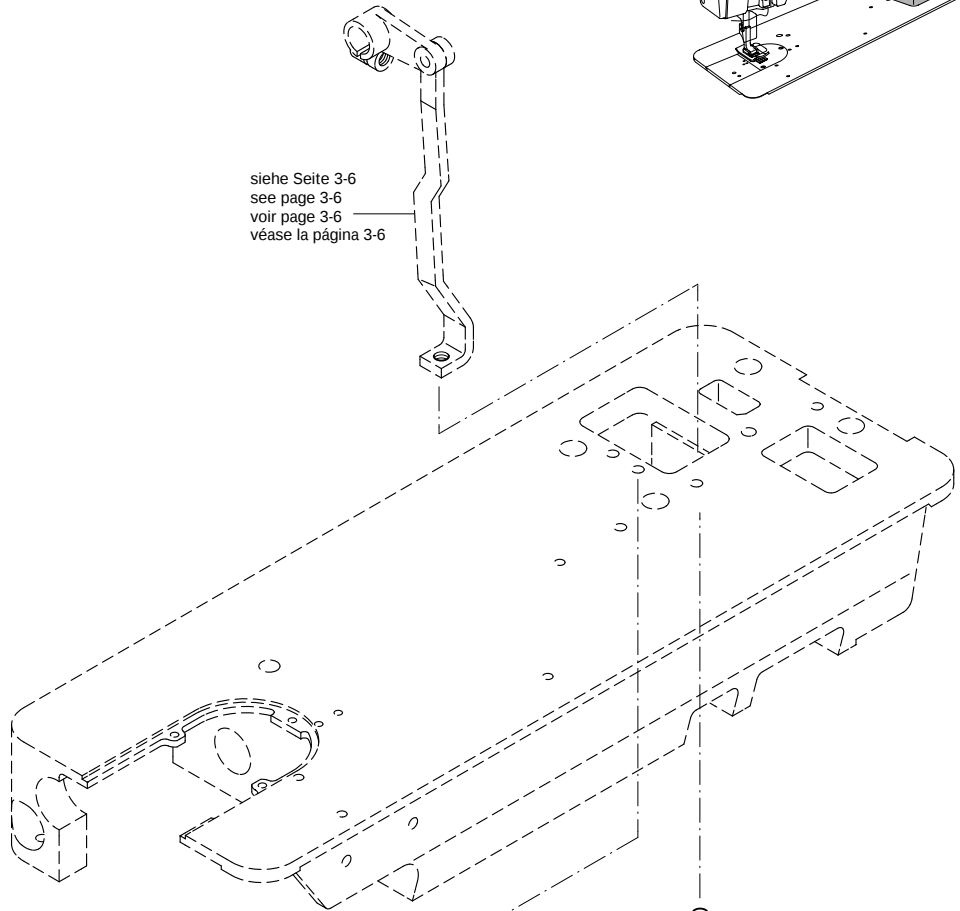
PFAFF 938

# 3.04





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91-168 377-05

91-167 869-71/951 (-771/.. -900/51)  
91-168 370-71/951

91-168 256-05

91-167 871-05 (-771/.. -900/51)  
91-168 372-05

91-167 870-75/951 (-771/.. -900/51)  
91-168 371-75/951

91-168 373-92

11-335 902-15

11-174 378-15 (2x)

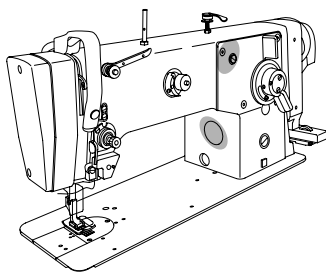
91-168 331-05

12-005 195-15

11-305 305-15

12-305 114-15

12-024 151-25 (2x)



Zick Zack-Steuerung (-716/04;/06;/08)

Zig zag control (-716/04;/06;/08)

Commande du point zigzag (-716/04;/06;/08)

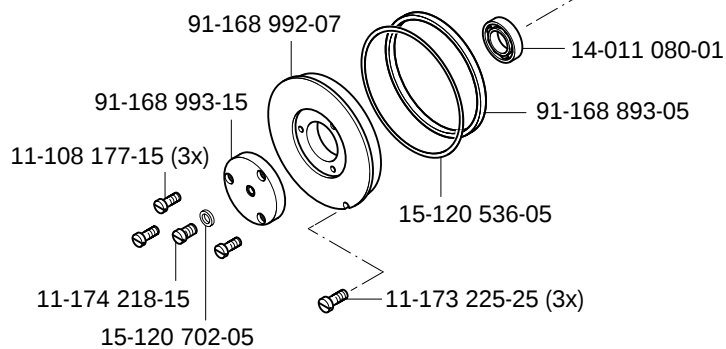
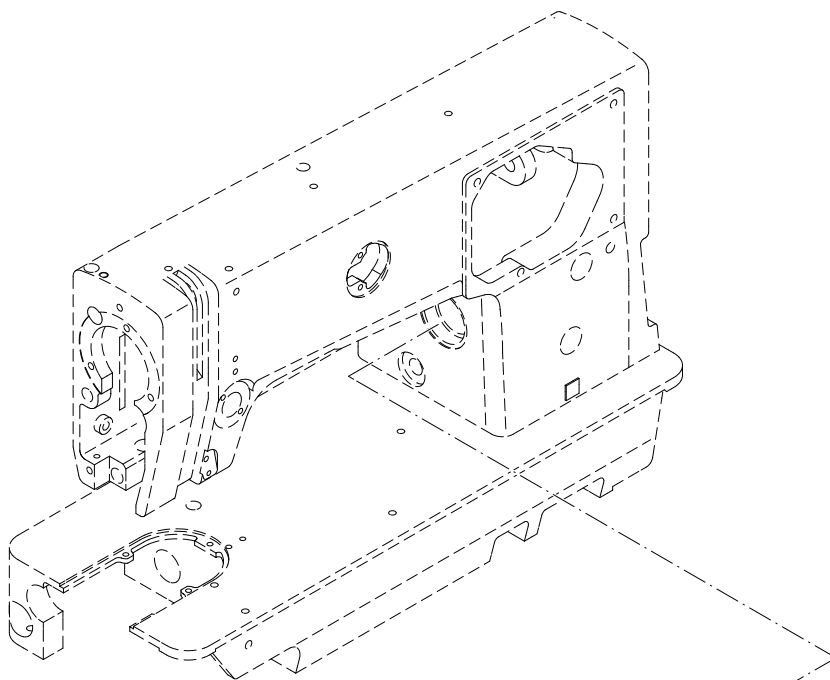
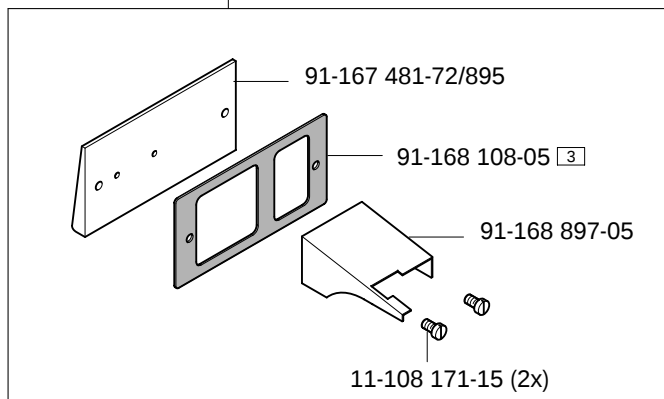
Mando para puntada zig zag (-716/04;/06;/08)

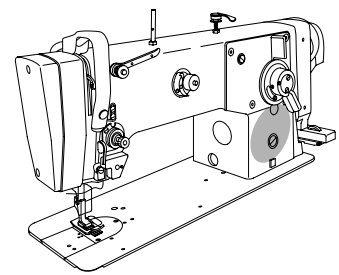
PFAFF 918

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4

91-268 002-71/895





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véase la página 3-4

siehe Seite 3-10  
see page 3-10  
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véase la página 3-10

91-168 865-91  $\boxed{11}$  = 10,0 mm (-716/06)  
91-168 866-91  $\boxed{11}$  = 8,0 mm (-716/04)

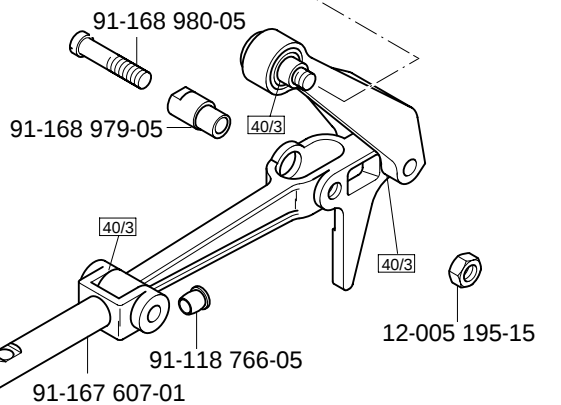
91-168 898-01  $\boxed{11}$  = 10,0 mm (-716/06)  
91-168 899-01  $\boxed{11}$  = 8,0 mm (-716/04)

91-168 881-05  $\boxed{11}$  = 8,0 mm (-716/04)

91-168 882-05  $\boxed{11}$  = 10,0 mm (-716/06)

91-168 984-05

91-168 985-05



91-168 988-01  
91-168 880-04  $\boxed{2}$   
91-168 981-05

91-168 983-05

91-168 996-05

91-168 982-05

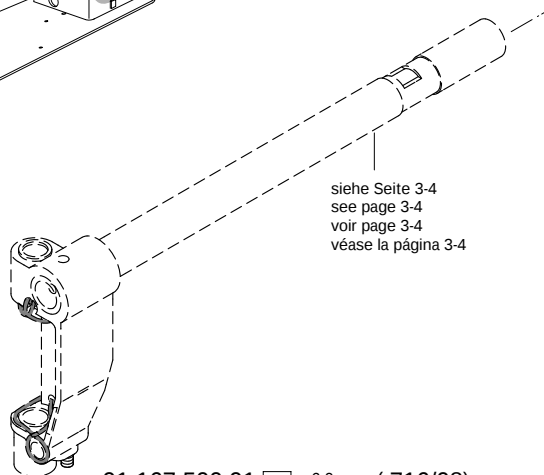
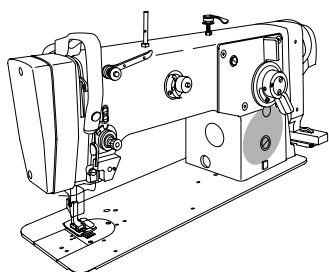
siehe Seite 4-4  
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voir page 4-4  
véase la página 4-4

Zick Zack-Steuerung (-716/04;/06;/08)

Zig zag control (-716/04;/06;/08)

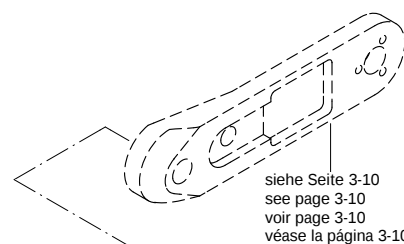
Commande du point zigzag (-716/04;/06;/08)

Mando para puntada zig zag (-716/04;/06;/08) PFAFF 938

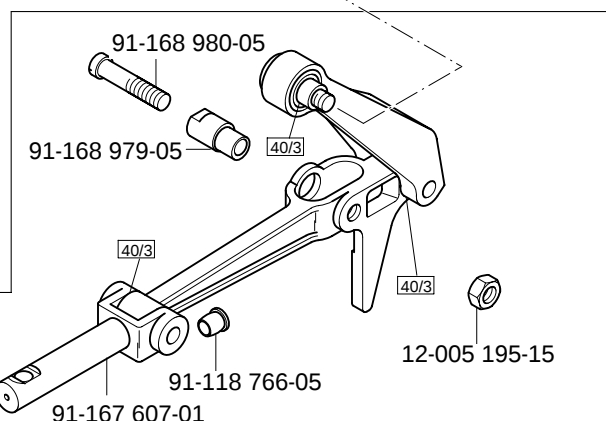


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véase la página 3-4

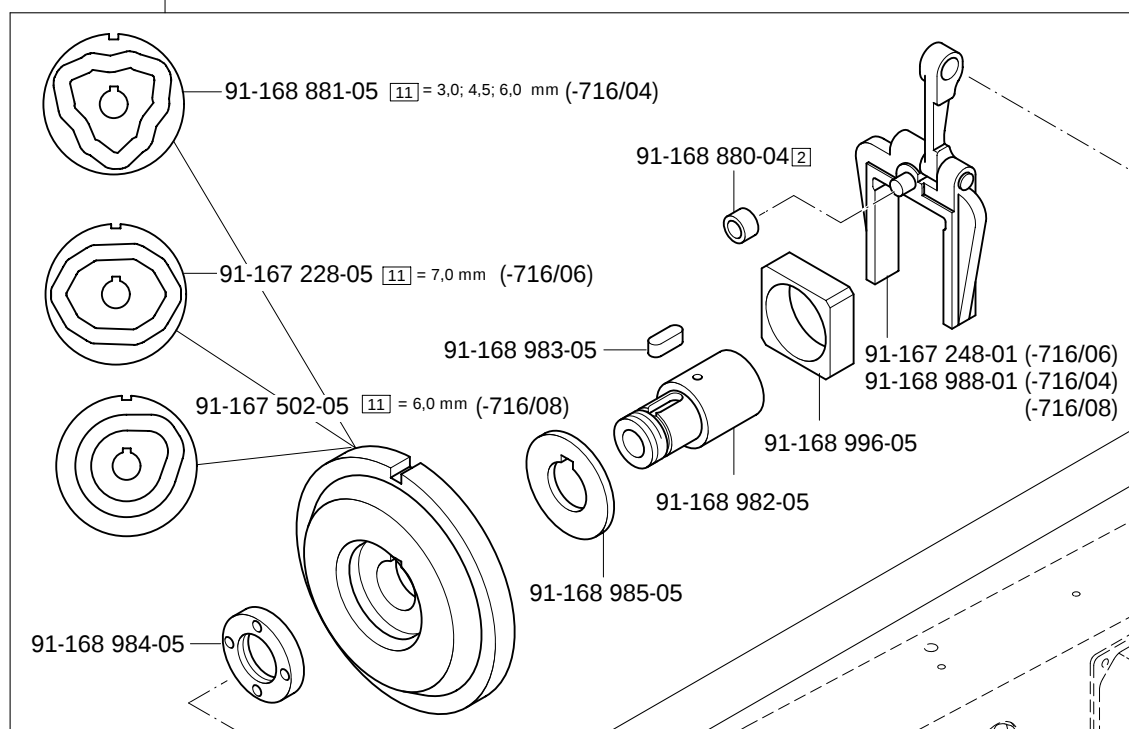
91-167 500-91  = 6,0 mm (-716/08)  
91-167 250-91  = 7,0 mm (-716/06)  
91-168 866-91  = 3,0; 4,5; 6,0 mm (-716/04)



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91-167 501-01  = 6,0 mm (-716/08)  
91-167 249-01  = 7,0 mm (-716/06)  
91-168 899-01  = 3,0; 4,5; 6,0 mm (-716/04)



91-168 881-05  = 3,0; 4,5; 6,0 mm (-716/04)

91-167 228-05  = 7,0 mm (-716/06)

91-167 502-05  = 6,0 mm (-716/08)

91-168 983-05

91-168 880-04 

91-167 248-01 (-716/06)  
91-168 988-01 (-716/04)  
(-716/08)

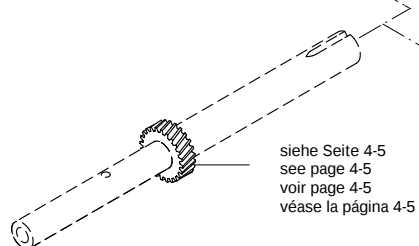
91-168 996-05

91-168 982-05

91-168 985-05

91-168 984-05

91-168 981-05



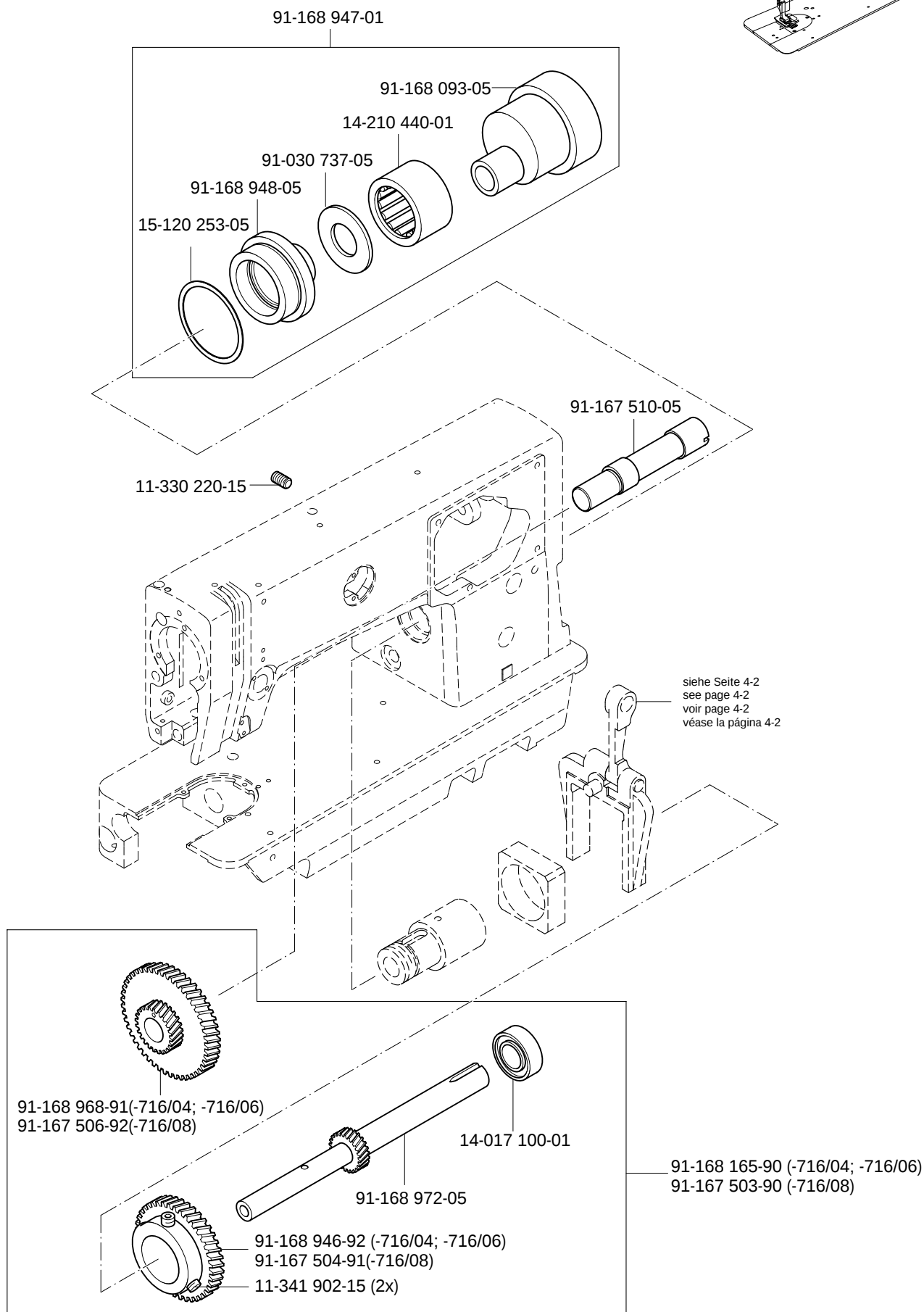
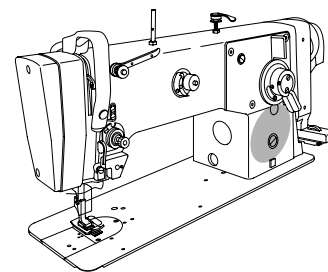
siehe Seite 4-5  
see page 4-5  
voir page 4-5  
véase la página 4-5

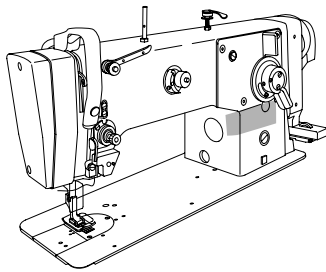
Zick Zack-Steuerung (-716/04;/06;/08)

Zig zag control (-716/04;/06;/08)

Commande du point zigzag (-716/04;/06;/08) PFAFF 918

Mando para puntada zig zag (-716/04;/06;/08) PFAFF 938





Zierstich-Automatik (-718/01)

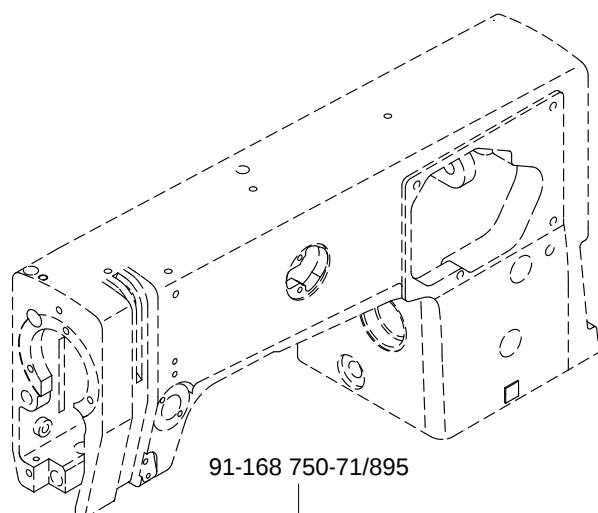
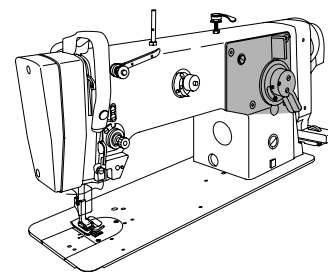
Automatic fancy-stitch mechanism (-718/01)

Commande de point ornemental (-718/01)

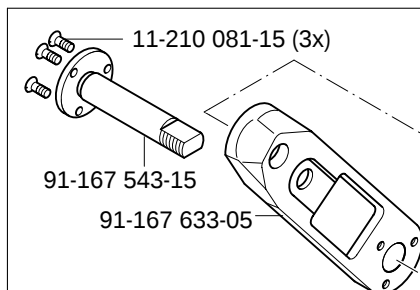
Dispositivo automático para puntadas de adorno (-718/01) PFAFF 918

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| Überstich- und Stichlagenkurvenscheiben<br>Stitch width and needle position cams<br>Cames de commande de la jetée d'aiguille et du déport de point<br>Discos de levas para ancho de zigzag y para posición de puntada |                                                                                                         |                                                                                                                       |                                                                                  |                                                                                  |                                                                                                         |                                                                                                                       |                                                                                  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------|----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------|
| Ziernahtmuster<br>Fancy stitch pattern<br>Motifs<br>Muestra de costura de adorno                                                                                                                                      | Kuvscheibe für Überstich<br>Stitch width cam<br>Disque p. jetée d'aiguille<br>Leva para ancho de zigzag | Kuvscheibe für Stichlage<br>Needle position cam<br>Disque p. la position des points<br>Leva para posición de la aguja | Nähgeschwindigkeit<br>Sewing speed<br>Vitesse de couture<br>Velocidad de costura | Ziernahtmuster<br>Fancy stitch pattern<br>Motifs<br>Muestra de costura de adorno | Kuvscheibe für Überstich<br>Stitch width cam<br>Disque p. jetée d'aiguille<br>Leva para ancho de zigzag | Kuvscheibe für Stichlage<br>Needle position cam<br>Disque p. la position des points<br>Leva para posición de la aguja | Nähgeschwindigkeit<br>Sewing speed<br>Vitesse de couture<br>Velocidad de costura |
|                                                                                                                                                                                                                       | 91-168 790-11 <sup>[52]</sup>                                                                           | 91-168 792-75/951 <sup>[22] [51]</sup>                                                                                | 3500                                                                             |                                                                                  | 91-168 791-75/951 <sup>[22] [51]</sup>                                                                  | 91-168 799-11 <sup>[52]</sup>                                                                                         | 3500                                                                             |
|                                                                                                                                                                                                                       | 91-168 796-11 <sup>[52]</sup>                                                                           | 91-168 792-75/951 <sup>[22] [51]</sup>                                                                                | 3500                                                                             |                                                                                  | 91-168 791-75/951 <sup>[22] [51]</sup>                                                                  | 91-168 800-11 <sup>[52]</sup>                                                                                         | 4000                                                                             |
|                                                                                                                                                                                                                       | 91-168 797-11 <sup>[52]</sup>                                                                           | 91-168 792-75/951 <sup>[22] [51]</sup>                                                                                | 3000                                                                             |                                                                                  | 91-168 791-75/951 <sup>[22] [51]</sup>                                                                  | 91-168 792-75/951 <sup>[22] [51]</sup>                                                                                | 4000                                                                             |
|                                                                                                                                                                                                                       | 91-168 798-11 <sup>[52]</sup>                                                                           | 91-168 792-75/951 <sup>[22] [51]</sup>                                                                                | 3000                                                                             |                                                                                  | 91-168 791-75/951 <sup>[22] [51]</sup>                                                                  | 91-167 899-11 <sup>[52]</sup>                                                                                         | 2000                                                                             |
|                                                                                                                                                                                                                       | 91-168 791-75/951 <sup>[22] [51]</sup>                                                                  | 91-168 793-11 <sup>[52]</sup>                                                                                         | 4000                                                                             |                                                                                  | 91-167 650-11 <sup>[52]</sup>                                                                           | 91-168 792-75/951 <sup>[22] [51]</sup>                                                                                | 3000                                                                             |
|                                                                                                                                                                                                                       | 91-168 790-11 <sup>[52]</sup>                                                                           | 91-168 793-11 <sup>[52]</sup>                                                                                         | 3500                                                                             |                                                                                  | 91-168 791-75/951 <sup>[22] [51]</sup>                                                                  | 91-167 898-11 <sup>[52]</sup>                                                                                         | 3000                                                                             |
|                                                                                                                                                                                                                       | 91-168 791-75/951 <sup>[22] [51]</sup>                                                                  | 91-167 897-11 <sup>[52]</sup>                                                                                         | 3500                                                                             |                                                                                  | 91-168 791-75/951 <sup>[22] [51]</sup>                                                                  | 91-167 977-11 <sup>[52]</sup>                                                                                         | 3500                                                                             |



91-168 750-71/895

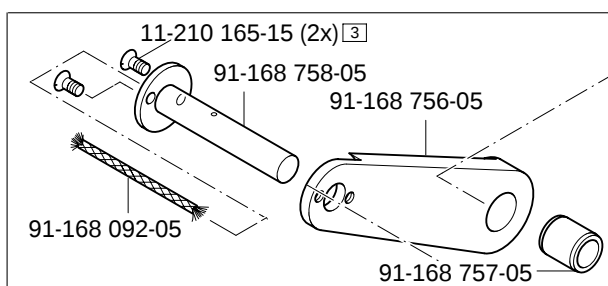


11-210 081-15 (3x)

91-167 543-15

91-167 633-05

91-167 806-91



11-210 165-15 (2x) [3]

91-168 758-05

91-168 756-05

91-168 092-05

91-168 757-05

91-168 755-91

91-700 510-15

91-168 766-92

91-171 175-12

11-330 952-15 (2x)

15-120 762-05

91-167 090-05

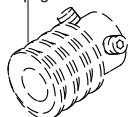
91-168 759-72/895

11-173 288-15 (2x)

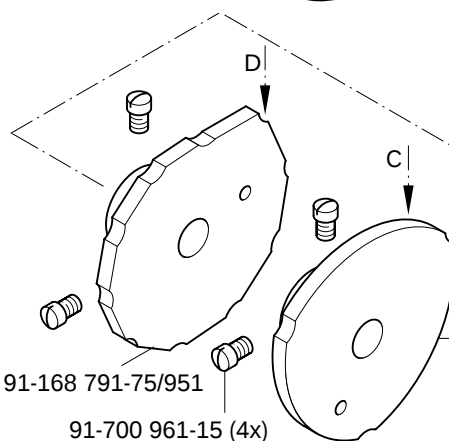
11-108 288-15



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91-168 768-05 (2x)



[49] 91-168 791-75/951

91-700 961-15 (4x)

91-168 767-05

91-063 019-05

91-069 062-05

91-168 792-75/951 [49]

12-110 211-15

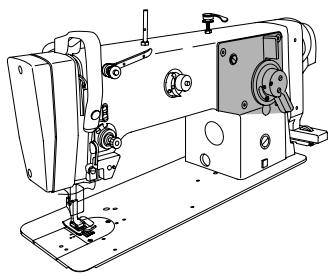
91-168 780-72/951

91-168 763-05

11-108 228-15

91-700 785-15 (2x)

91-168 319-12



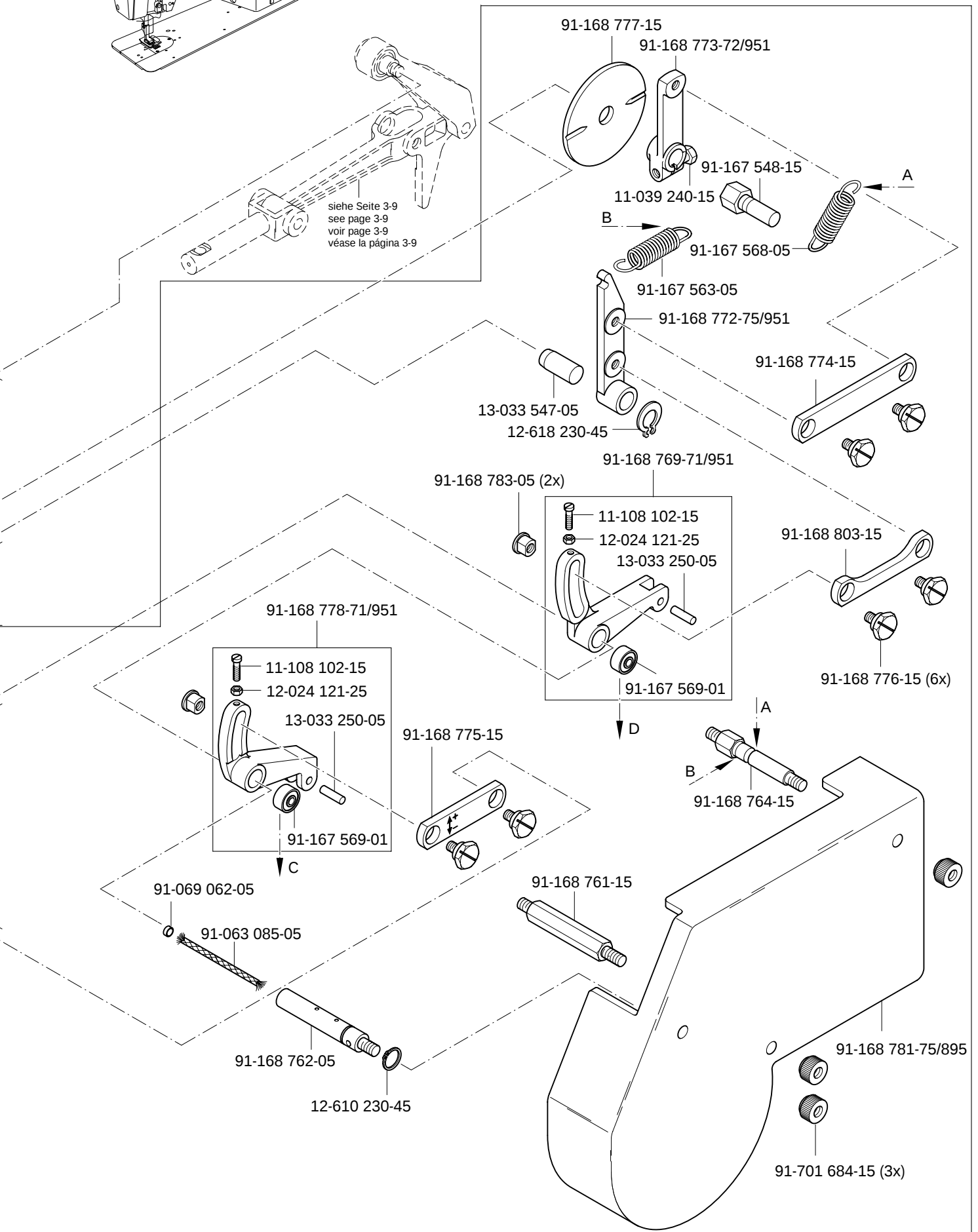
Zierstich-Automatik (-718/01)

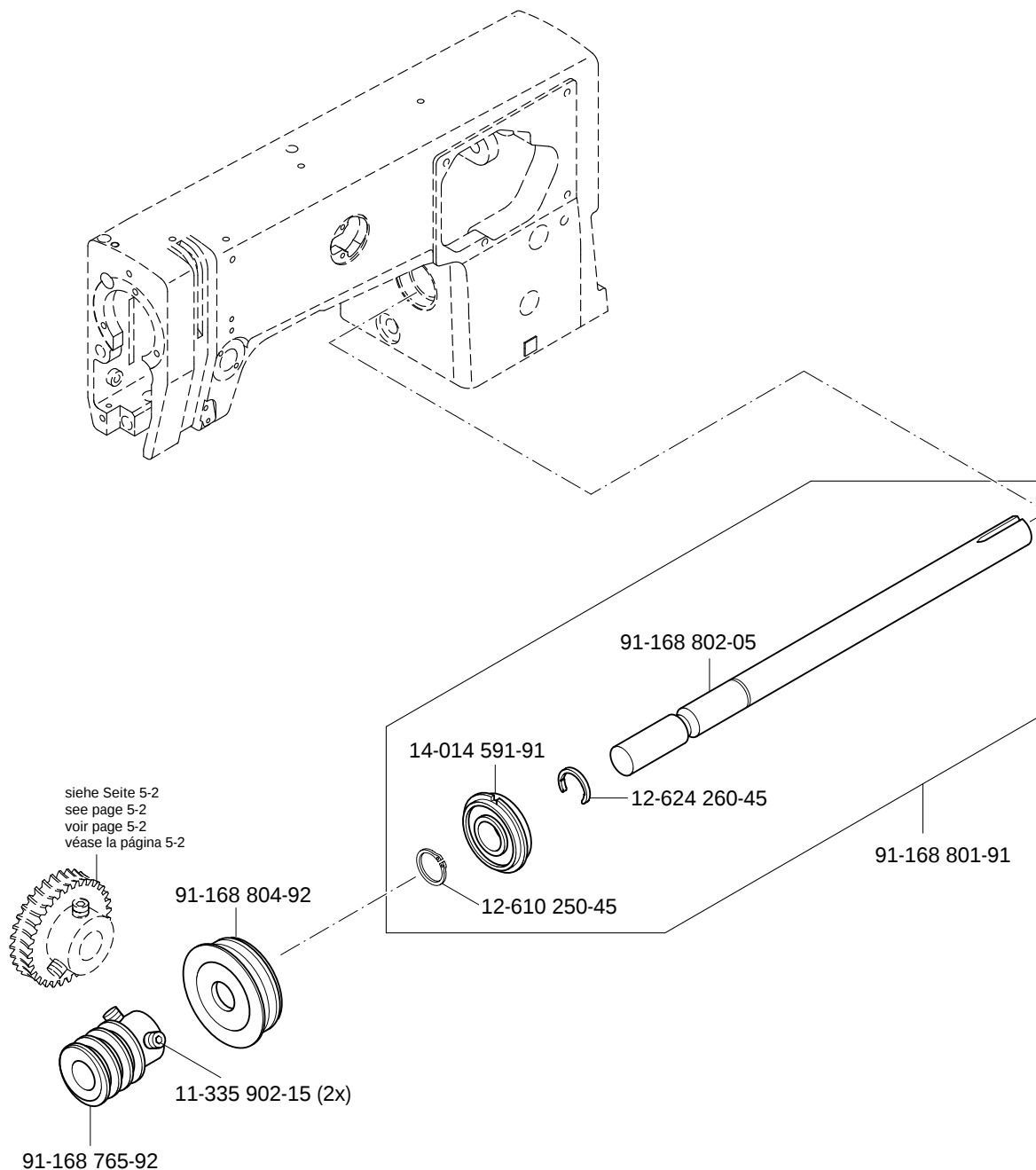
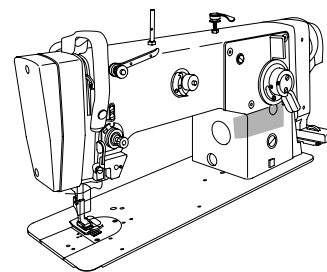
Automatic fancy-stitch mechanism (-718/01)

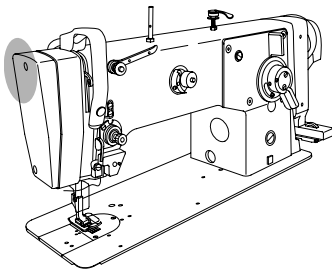
Commande de point ornemental (-718/01)

Dispositivo automático para puntadas de adorno (-718/01) PFAFF 918

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# Walzentransport-Einrichtung (-748/16;/26)

Puller feed (-748/16;/26)

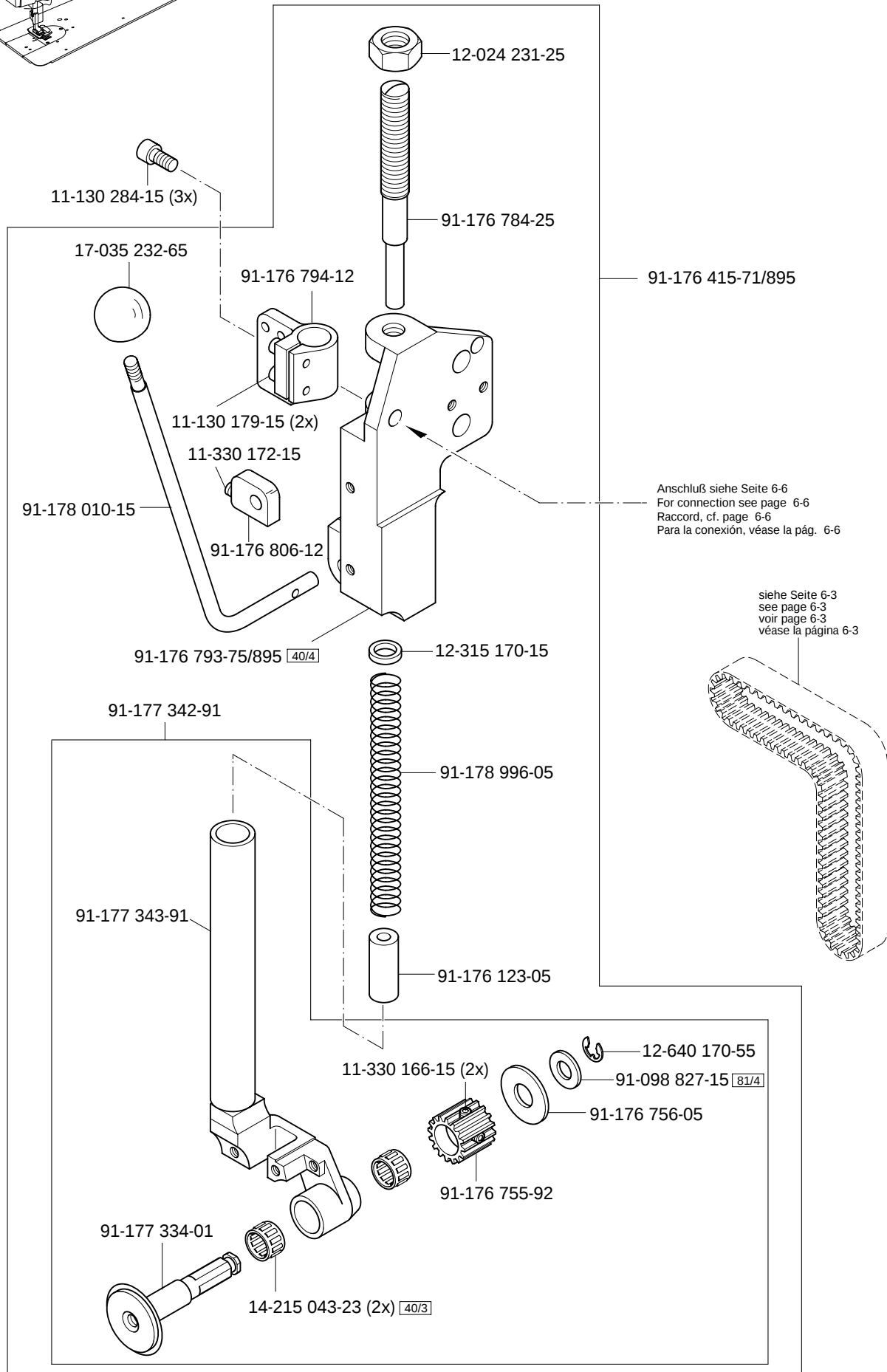
Puller (-748/16;/26)

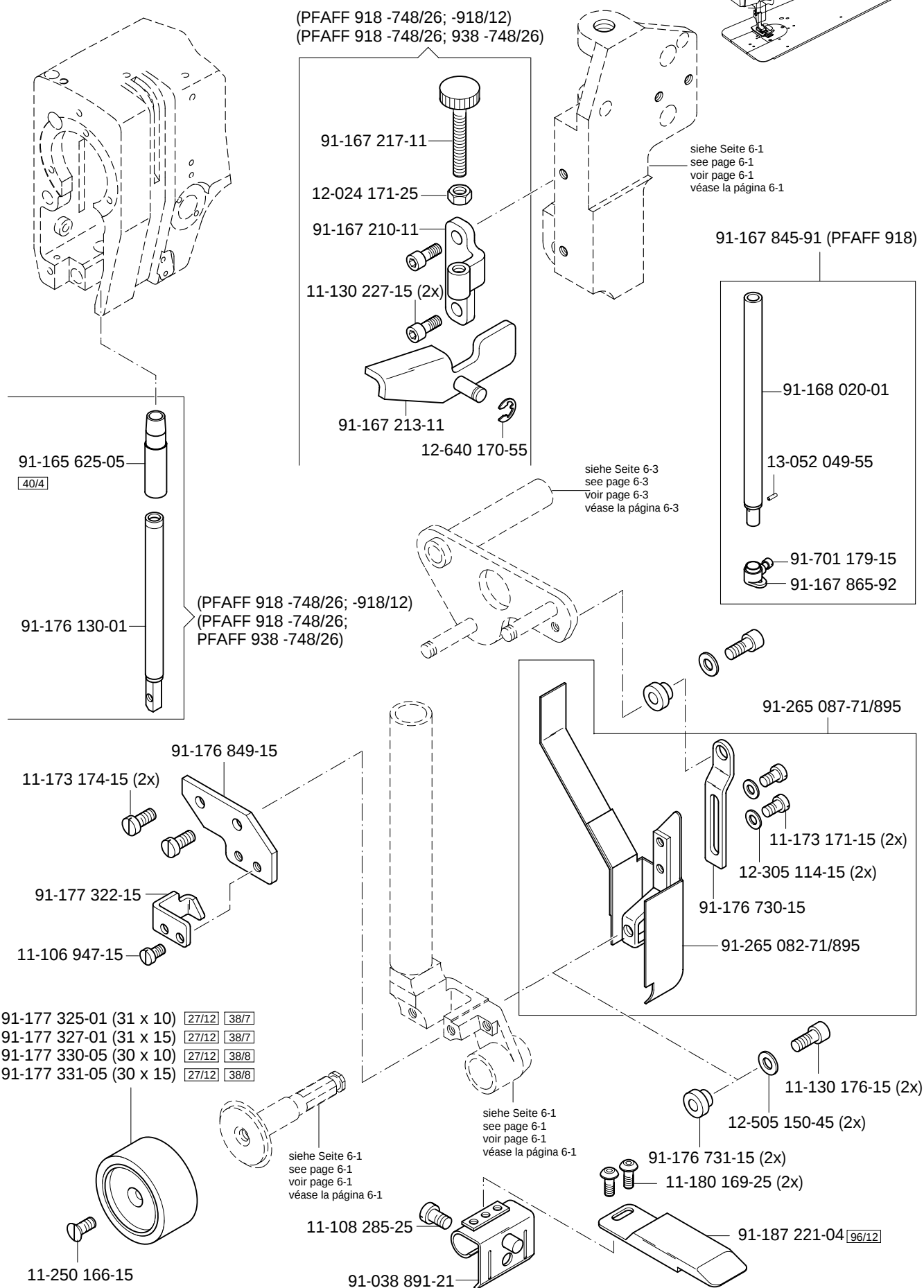
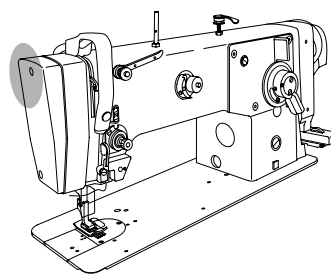
Puller (-748/16;/26)

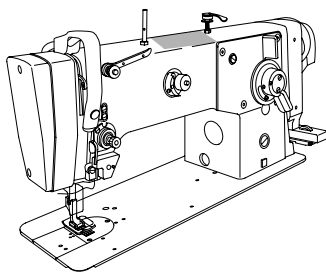
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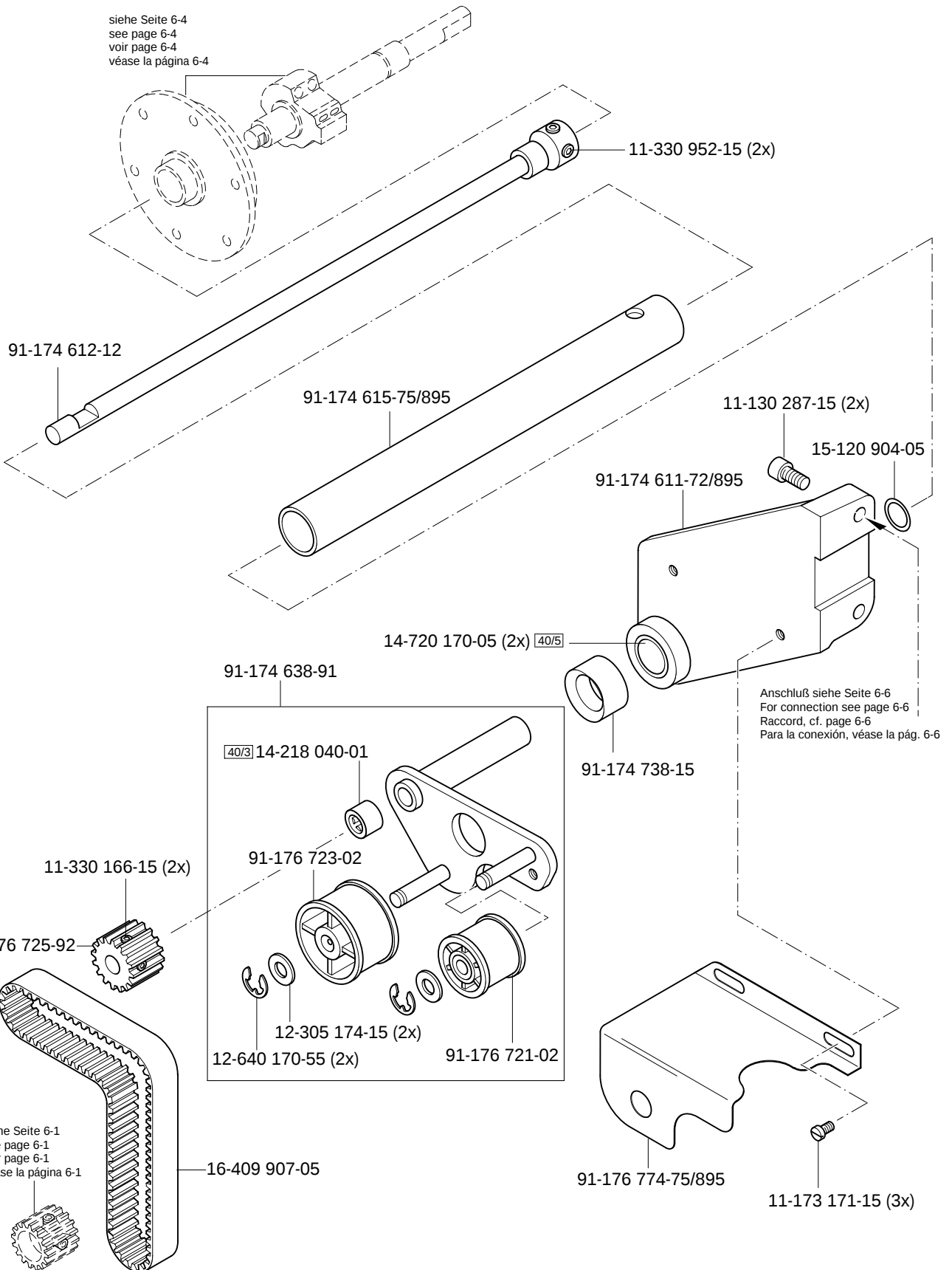


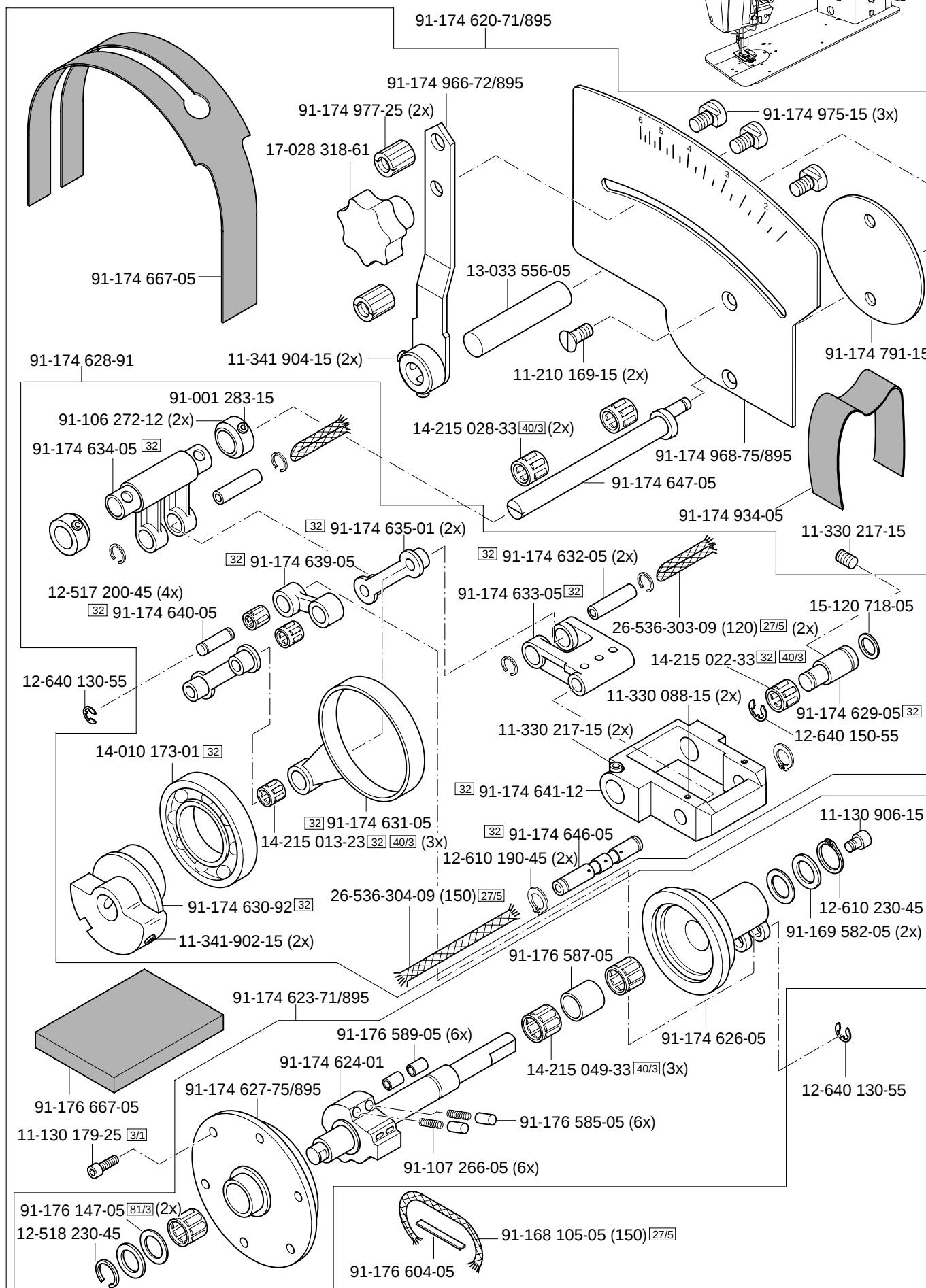
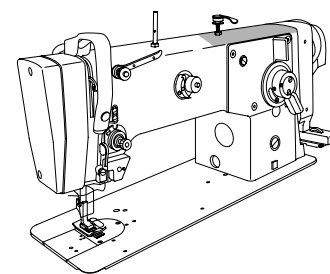
Walzentransport-Einrichtung (-748/16;/26)  
 Puller feed (-748/16;/26)  
 Puller (-748/16;/26)  
 Puller (-748/16;/26)

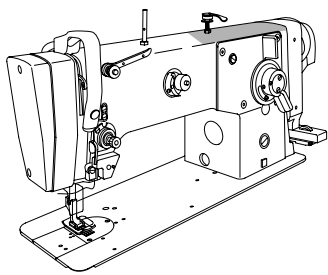
PFAFF 918  
 PFAFF 938

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Walzentransport-Einrichtung (-748/16;/26)

Puller feed (-748/16;/26)

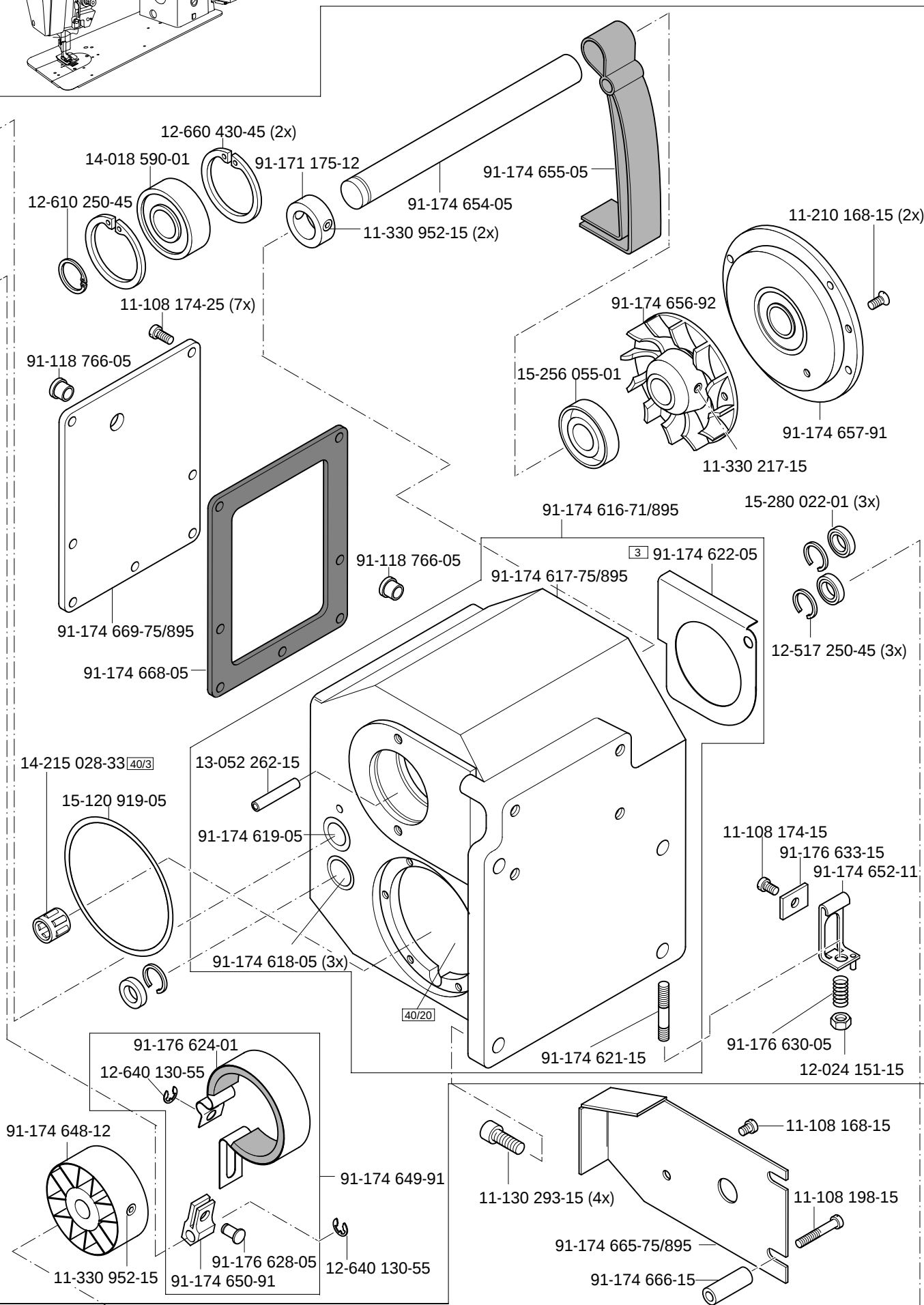
Puller (-748/16;/26)

Puller (-748/16;/26)

PFAFF 918

PFAFF 938

6

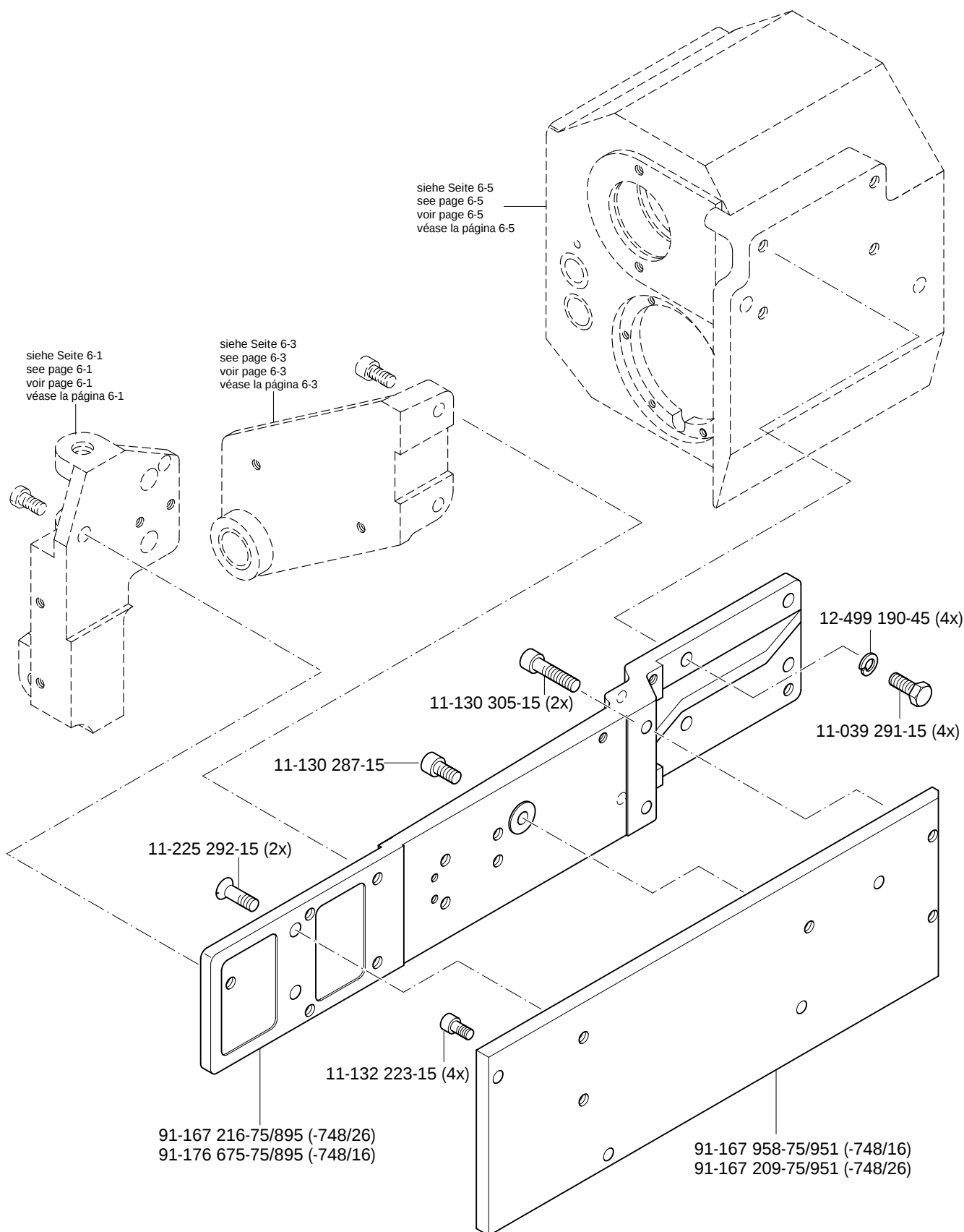
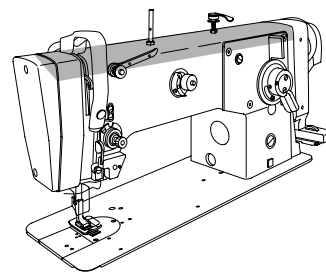


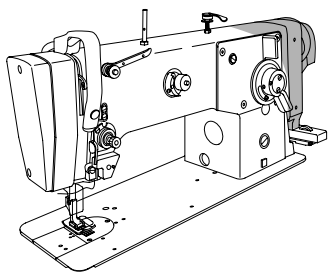
From the library of: Diamond Needle Corp

PFAFF

 siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
 see chapter 2 Explanation of key markings  
 voir le chap. 2 Explication des symboles  
 véase el Cap. 2 Explicaciones de los signos clave

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# Walzentransport-Einrichtung (-748/16;/26)

Puller feed (-748/16;/26)

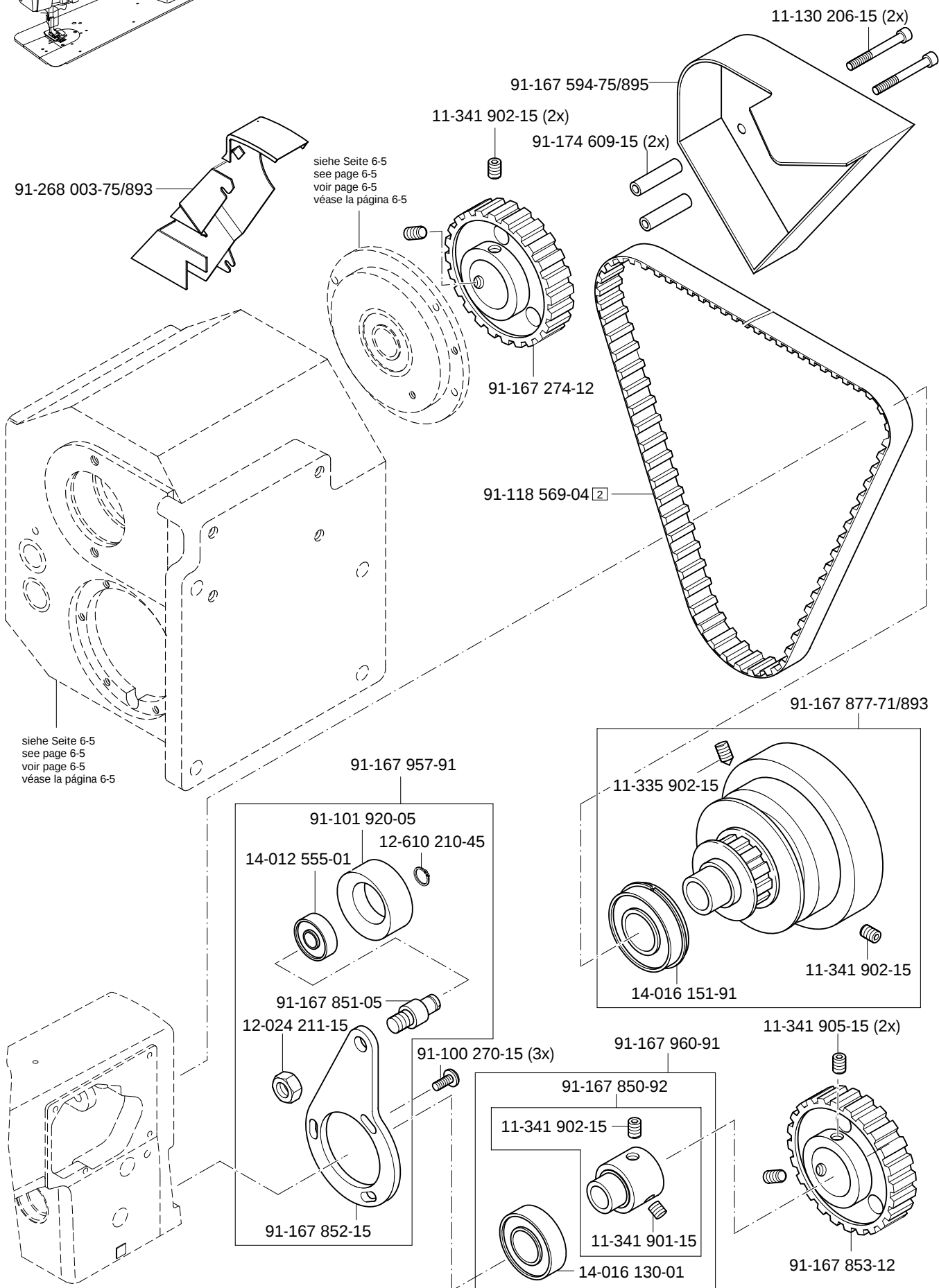
Puller (-748/16;/26)

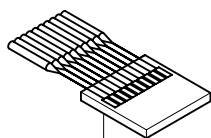
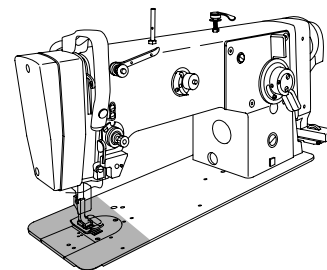
Puller (-748/16;/26)

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System 438 K K [6]

Système 438 K K [6]

Sistema 438 K K [6]

91-168 734-71/895

91-700 561-25

12-505 191-45

91-050 238-25

91-050 815-75/895

11-108 171-25 (2x)

12-305 114-25 (2x)

11-210 088-25 (2x)

11-178 166-15

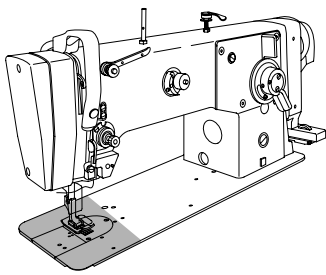
91-168 735-71/895

91-171 677-15

11-250 166-15 (3x)

11-108 174-15 (2x)

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Unterschneideinrichtung (-771/01;/04)

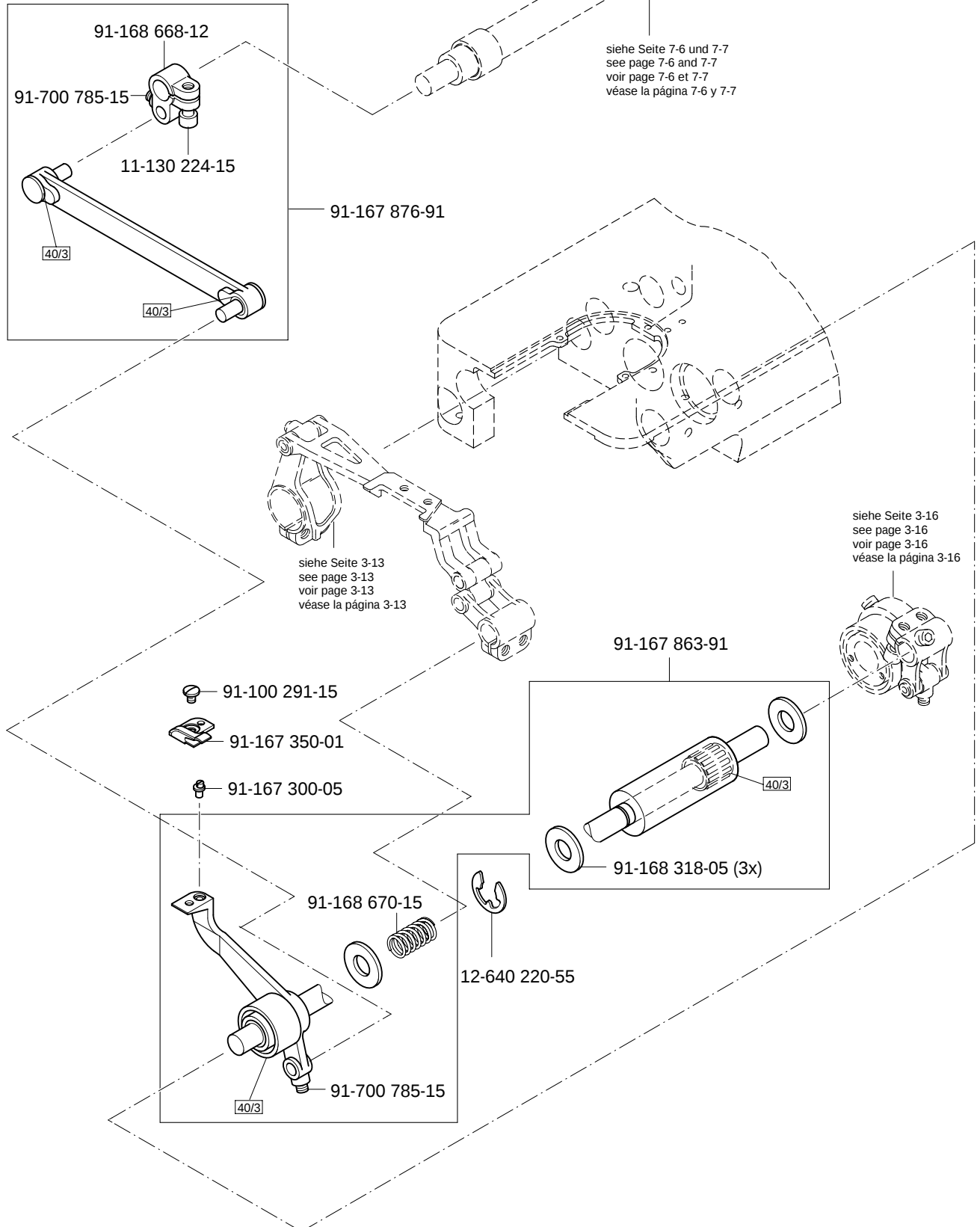
Under-edge trimmer (-771/01;/04)

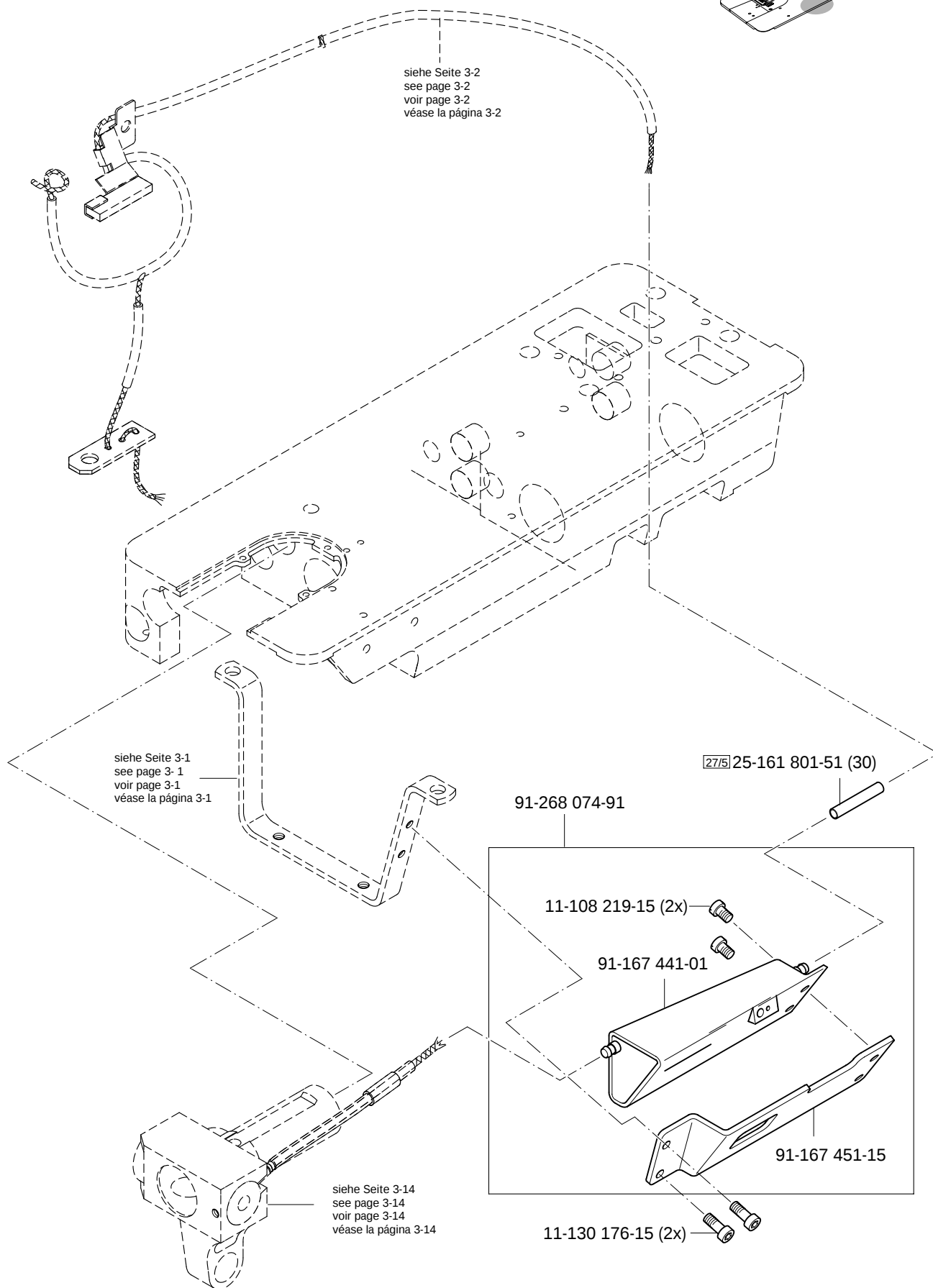
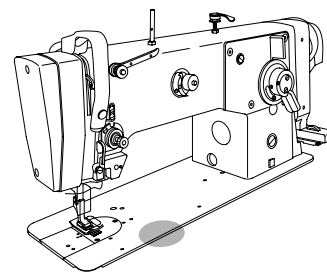
Dispositif à raser à couteau coupant d'en-dessous (-771/01;/04)

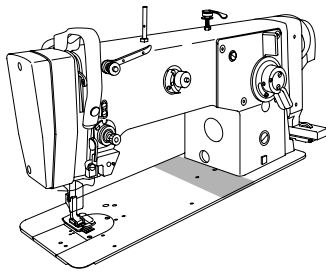
Dispositivo recortador (-771/01;/04)

PFAFF 938

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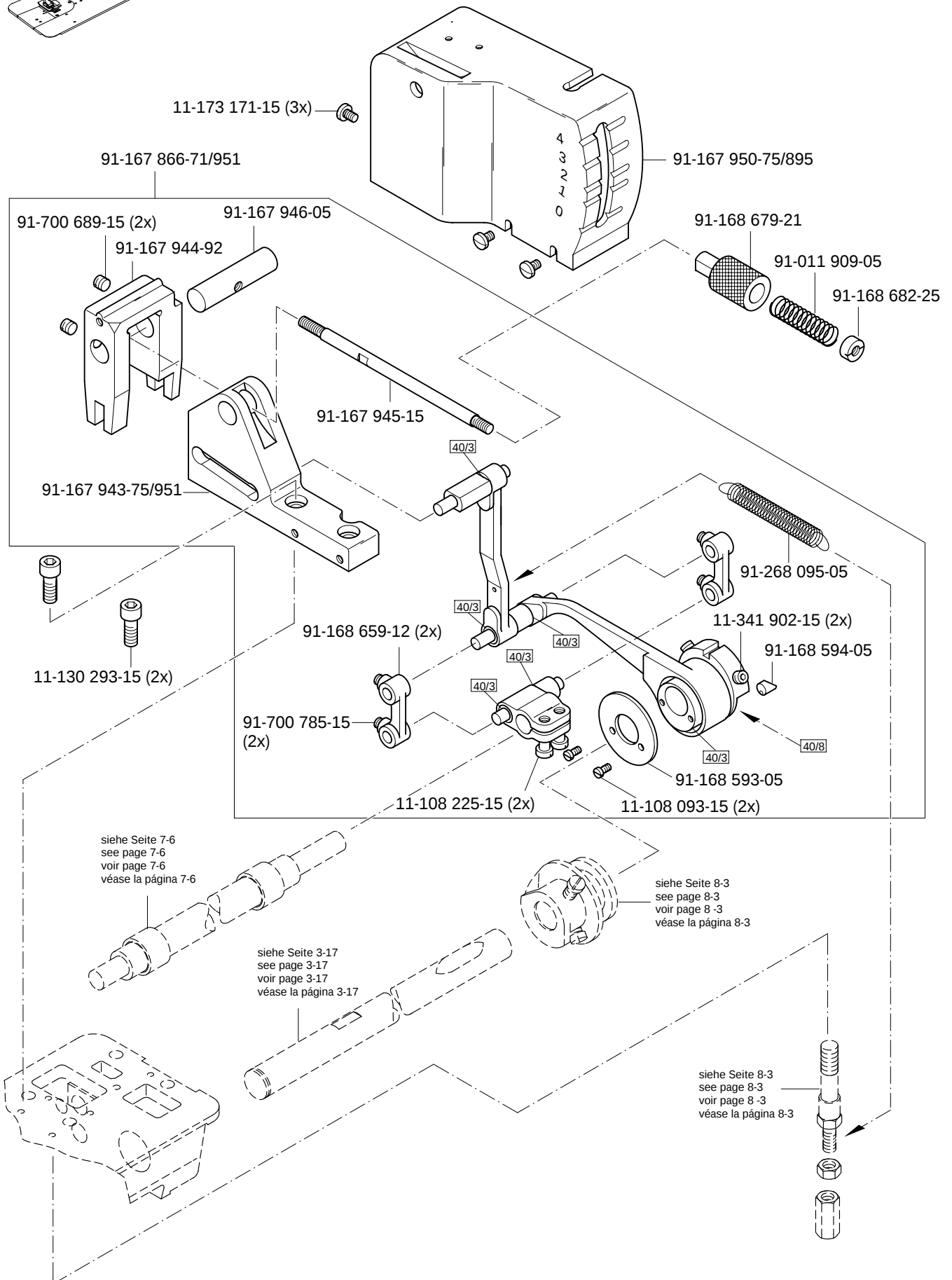


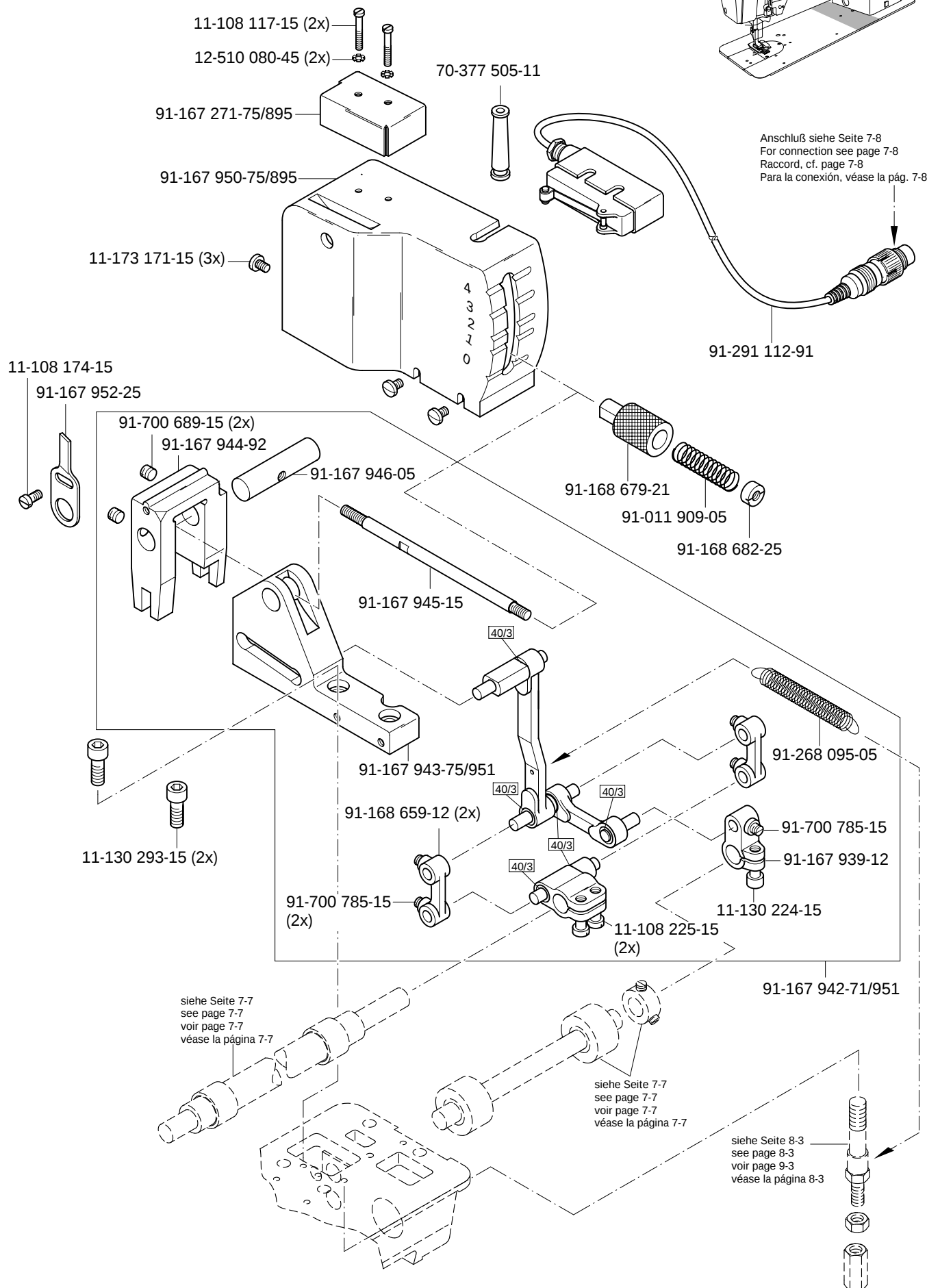
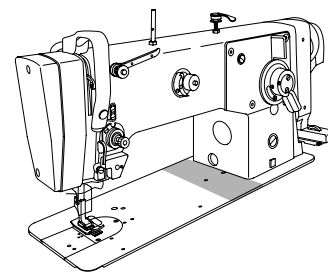


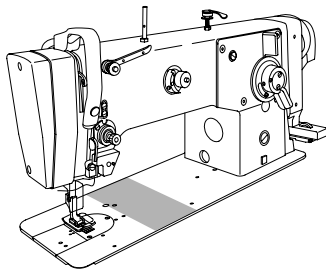
Unterschneideinrichtung (-771/01)  
Under-edge trimmer (-771/01)  
Dispositif à raser à couteau coupant d'en-dessous (-771/01)  
Dispositivo recortador (-771/01)

PFAFF 938

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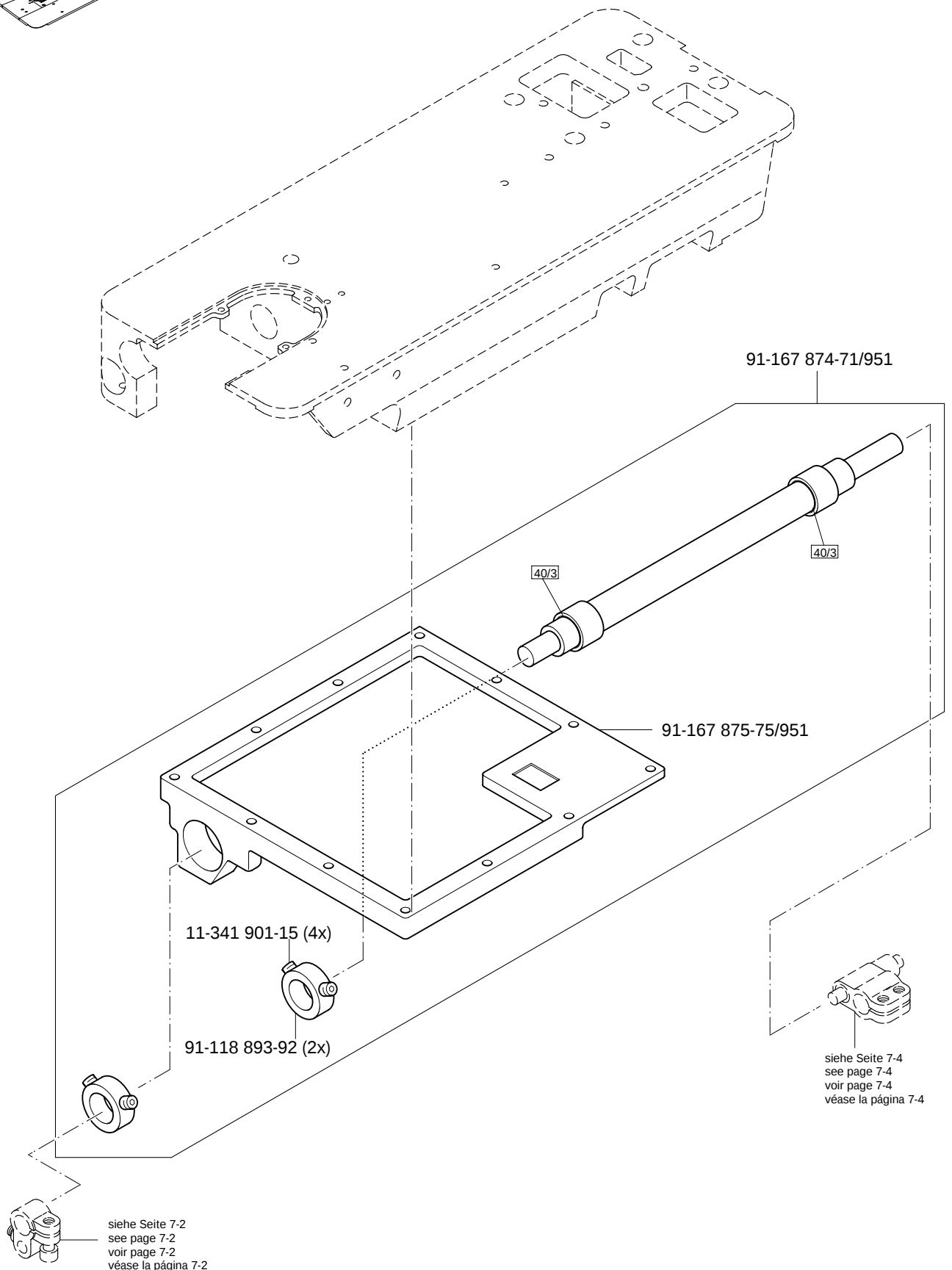




Unterschneideinrichtung (-771/01)  
 Under-edge trimmer (-771/01)  
 Dispositif à raser à couteau coupant d'en-dessous (-771/01)  
 Dispositivo recortador (-771/01)

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7



From the library of: Diamond Needle Corp

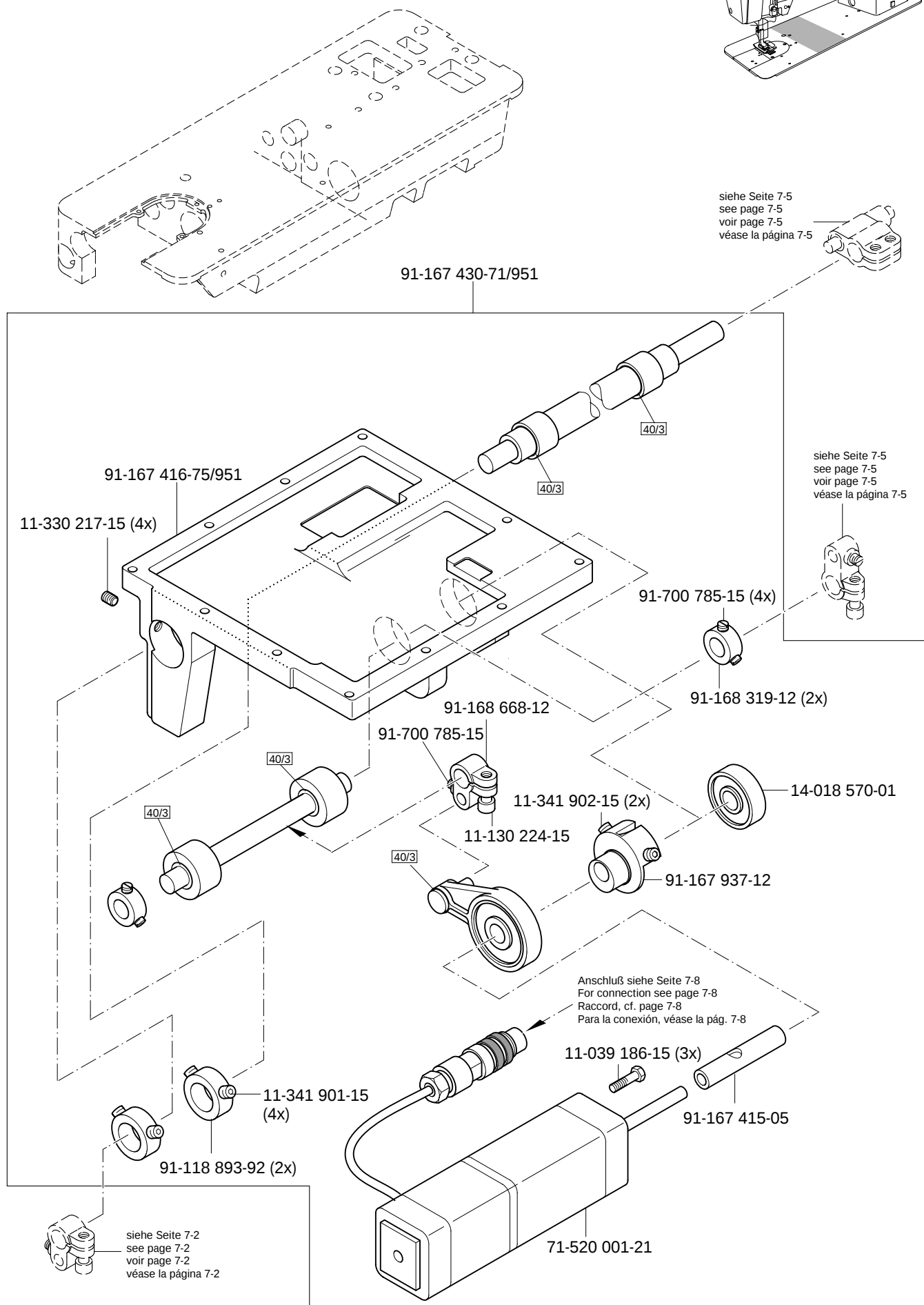
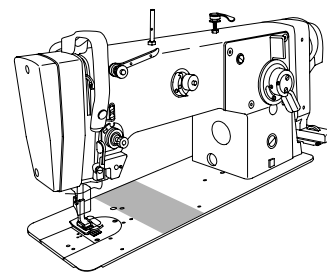
Unterschneideinrichtung (-771/04)

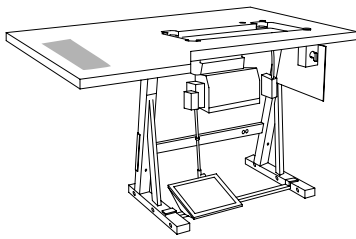
Under-edge trimmer (-771/04)

Dispositif à raser à couteau coupant d'en-dessous (-771/04)

Dispositivo recortador (-771/04)

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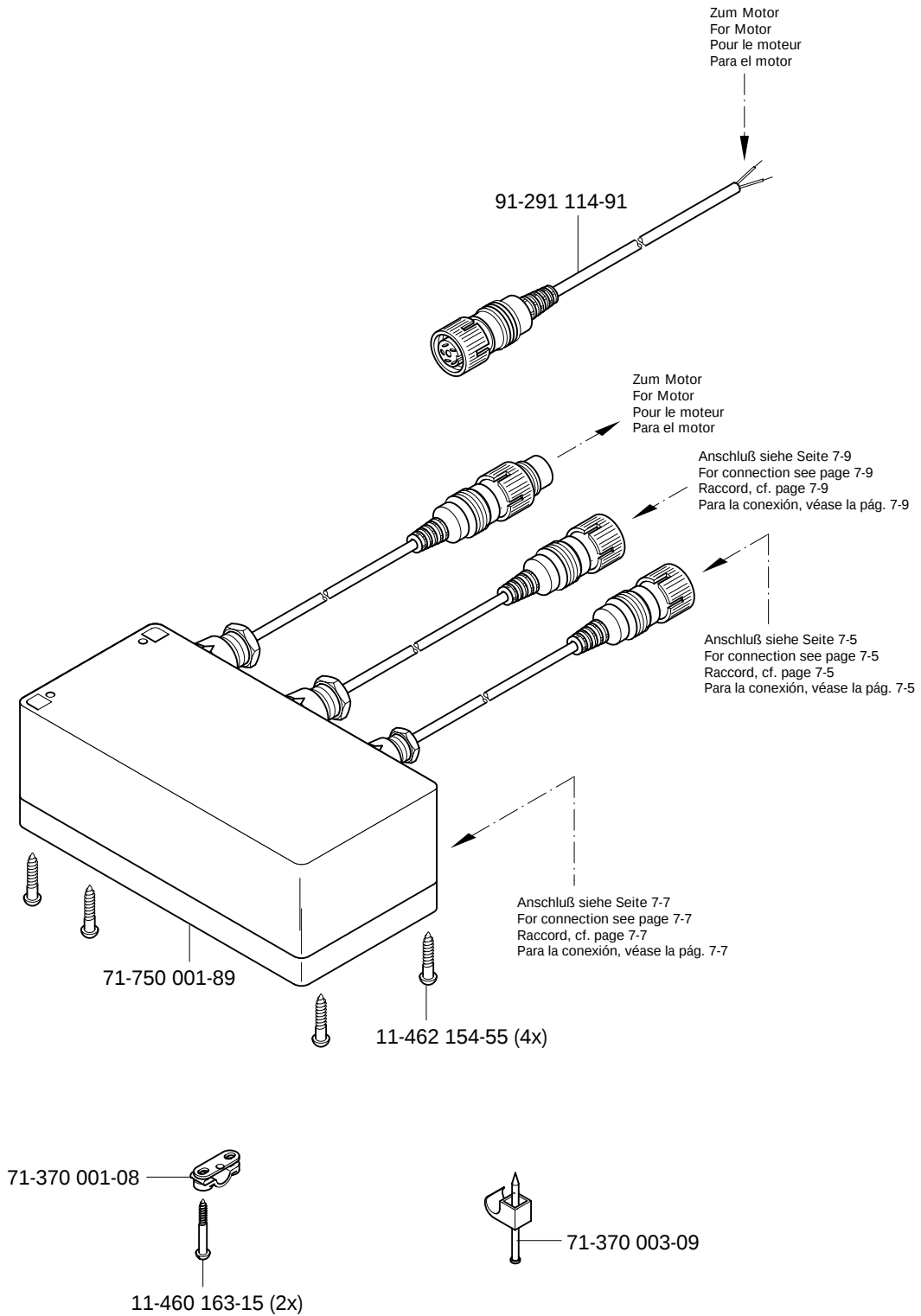


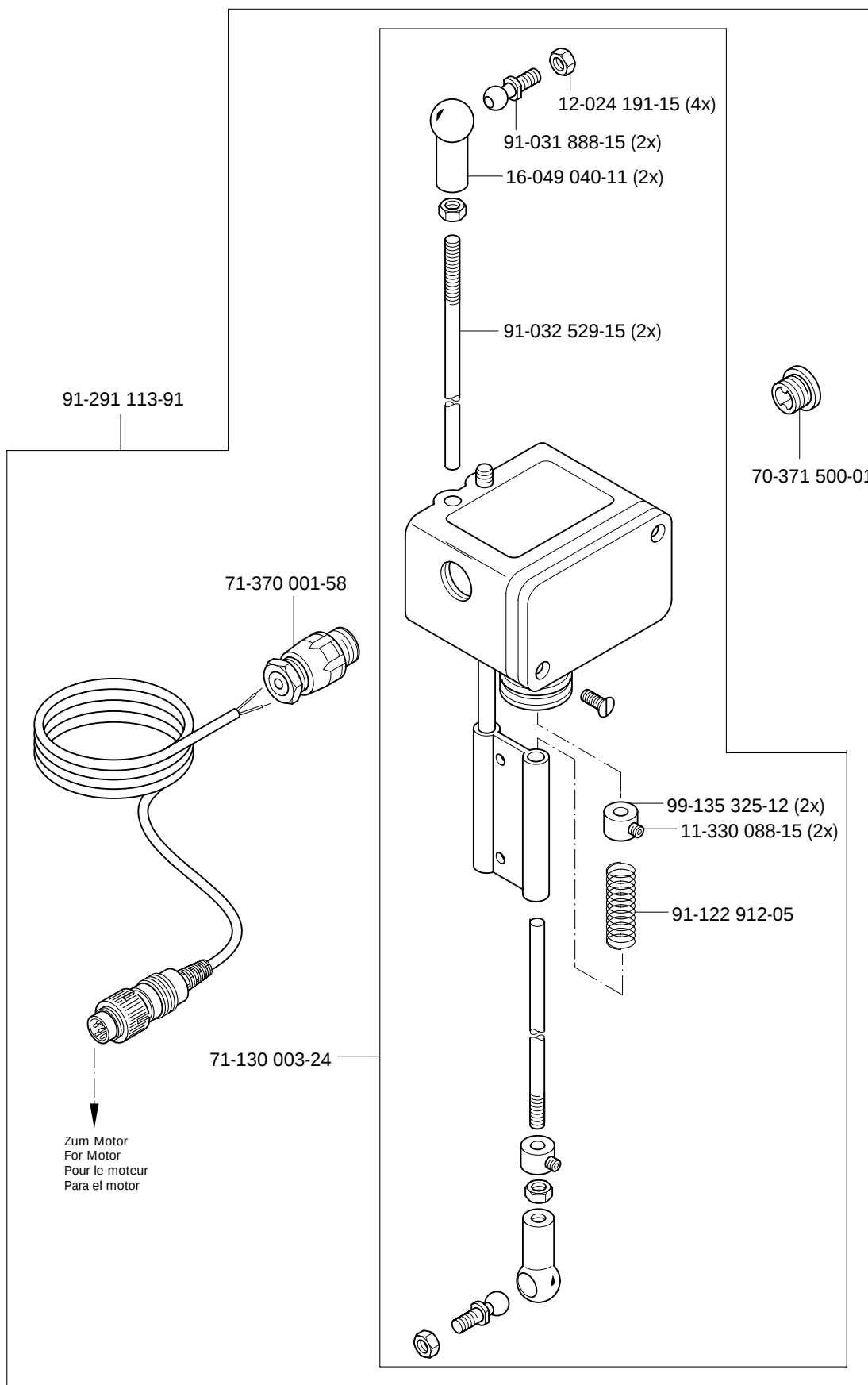
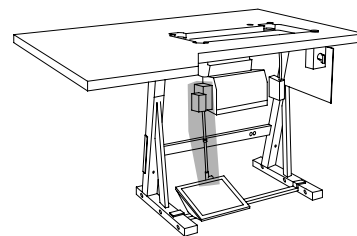


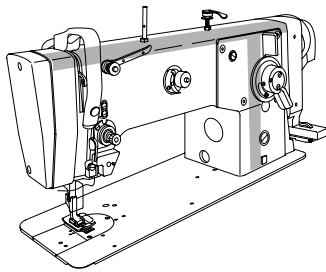
Unterschneideinrichtung (-771/04)  
Under-edge trimmer (-771/04)  
Dispositif à raser à couteau coupant d'en-dessous (-771/04)  
Dispositivo recortador (-771/04)

PFAFF 938

7



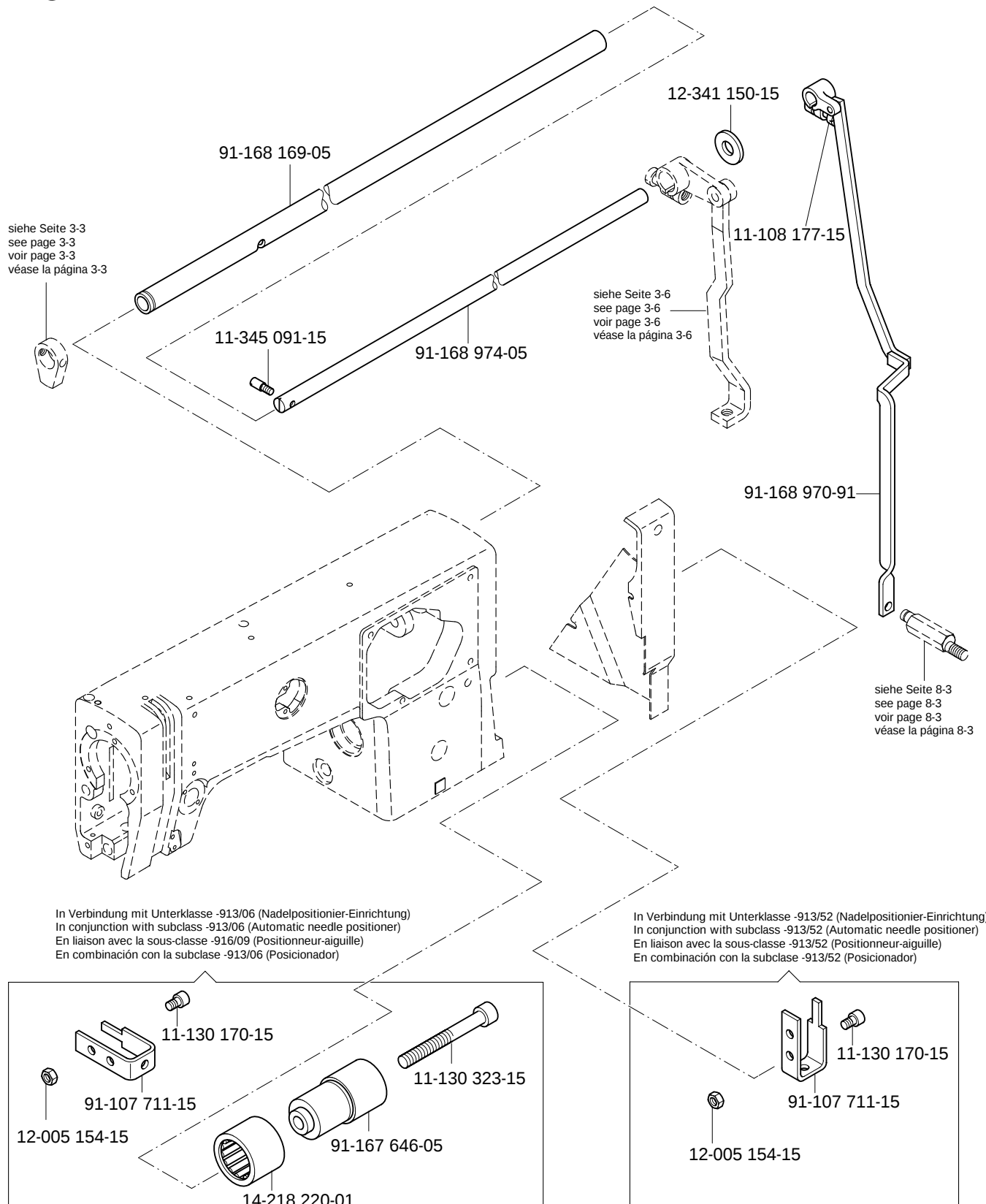


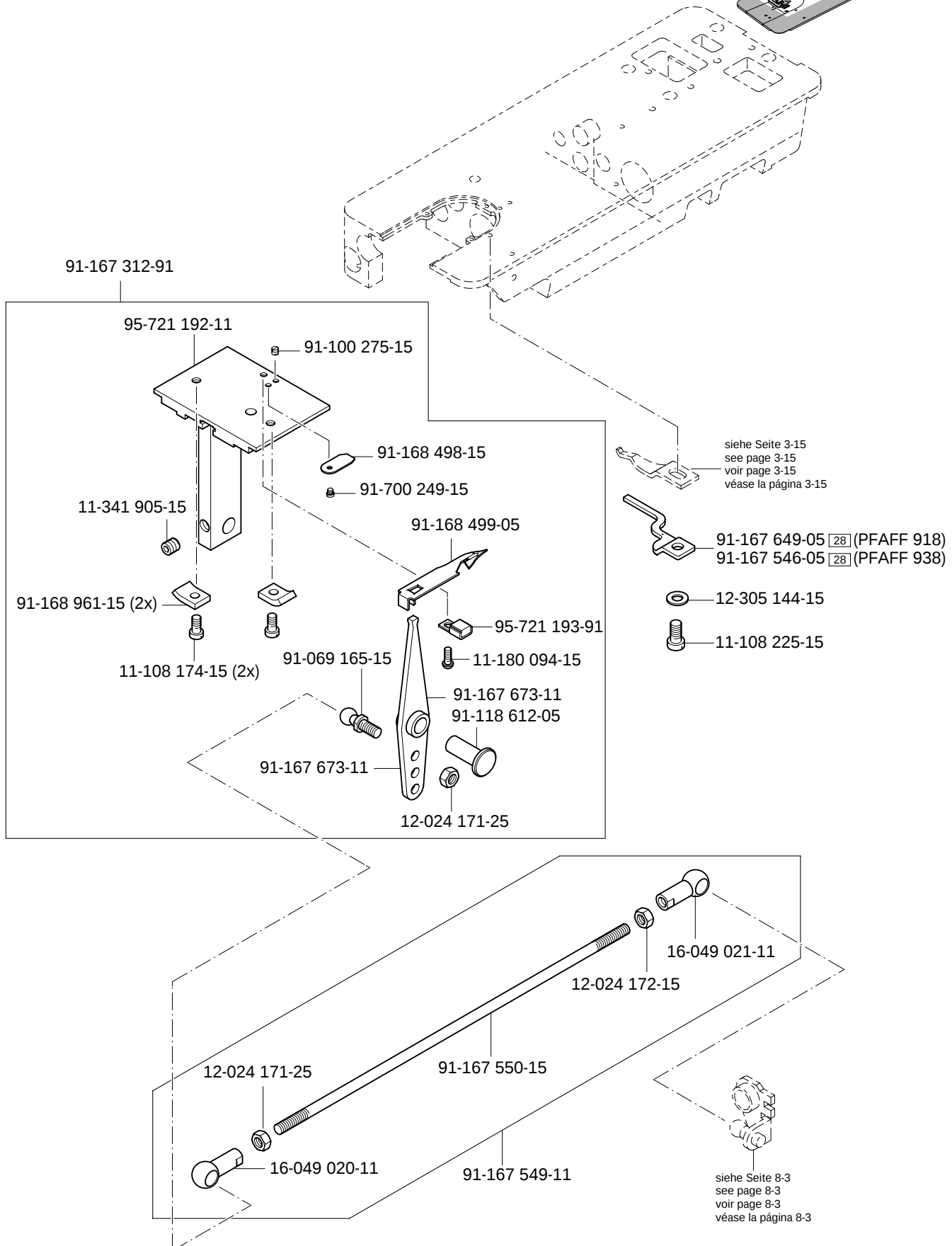
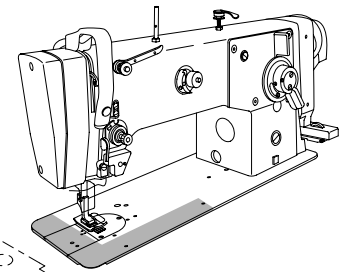


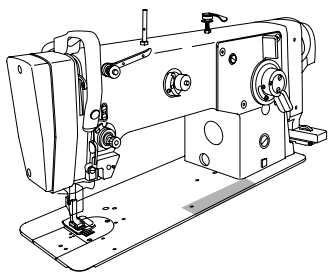
Fadenabschneid-Einrichtung (-900/51)  
Thread trimmer (-900/51)  
Coupe-fil (-900/51)  
Cortahilos (-900/51)

PFAFF 918  
PFAFF 938

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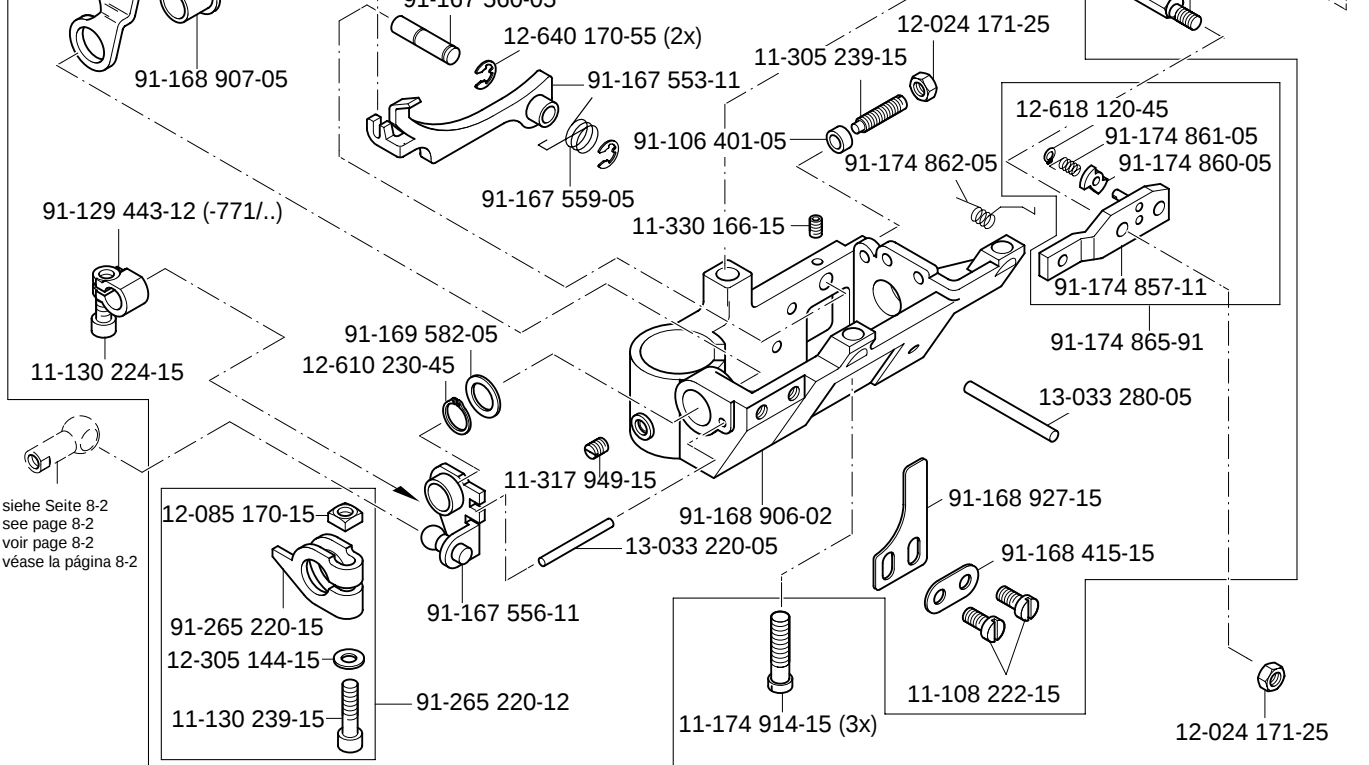
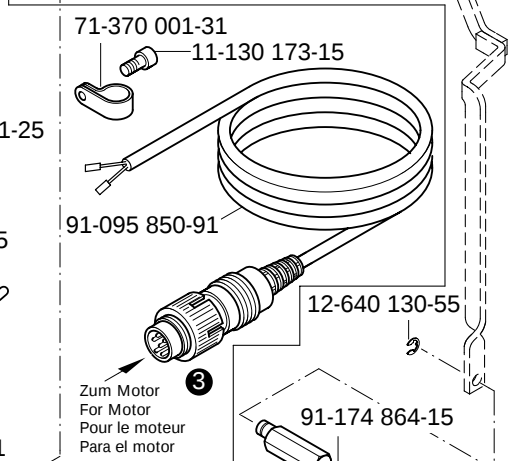
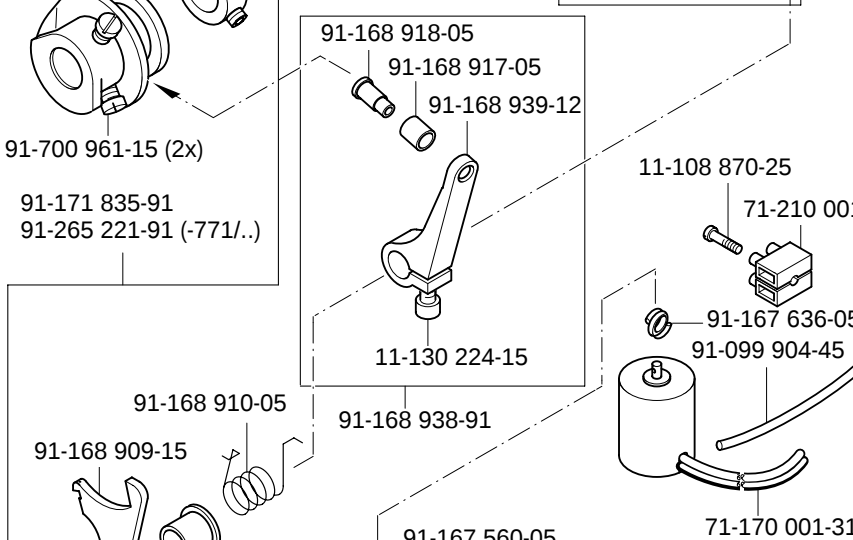
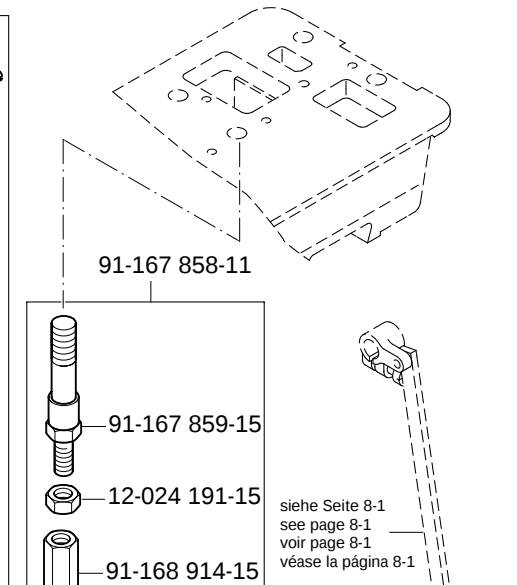
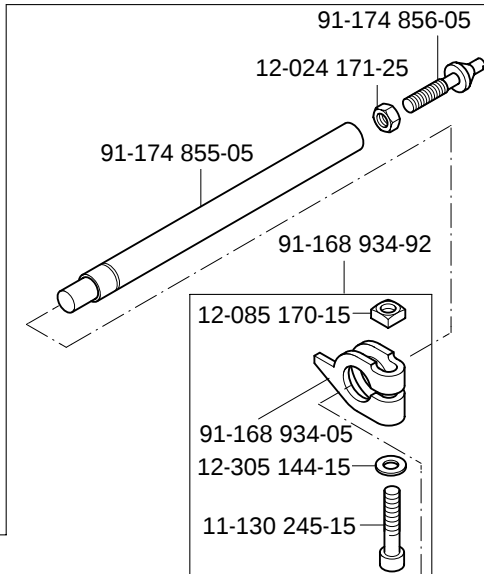
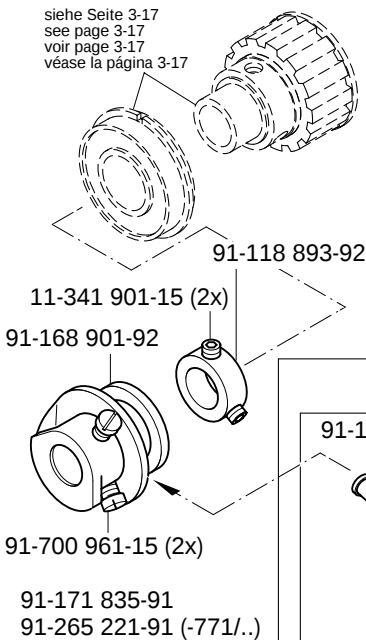




Fadenabschneid-Einrichtung (-900/51)  
Thread trimmer (-900/51)  
Coupe-fil (-900/51)  
Cortahilos (-900/51)

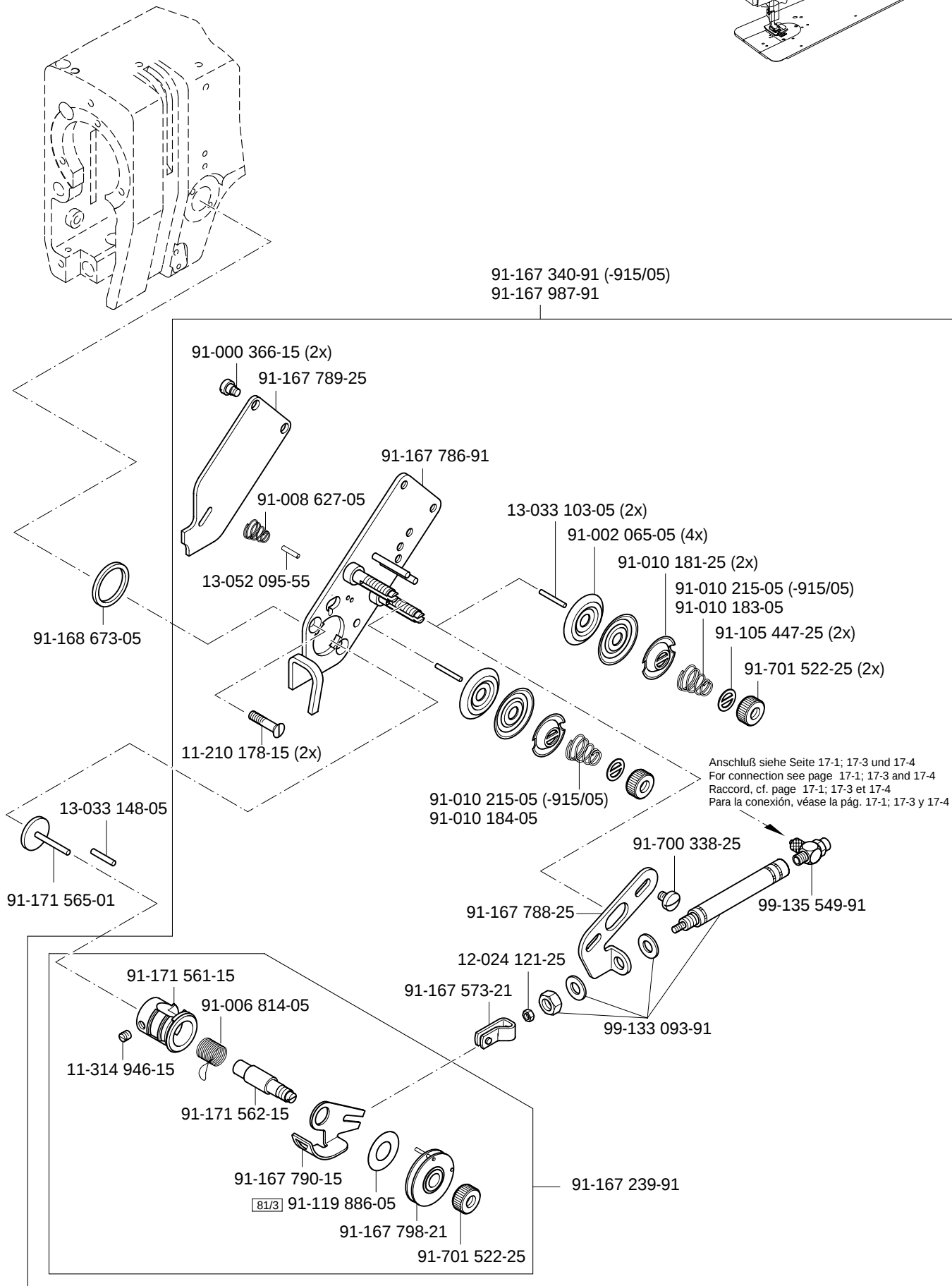
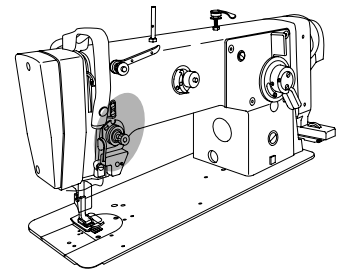
PFAFF 918  
PFAFF 938

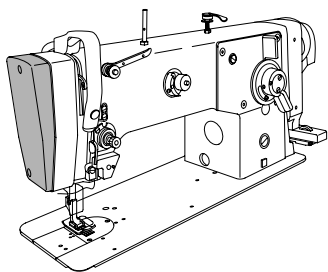
8



PFAFF


 siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
 see chapter 2 Explanation of key markings  
 voir le chap. 2 Explication des symboles  
 véase el Cap. 2 Explicaciones de los signos clave

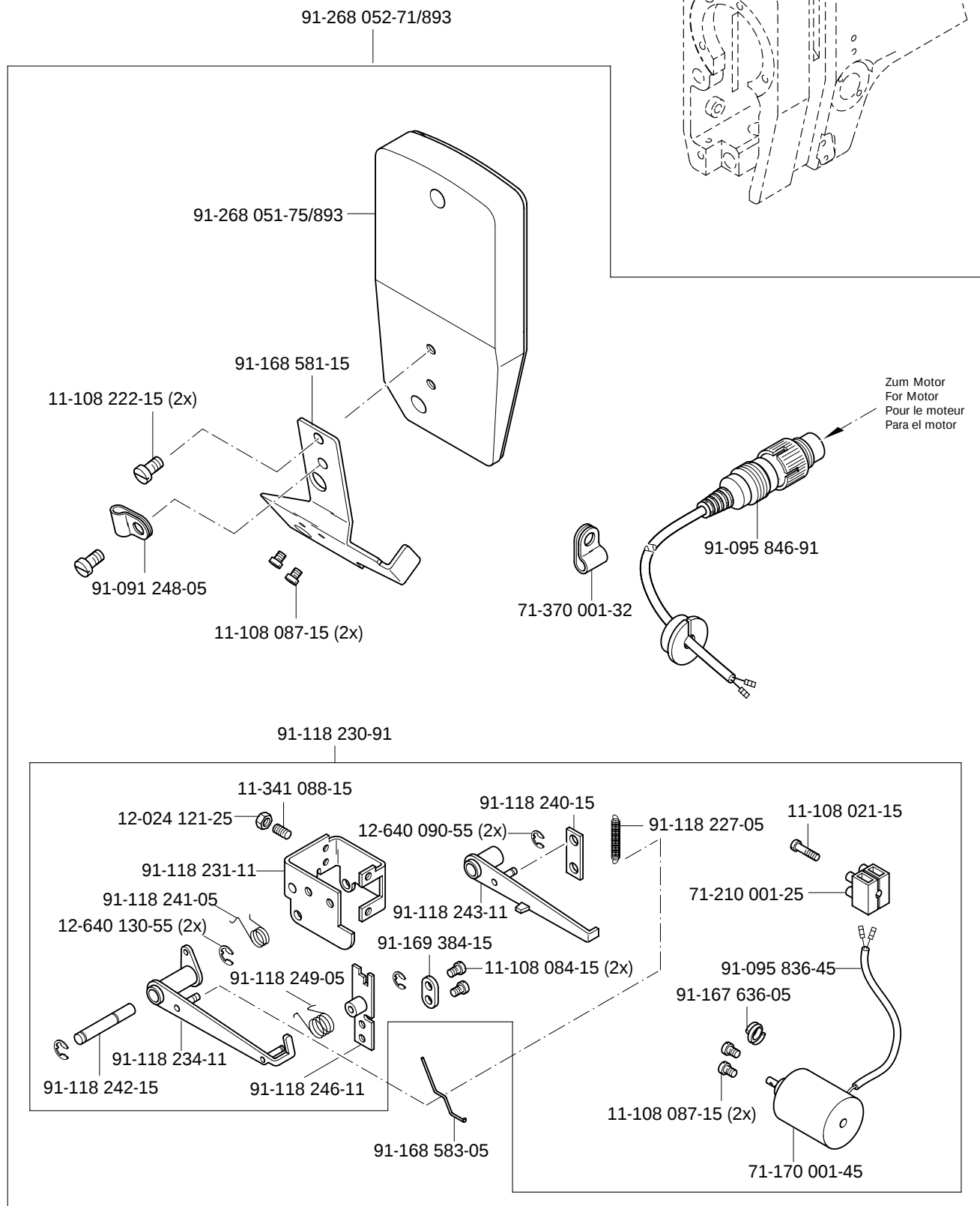




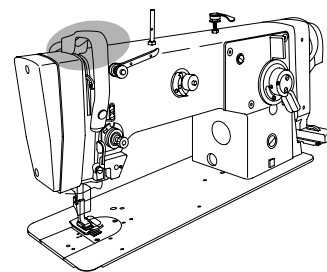
Fadenabstreif-Einrichtung (-909/03)  
Thread wiper (-909/03)  
Racleur de fil (-909/03)  
Retirahilos (-909/03)

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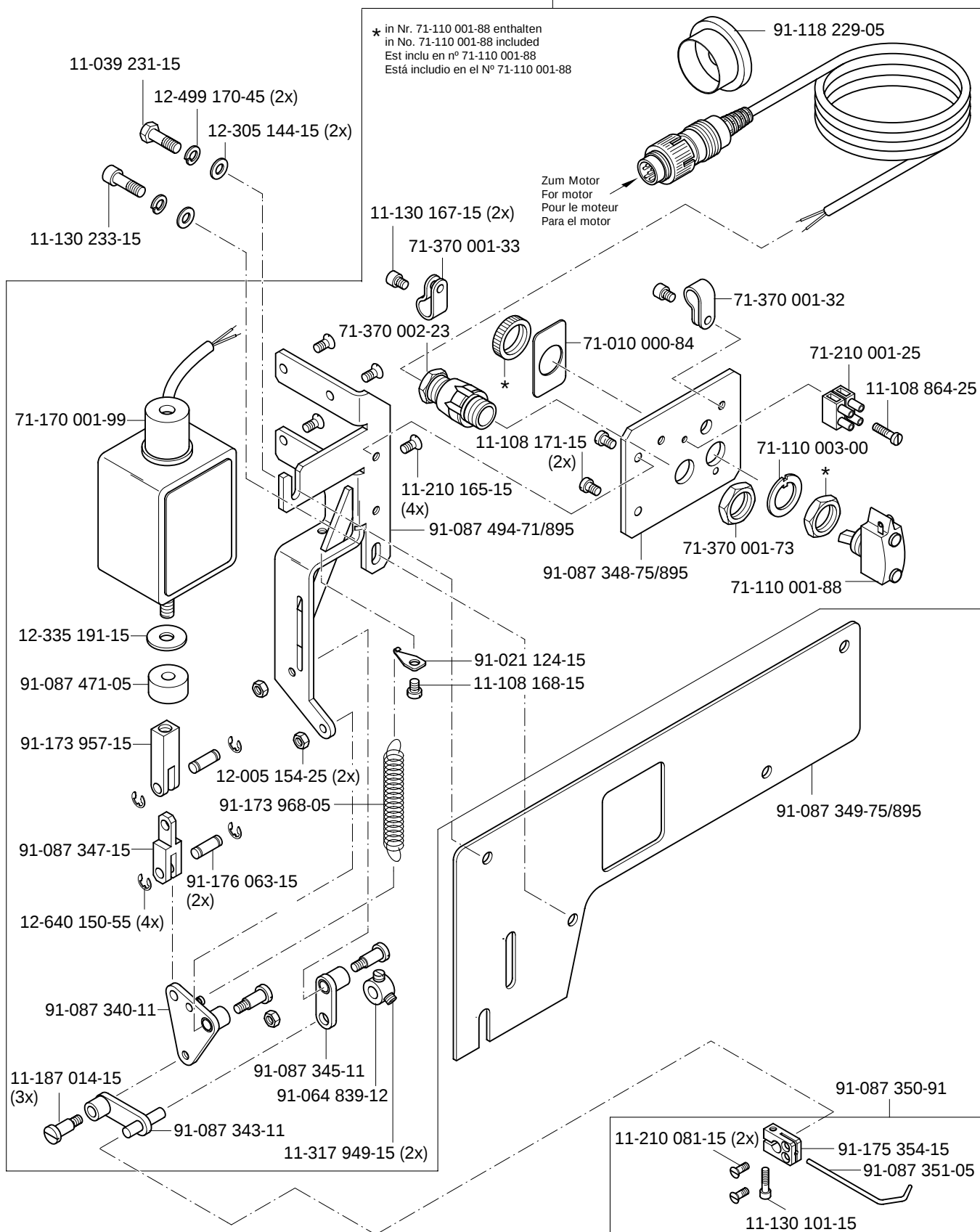
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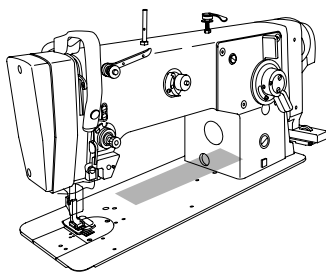


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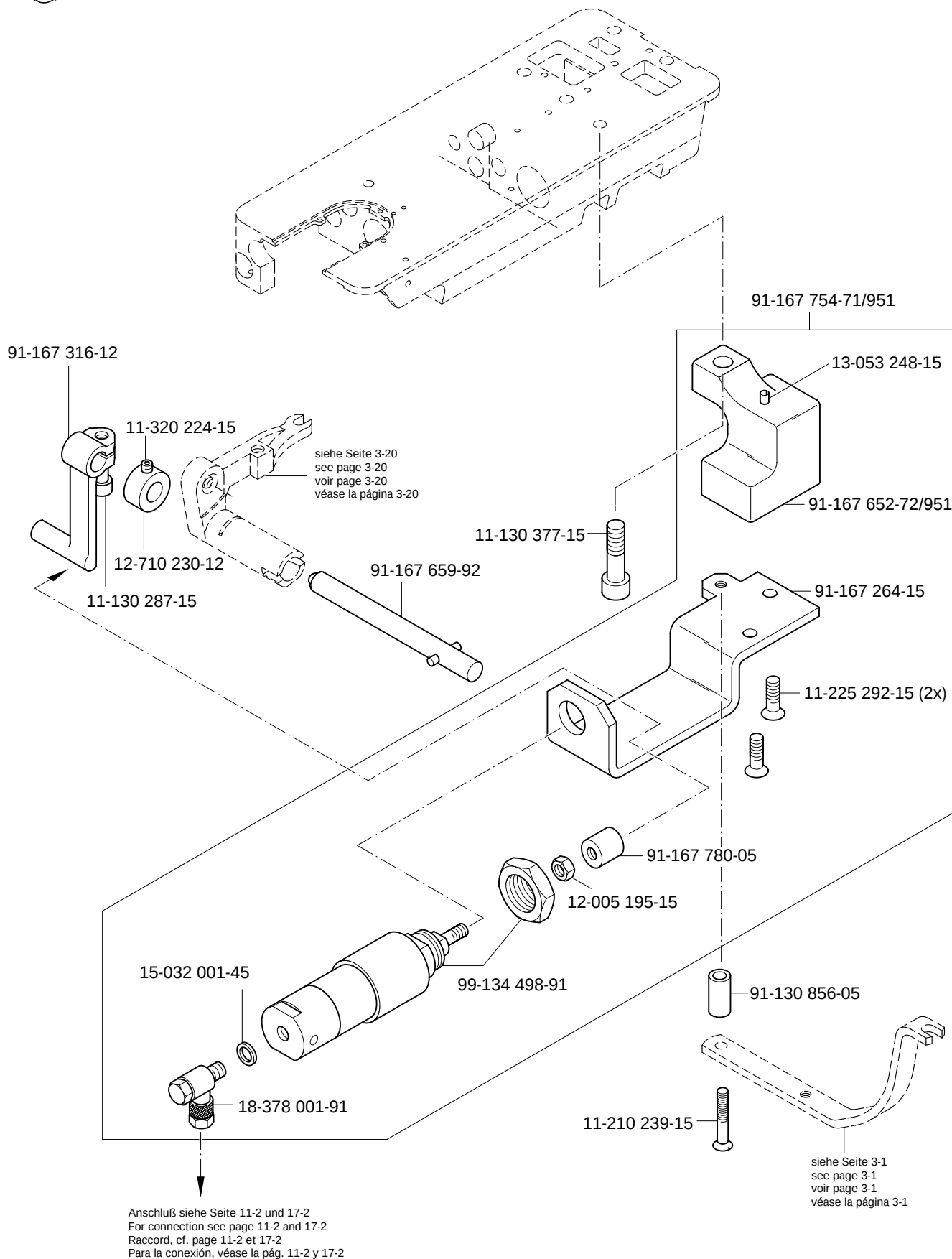




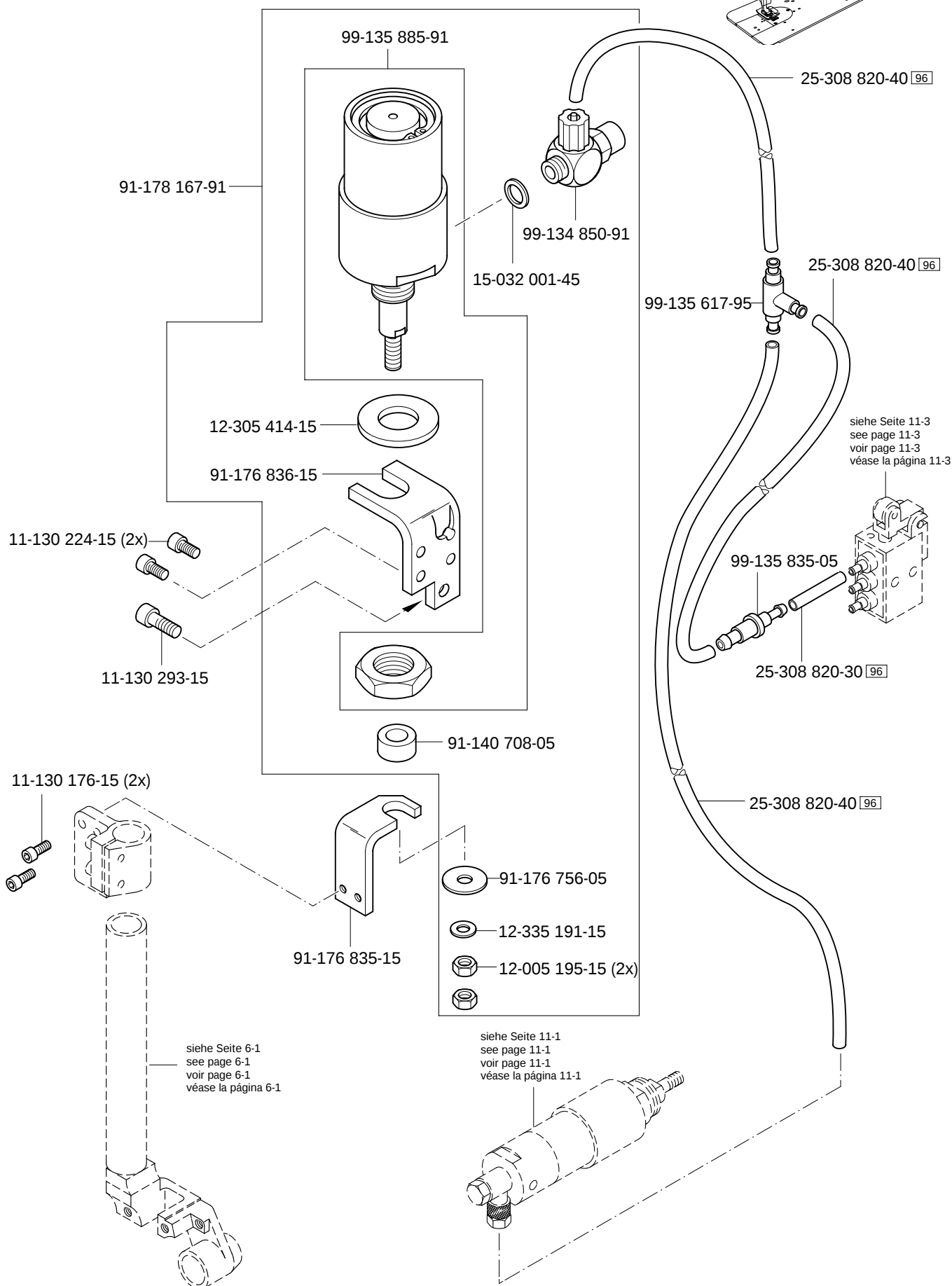
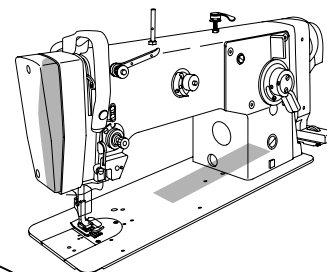
Presserfuß-Automatik (-910/04)  
Automatic presser foot lifter (-910/04)  
Relève-pied automatique (-910/04)  
Alzaprensatelas (-910/04)

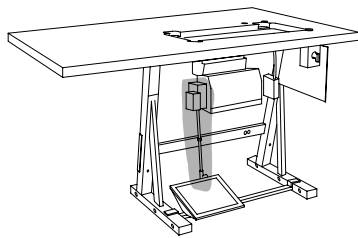
PFAFF 918  
PFAFF 938

11.01



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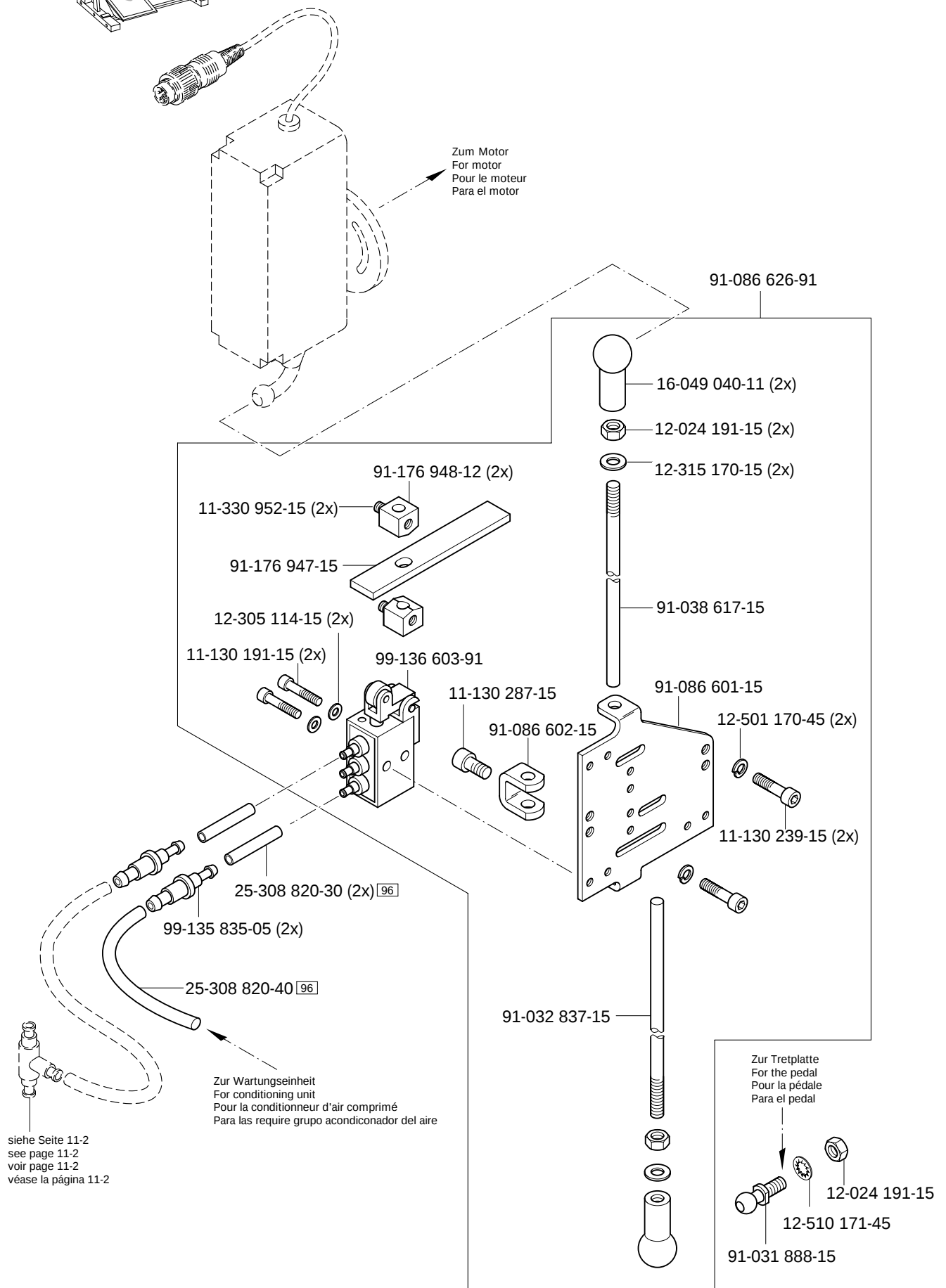




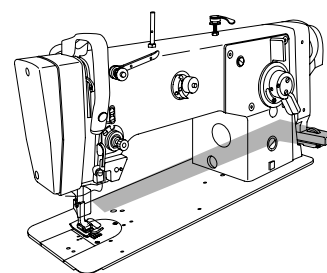
Presserfuß-Automatik und Walzenlüftung (-910/24)  
Automatic presser foot lifter / puller roller lifter (-910/24)  
Relève-pied et releveur supplémentaire de rouleau (-910/24)  
Mecanismo automático para elevar el presatelas  
y el rodillo del puller (-910/24)

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PFAFF 938-748/..

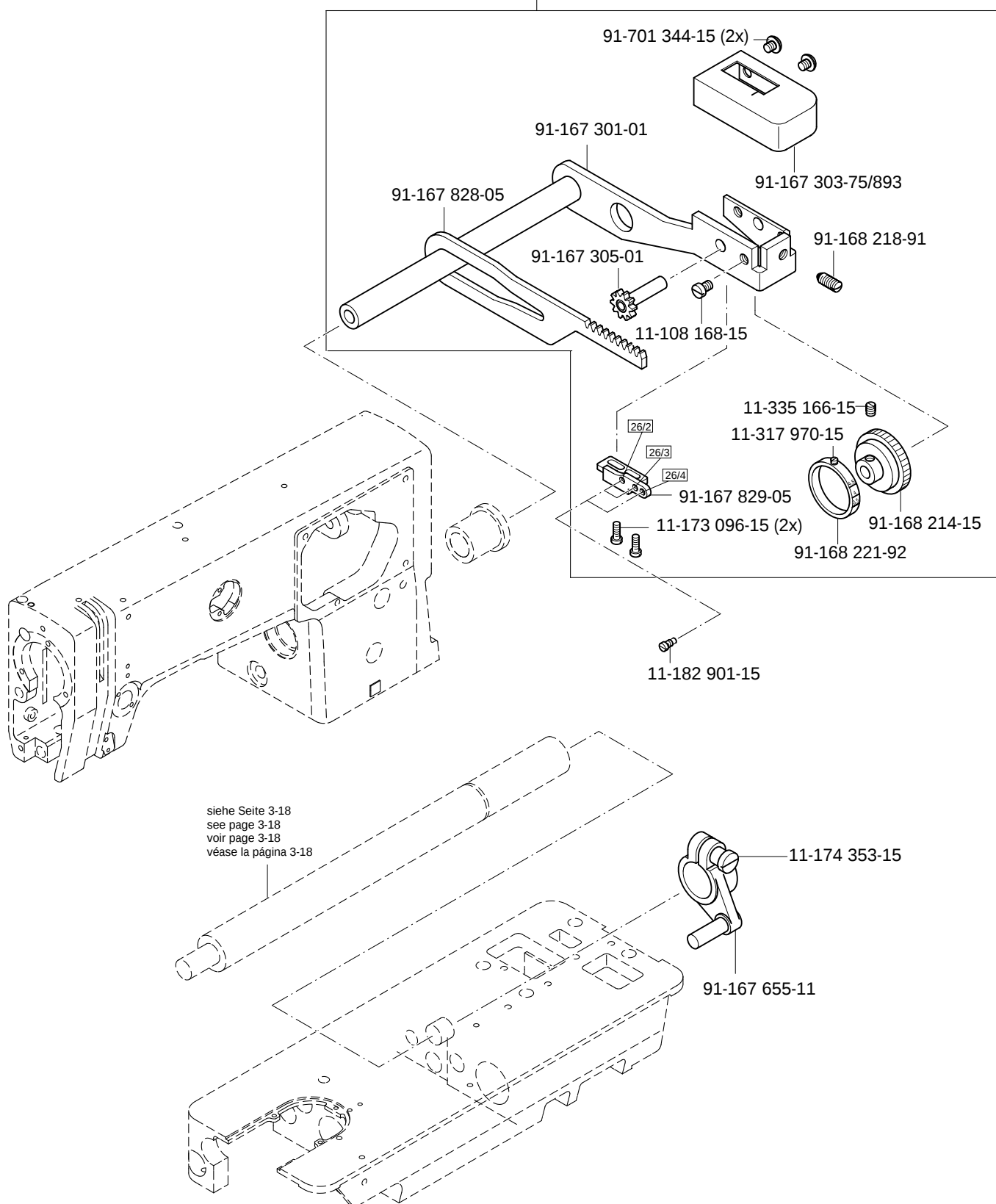
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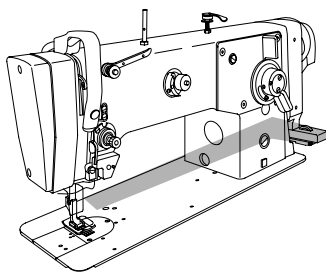


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see page 11-2  
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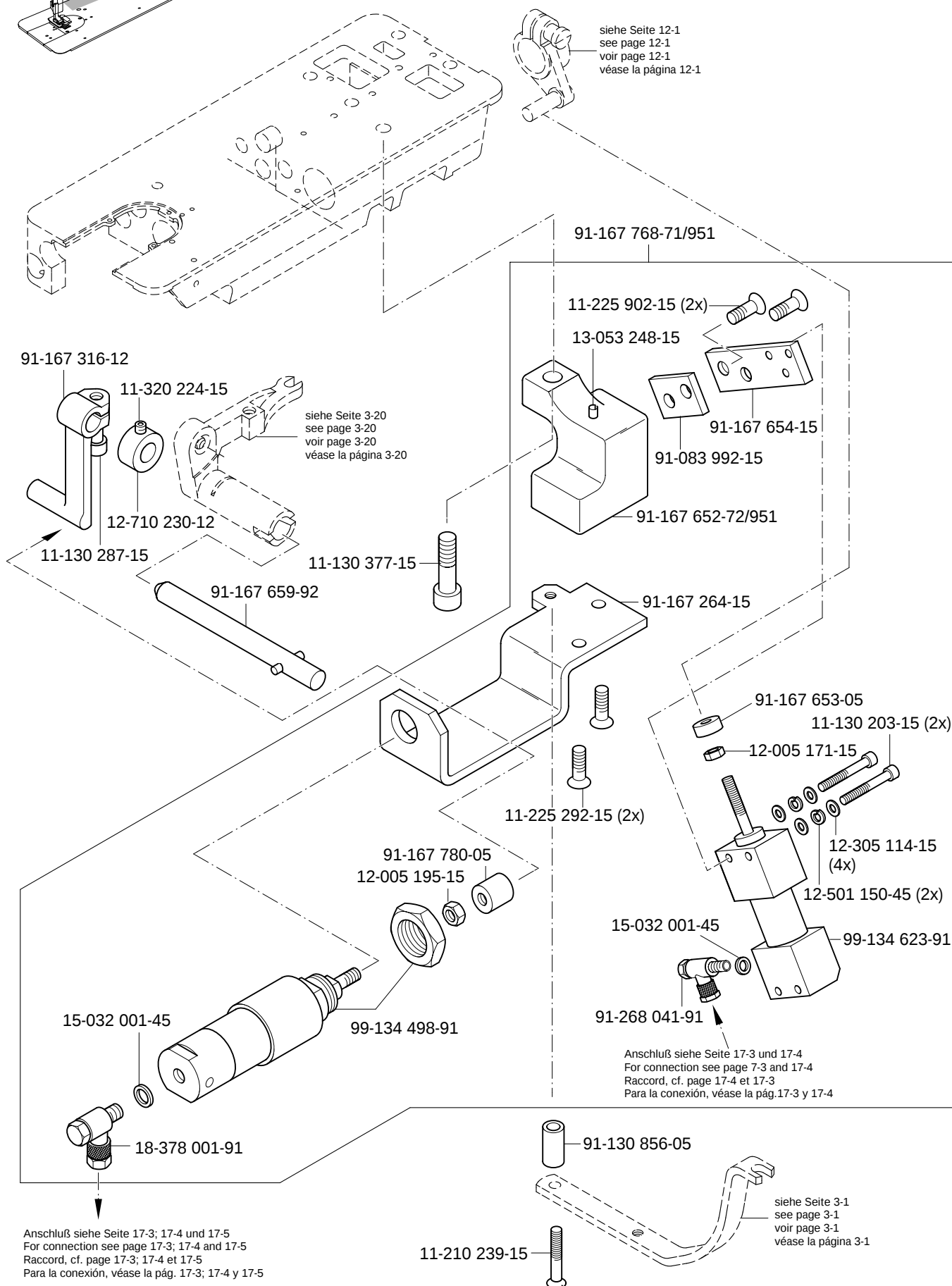


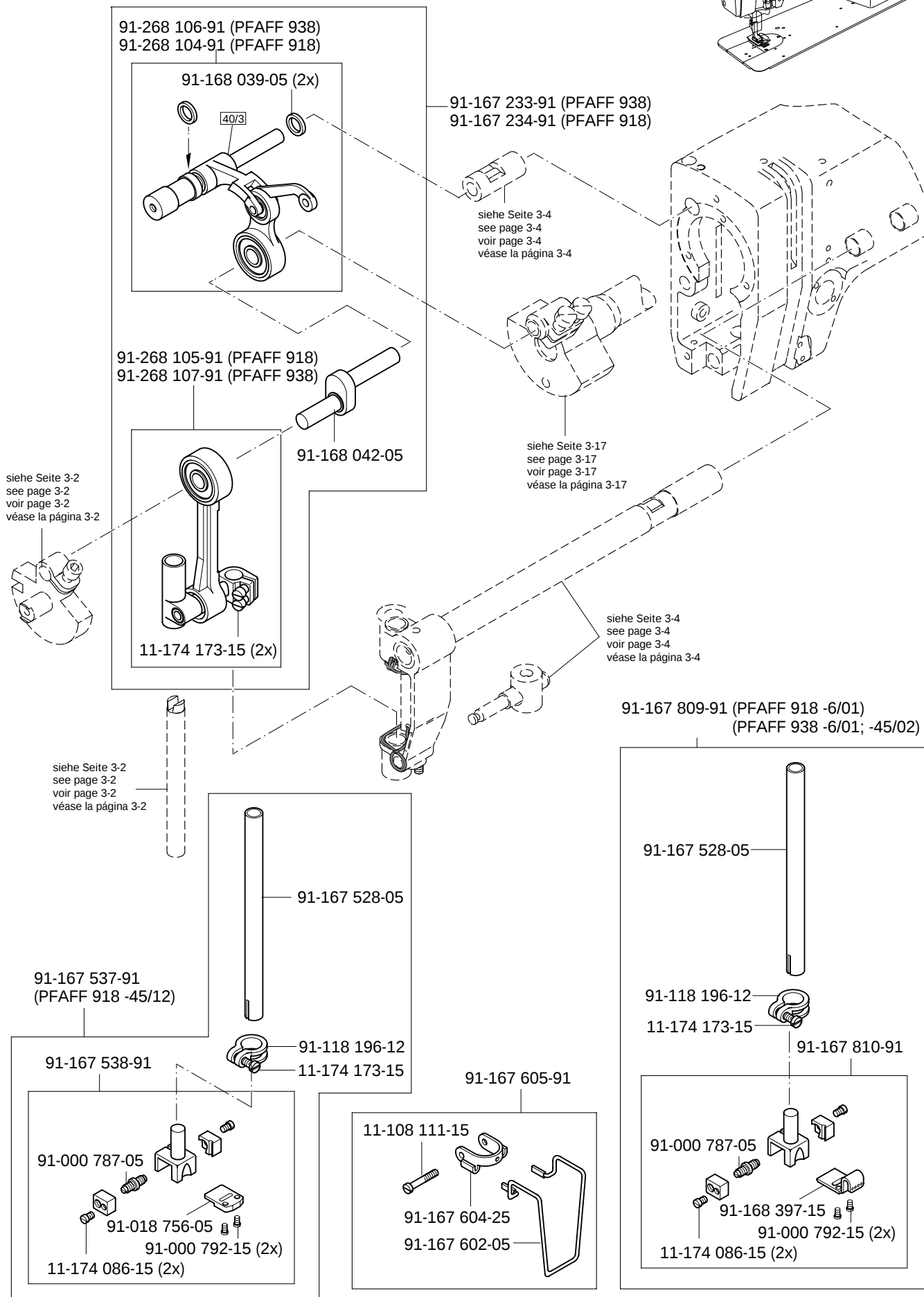
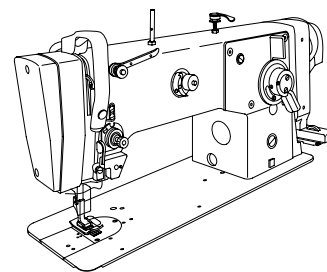
Verriegelungseinrichtung (-911/35)  
Backtacking mechanism (-911/35)  
Dispositif à points d'arrêt (-911/35)  
Rematador (-911/35)

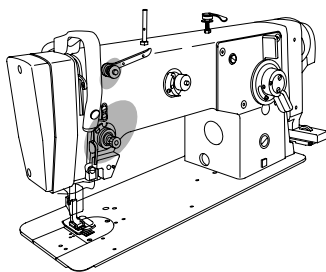
PFAFF 918  
PFAFF 938

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Biesen-Einrichtung (-915/05)

Pin-tucking part set (-915/05)

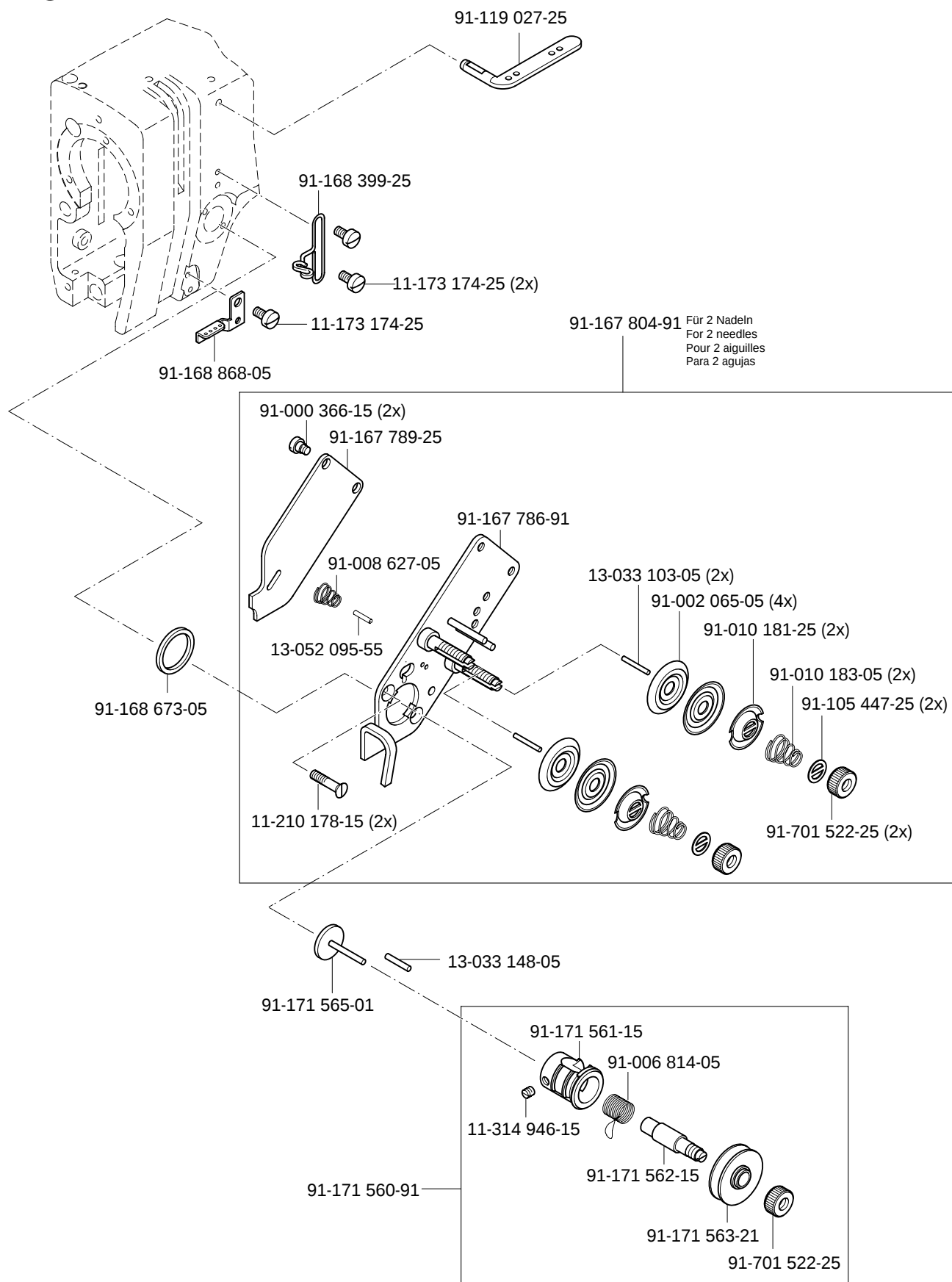
Dispositif à nervures (-915/05)

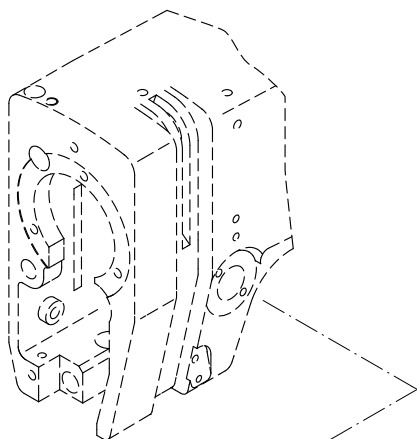
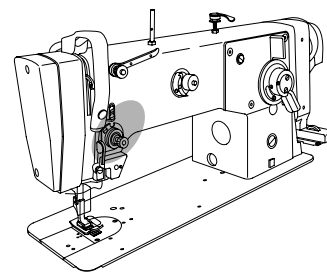
Dispositivo para alforzas (-915/05)

PFAFF 918

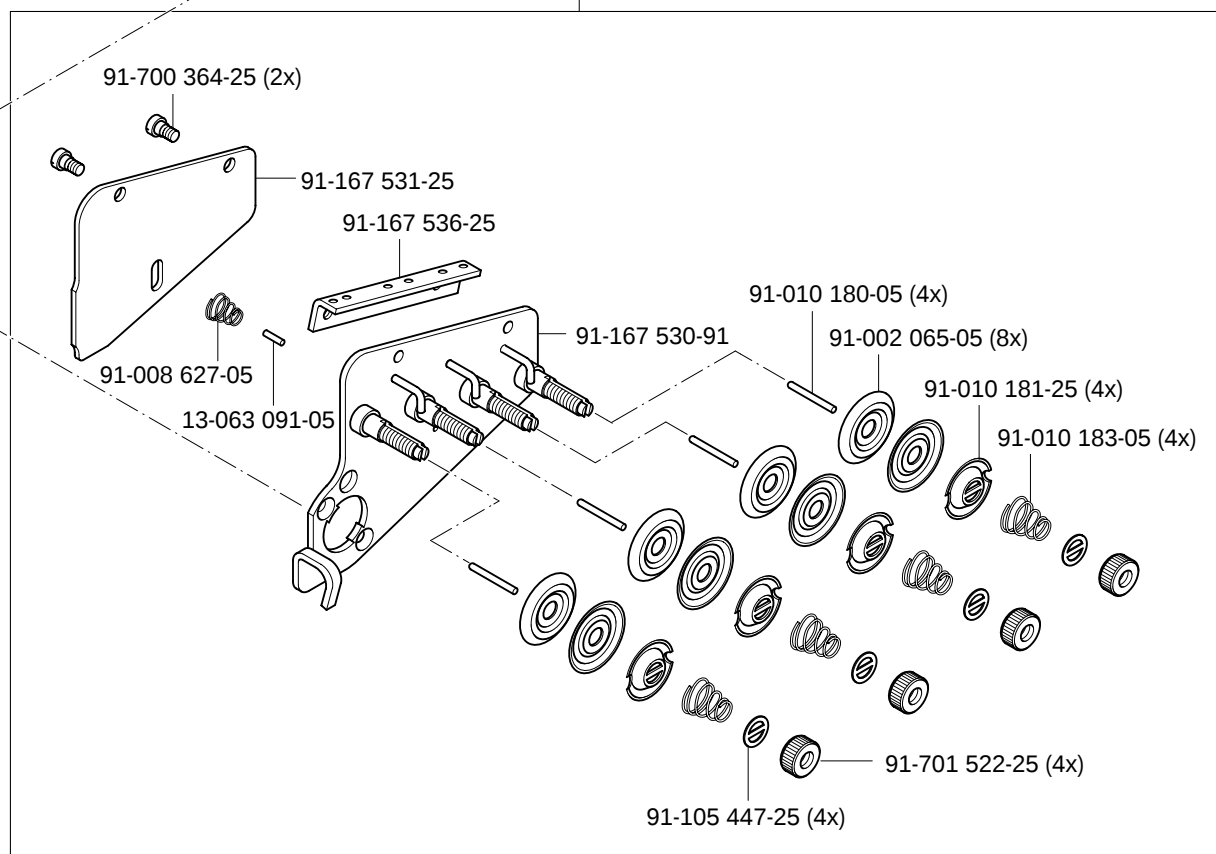
PFAFF 938

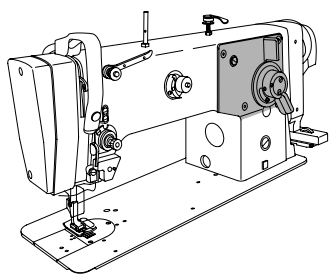
# 13





91-167 533-91 Für 3-4 Nadeln  
 For 3-4 needles  
 Pour 3-4 aiguilles  
 Para 3-4 agujas

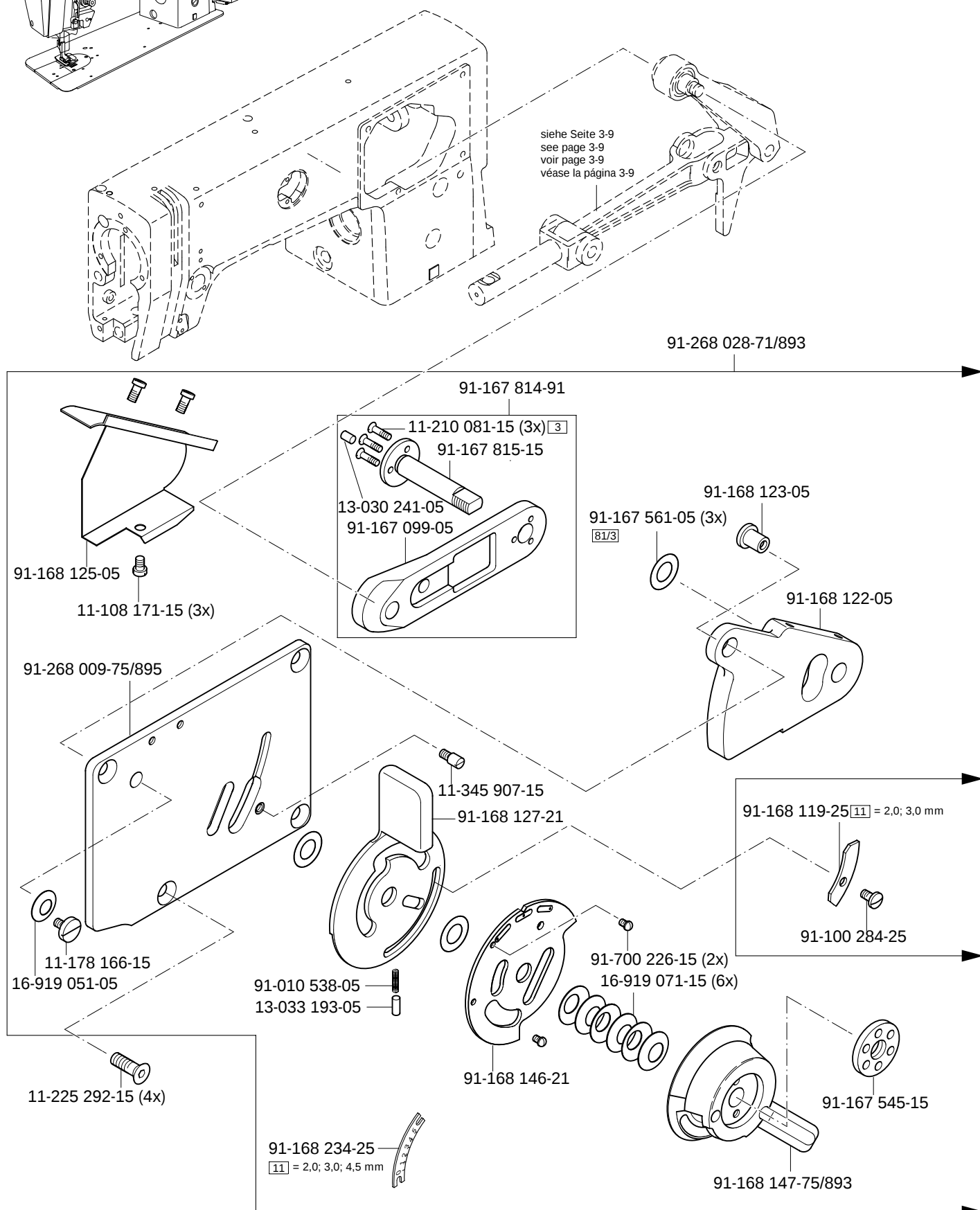




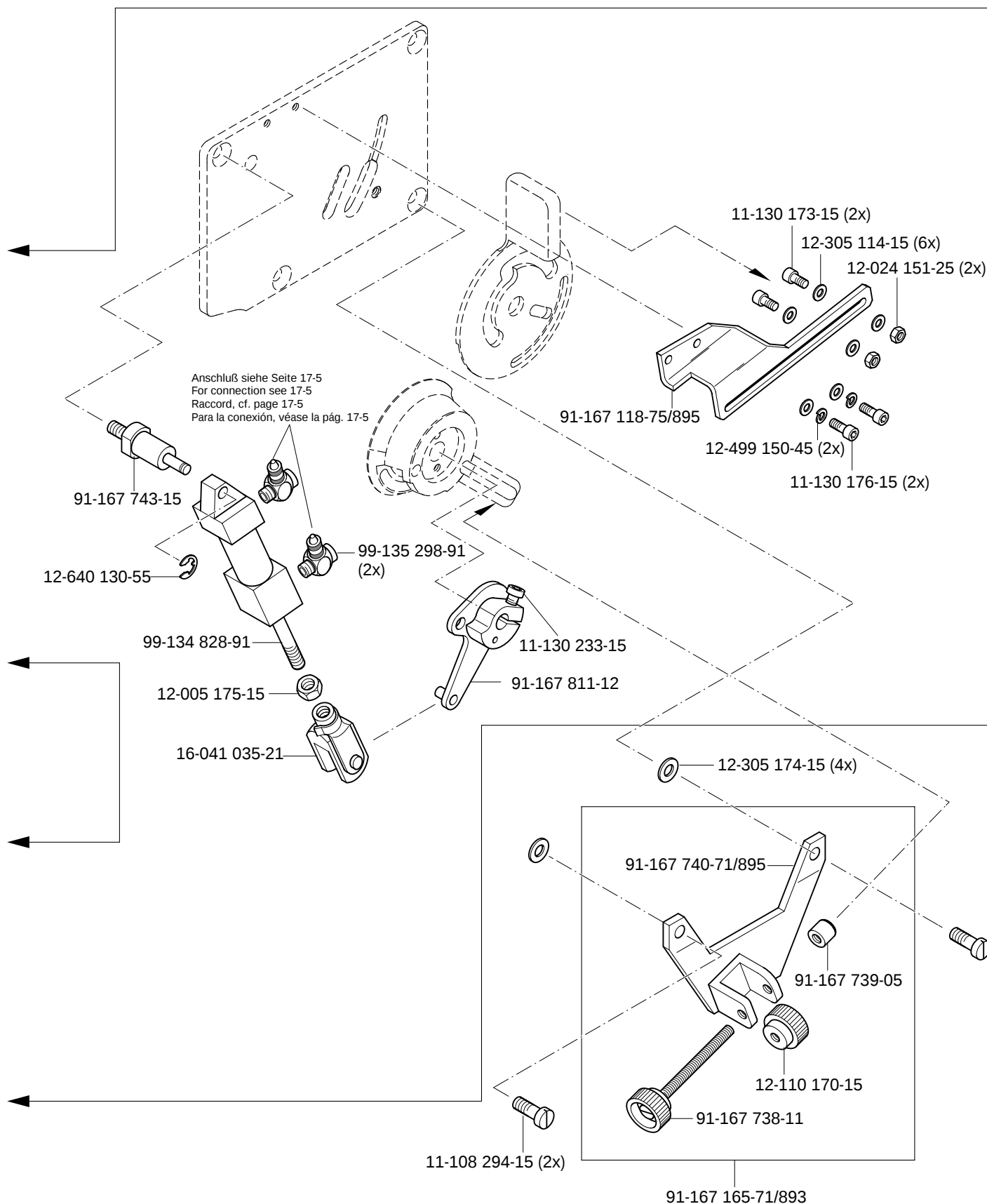
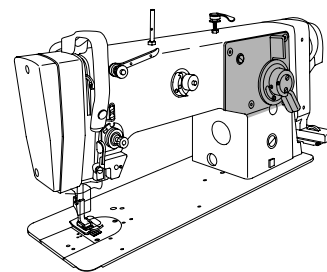
Stichverdichtungs-Einrichtung (-917/06)  
 Stitch condensation mechanism (-917/06)  
 Rétrécisseur de points (-917/06)  
 Condensador de puntadas (-917/06)

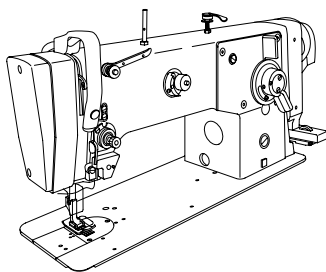
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14



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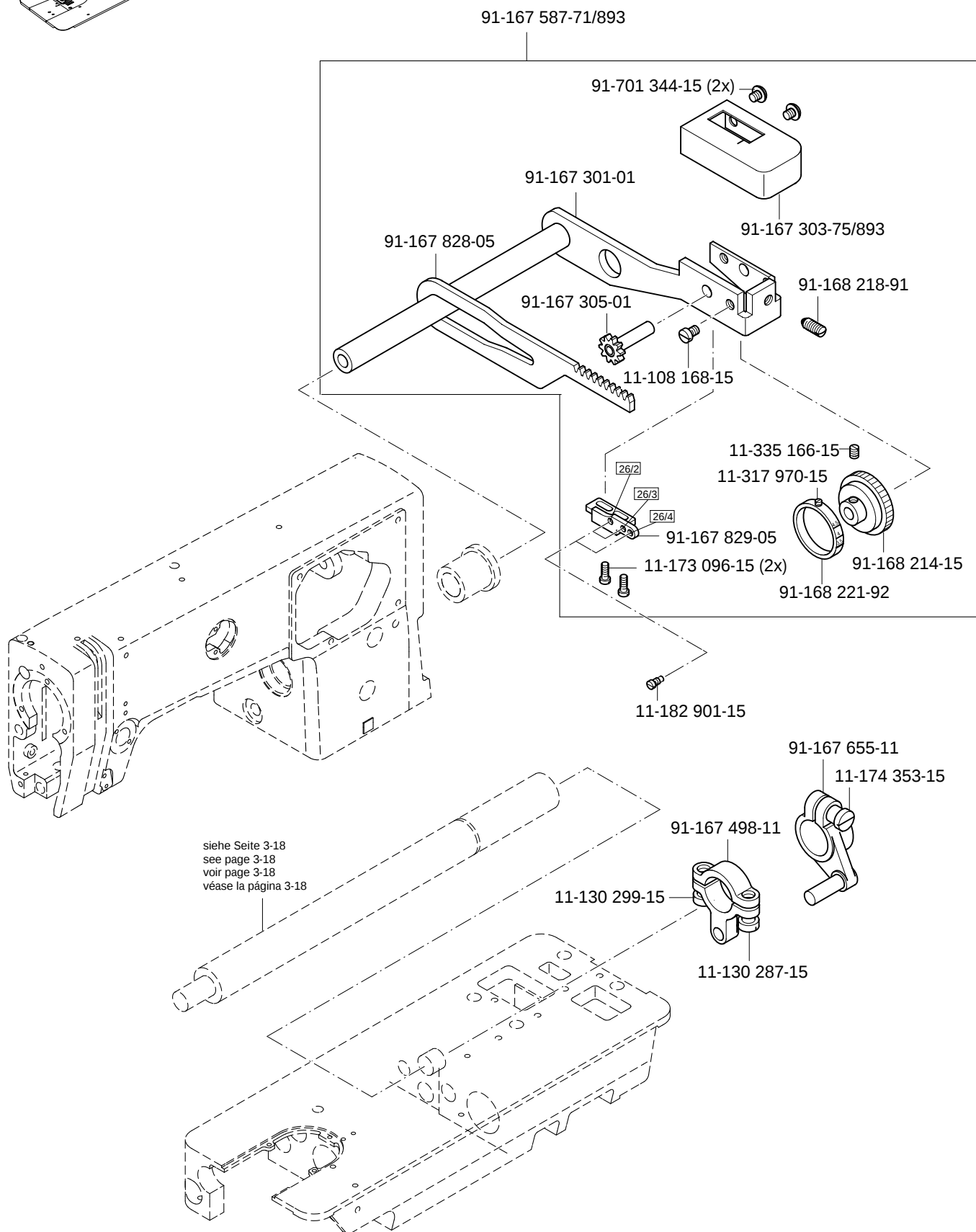




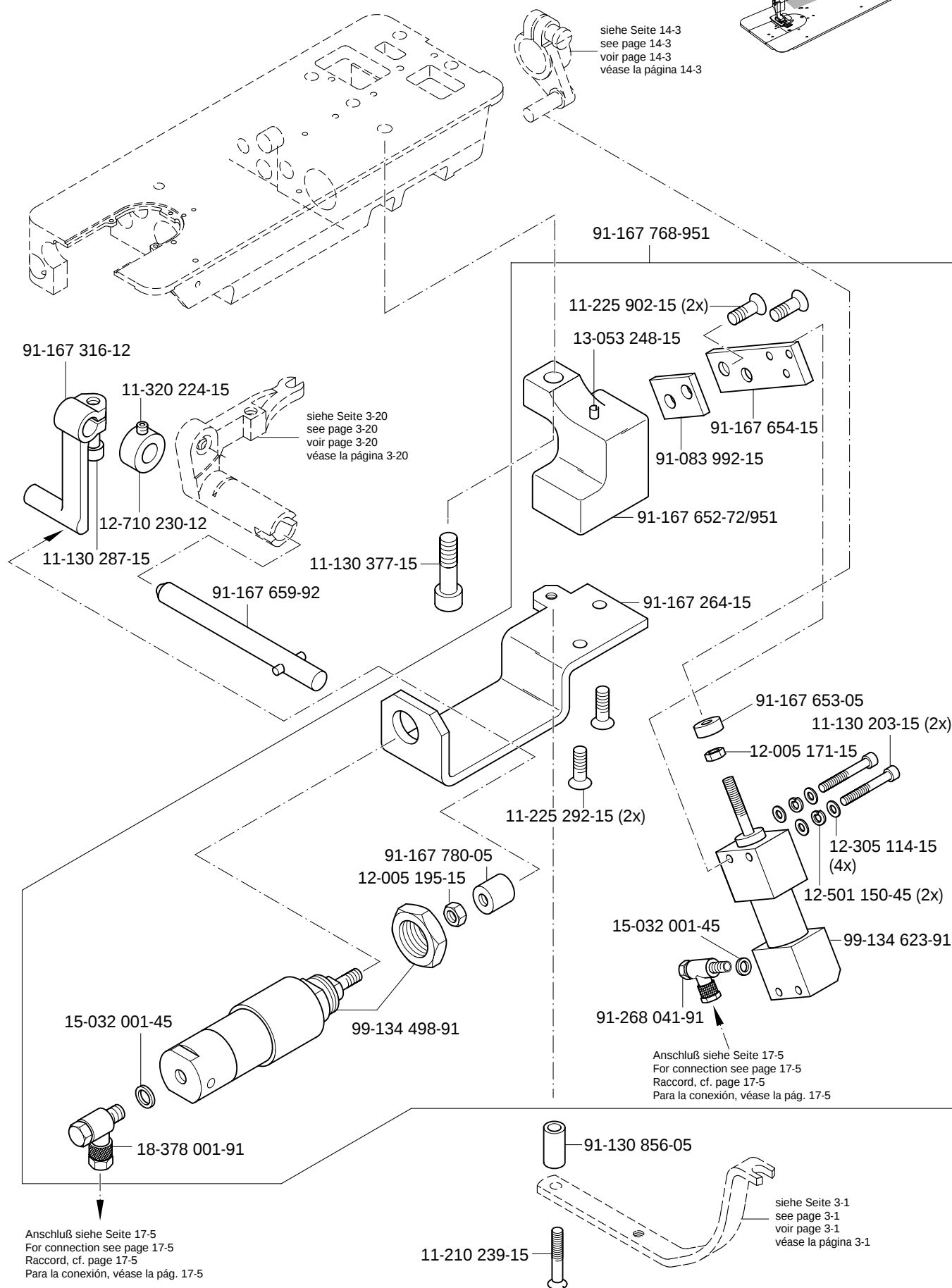
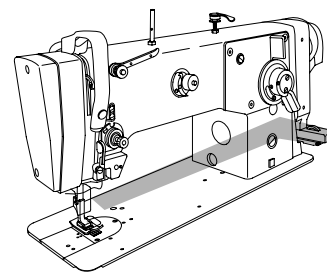
Stichverdichtungs-Einrichtung (-917/06)  
 Stitch condensation mechanism (-917/06)  
 Rétrécisseur de points (-917/06)  
 Condensador de puntadas (-917/06)

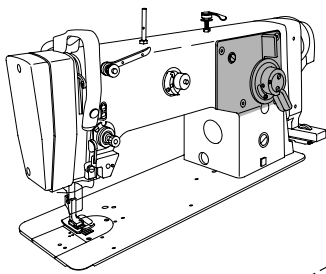
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14



From the library of: Diamond Needle Corp

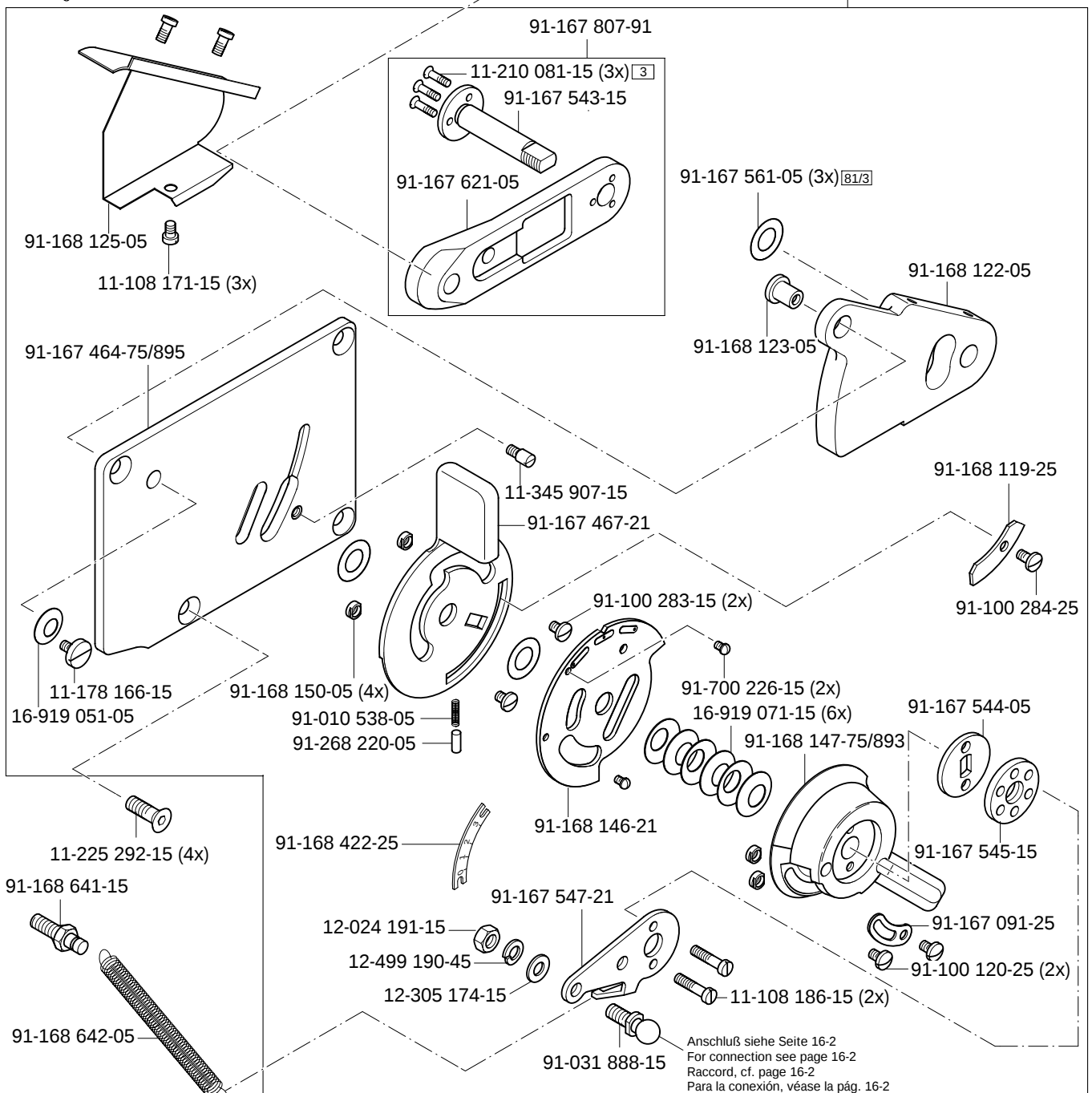
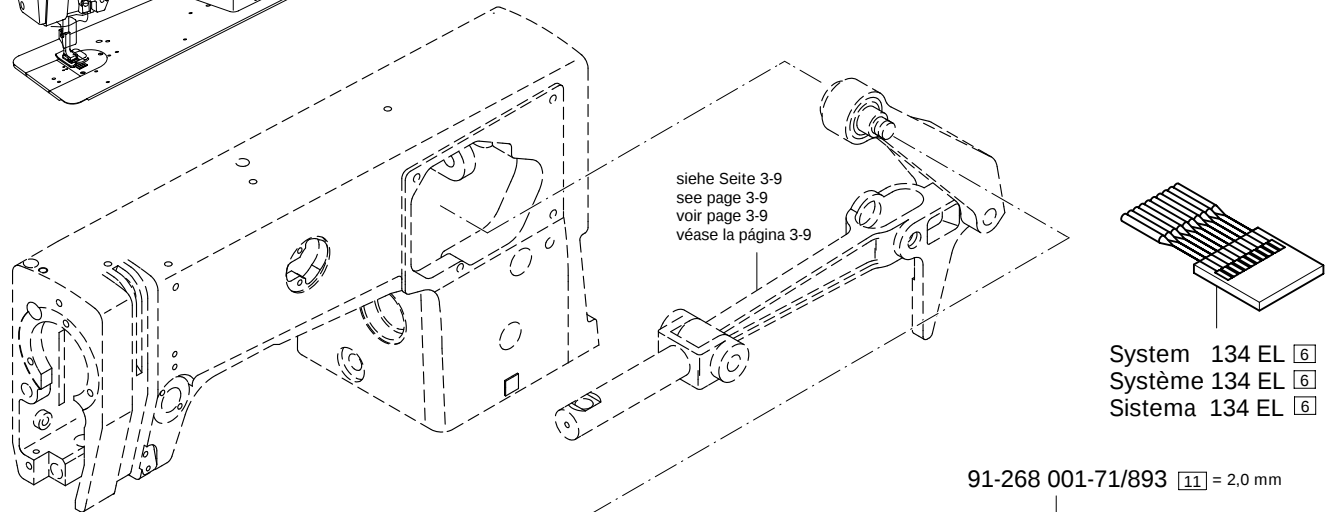


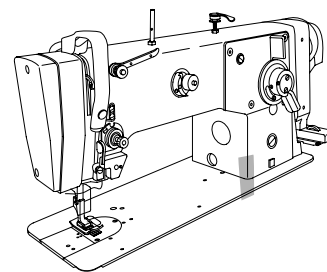


Schaltanrichtung (-918/01)  
Switching system (-918/01)  
Dispositif de commande (-918/01)  
Mecanismo de mando (-918/01)

PFAFF 938-358/01

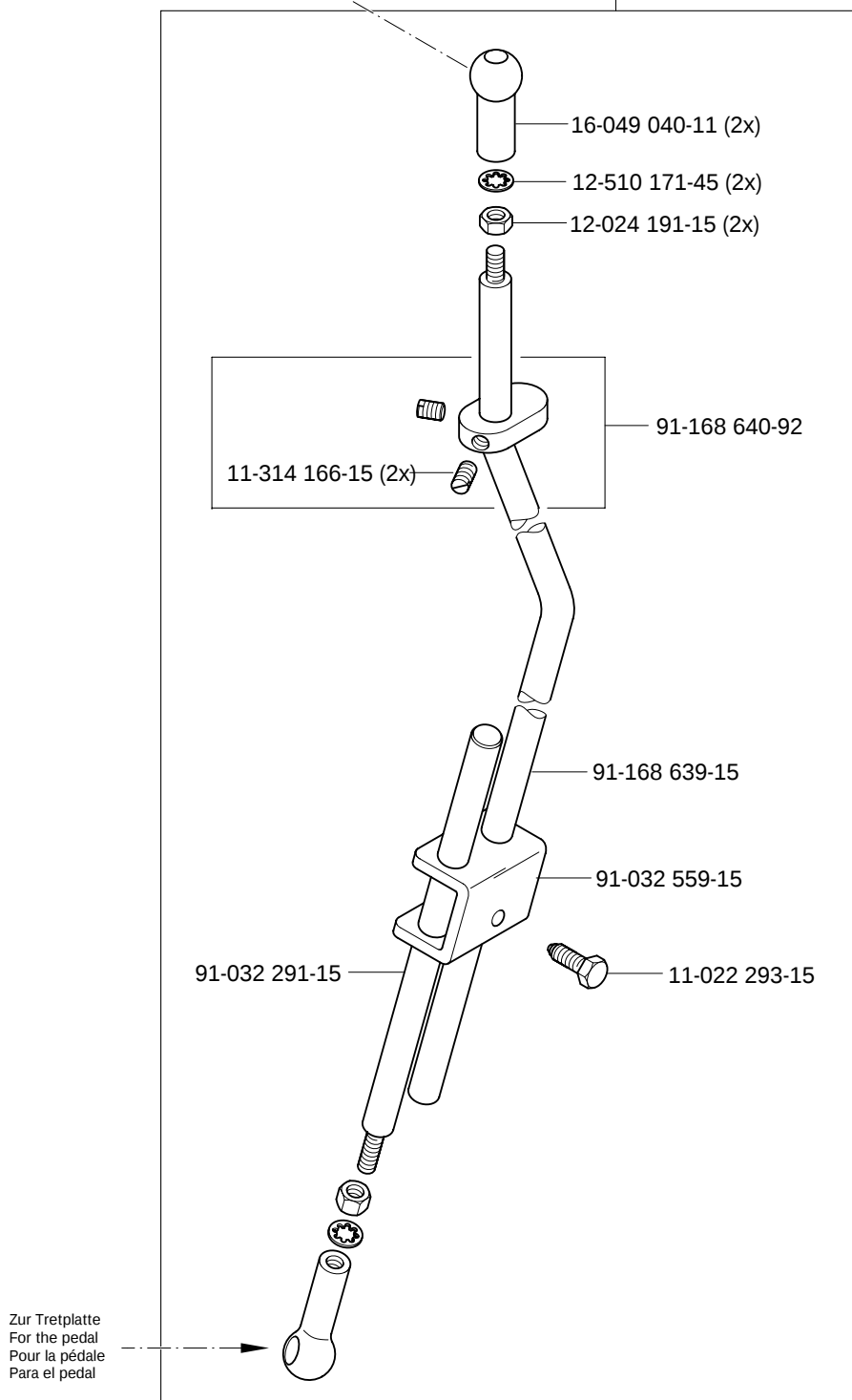
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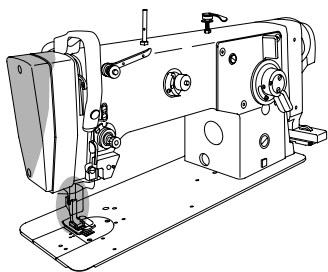




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91-032 971-91

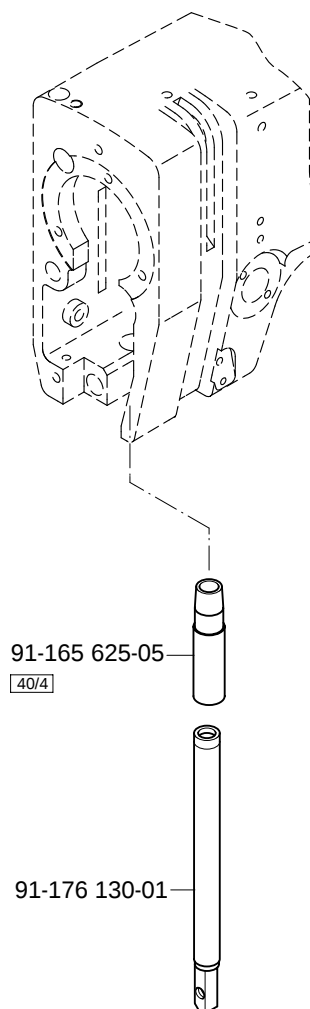
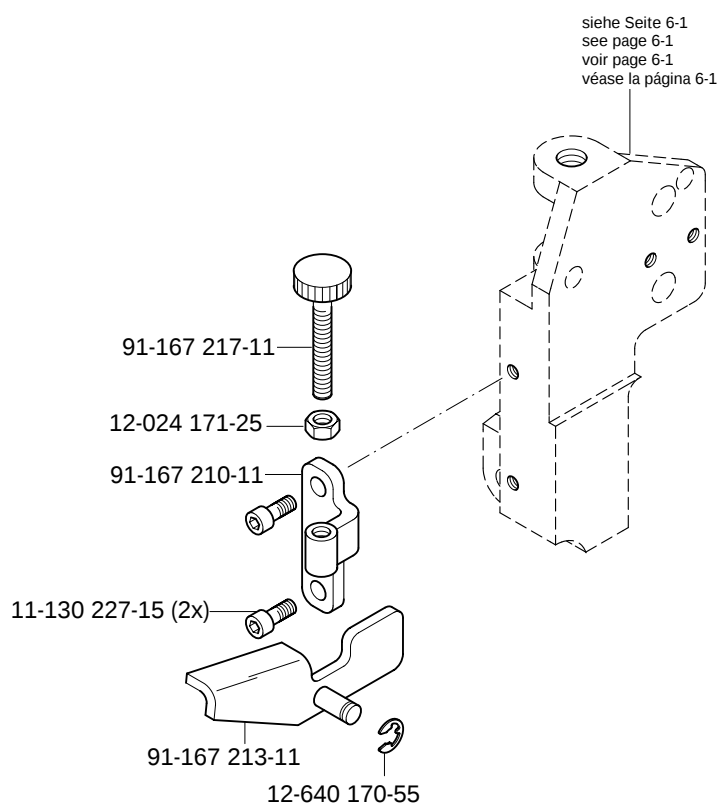




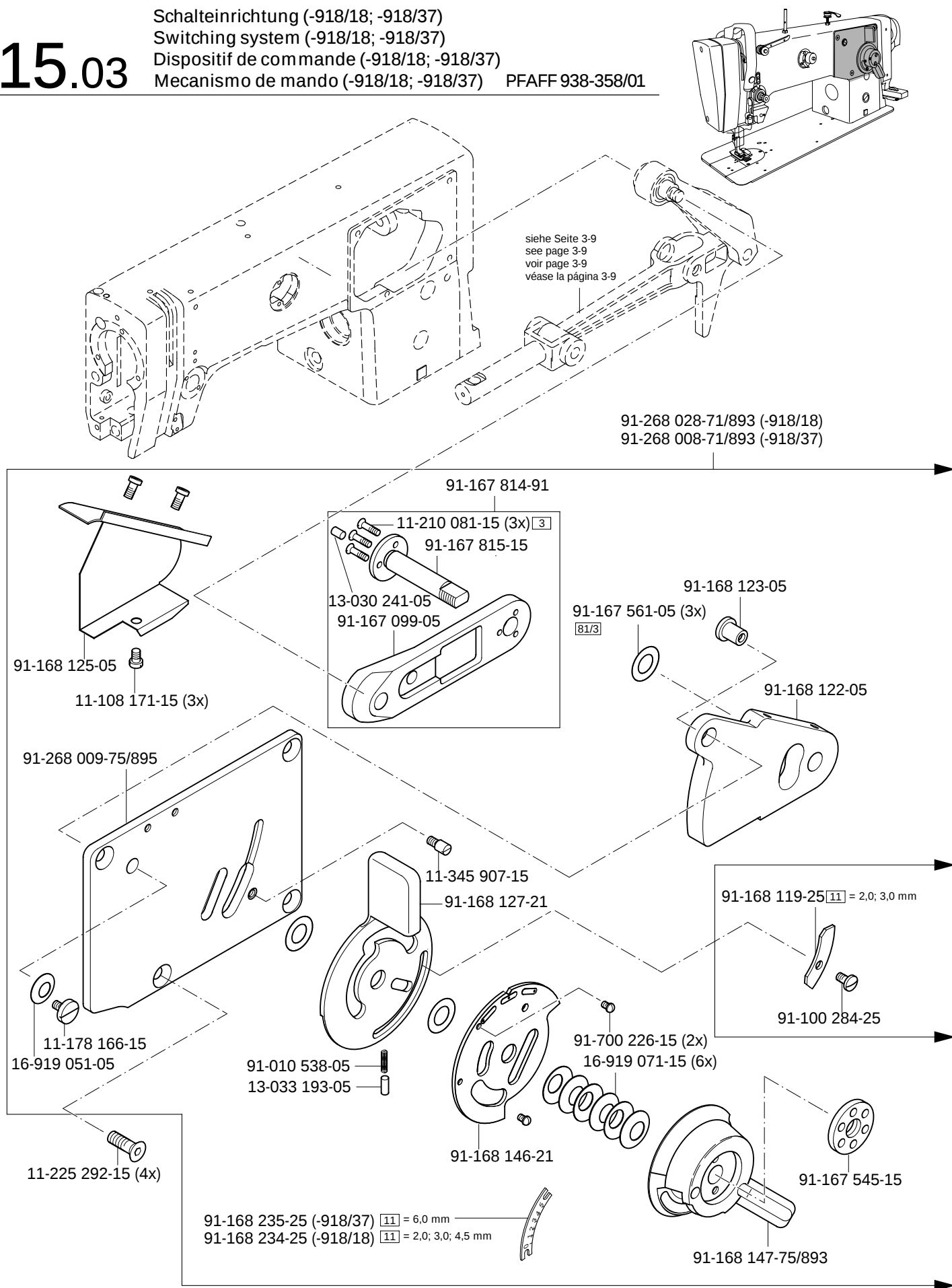
Schalteneinrichtung (-918/12)  
Switching system (-918/12)  
Dispositif de commande (-918/12)  
Mecanismo de mando (-918/12)

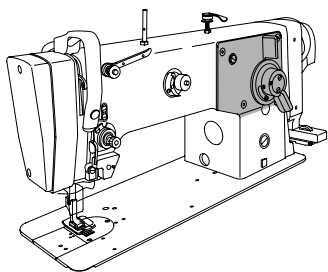
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15.02



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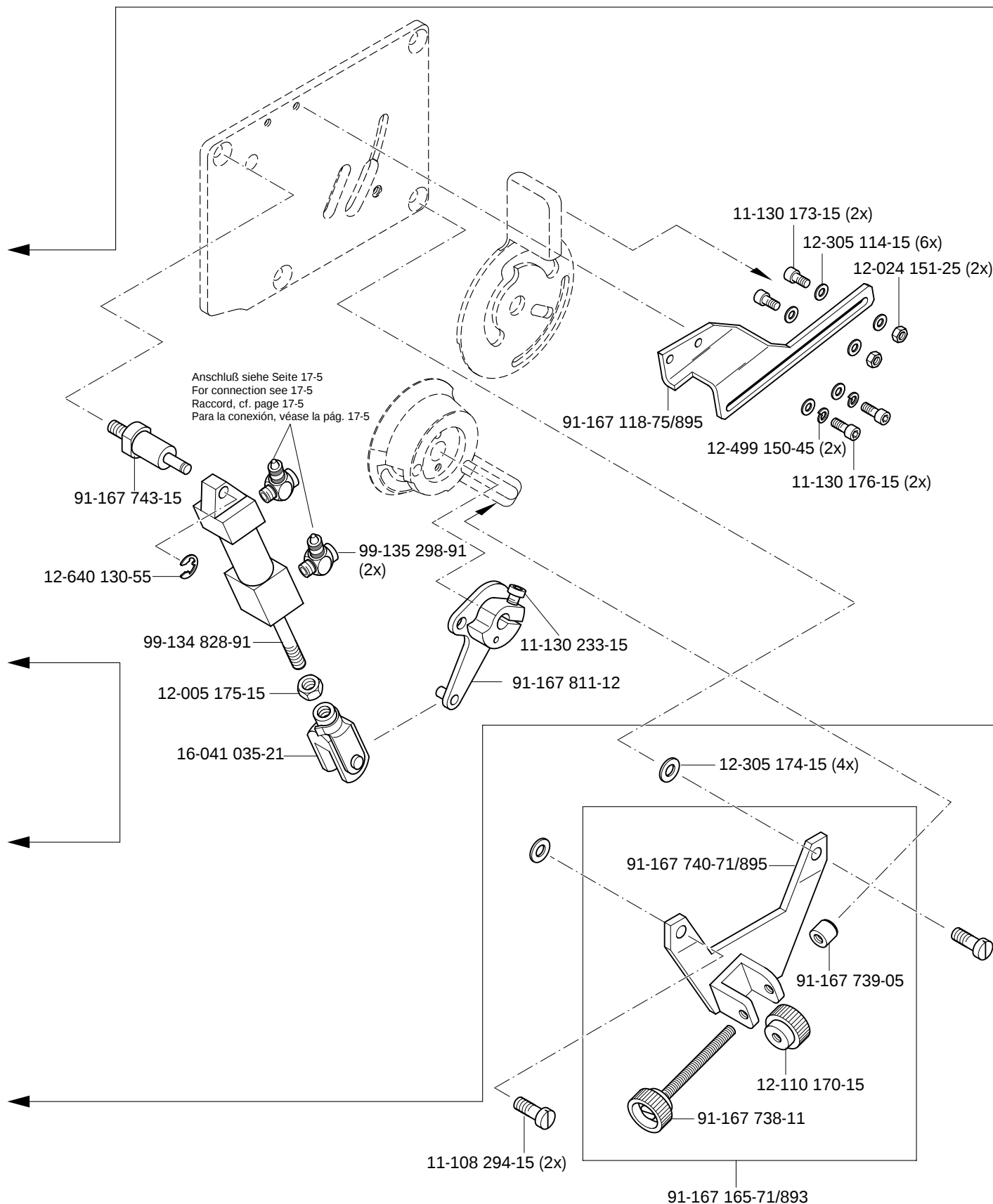




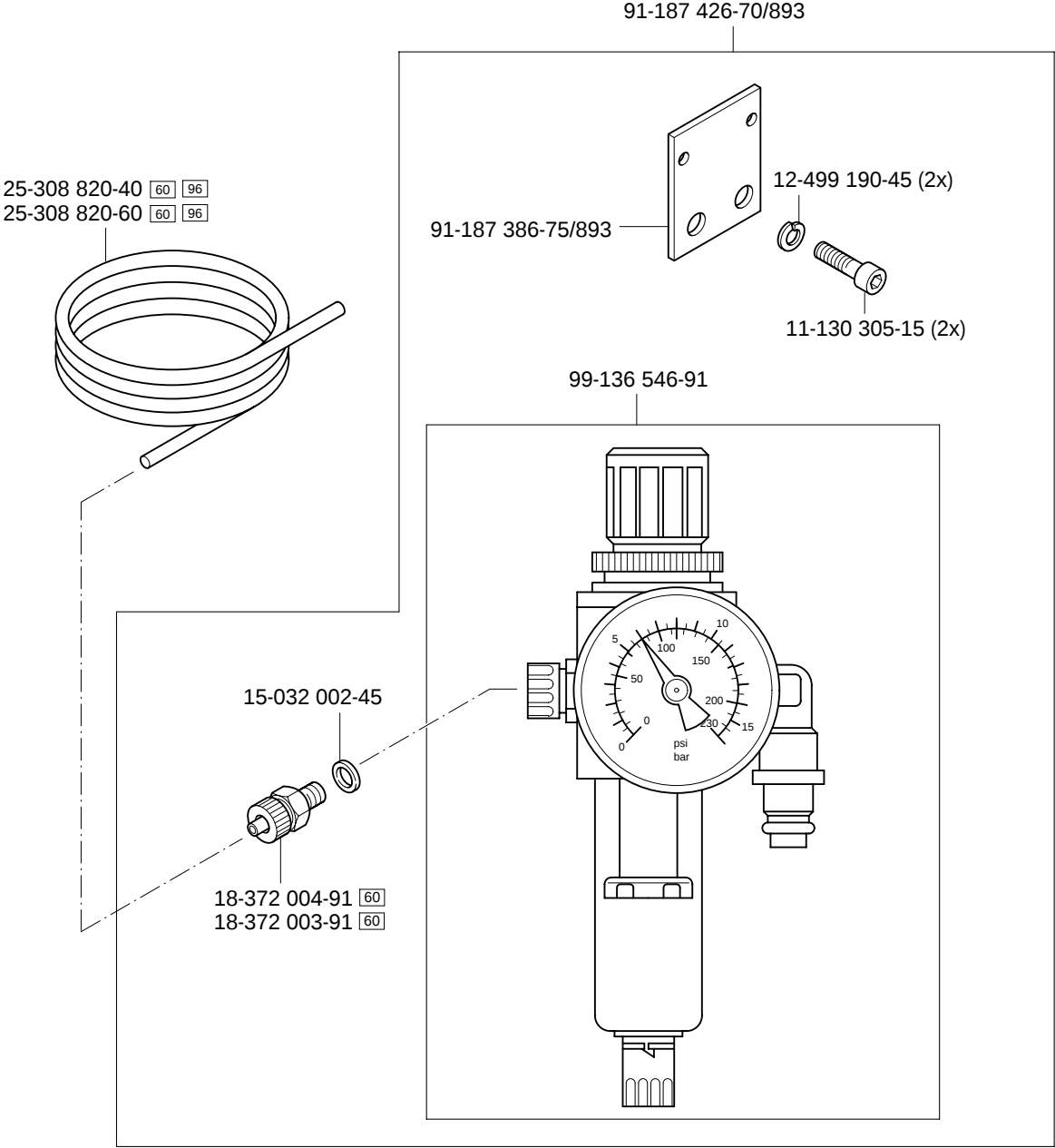
Schaltvorrichtung (-918/18)  
Switching system (-918/18)  
Dispositif de commande (-918/18)  
Mecanismo de mando (-918/18)

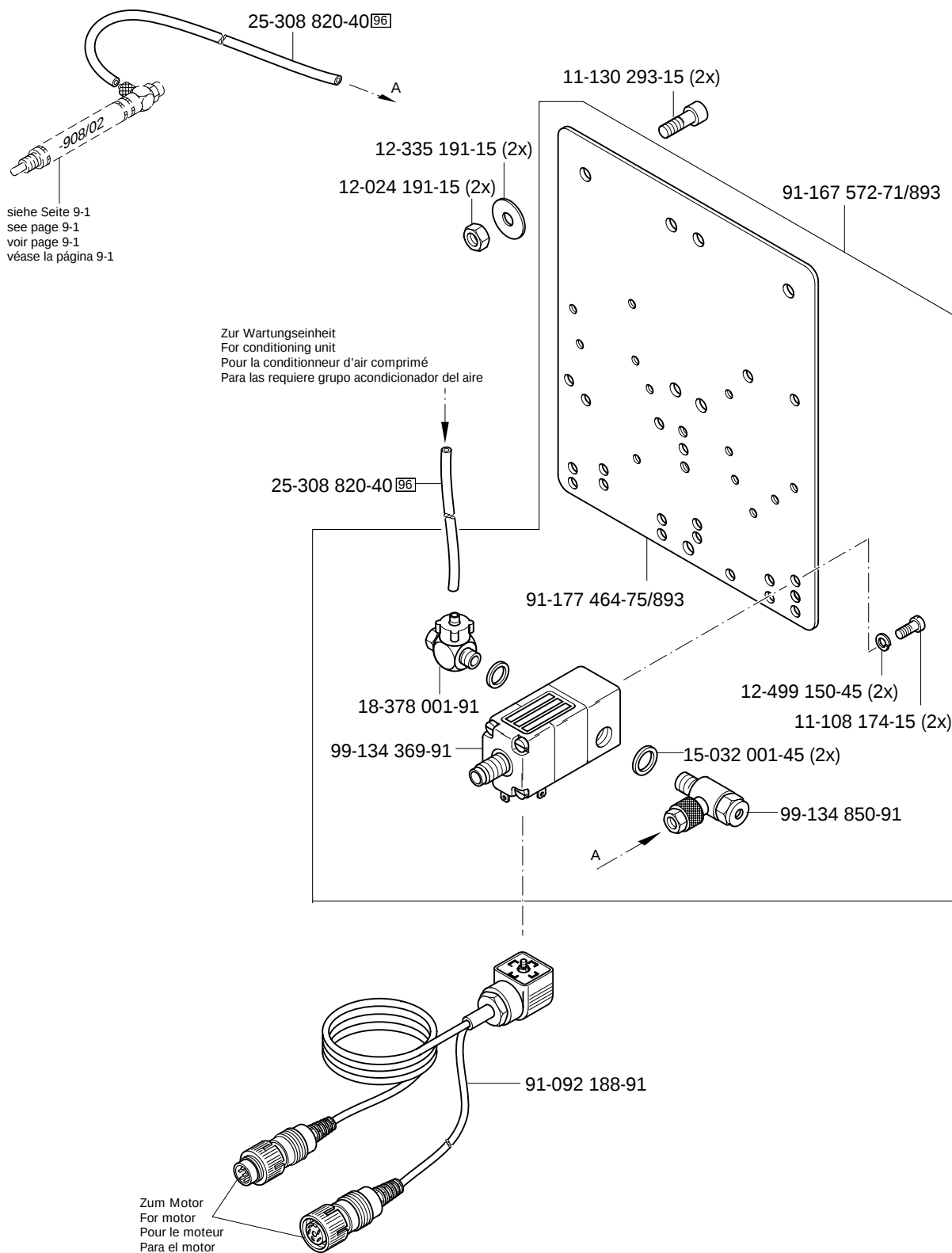
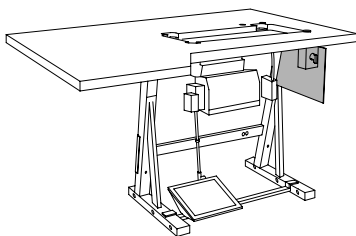
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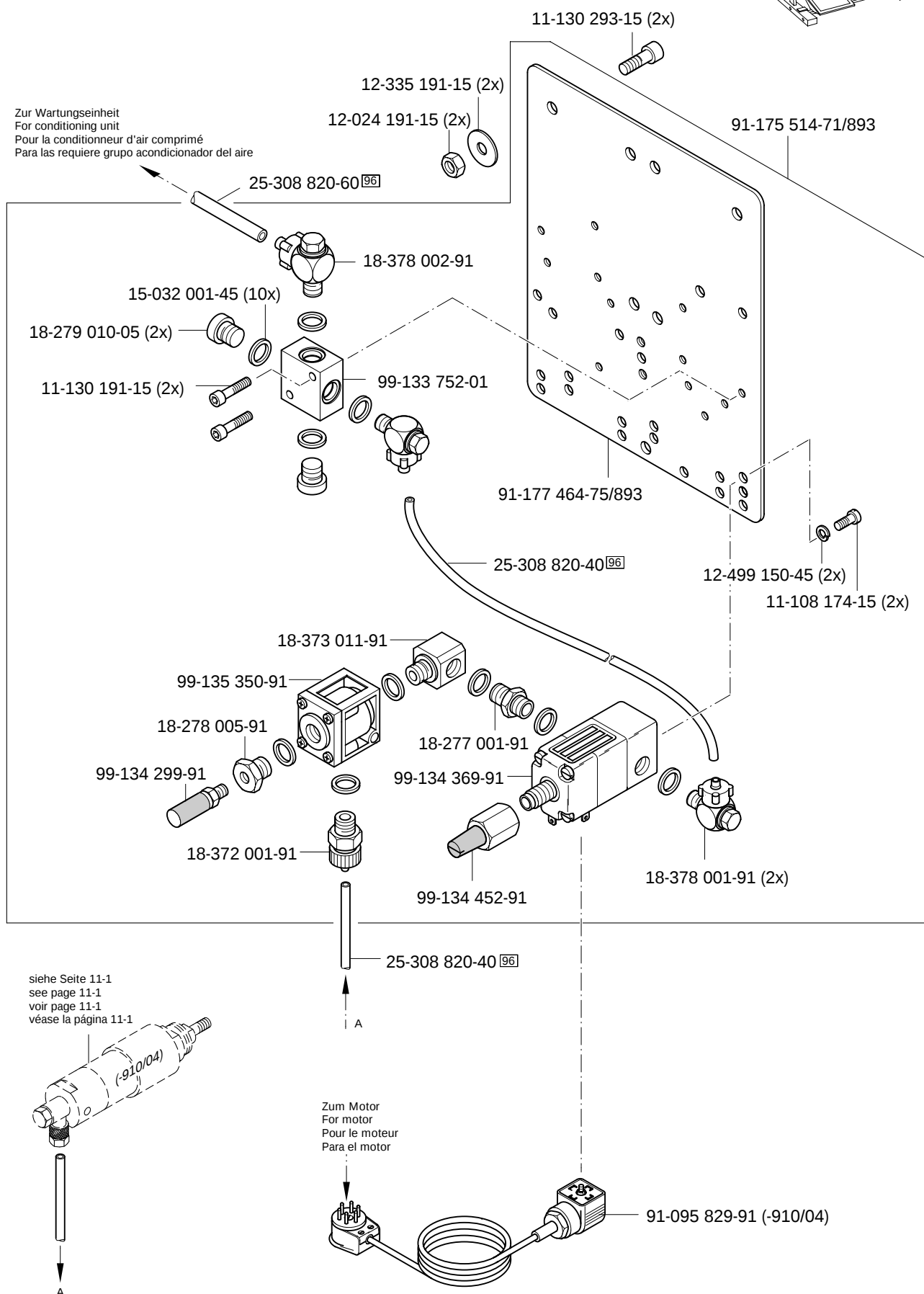
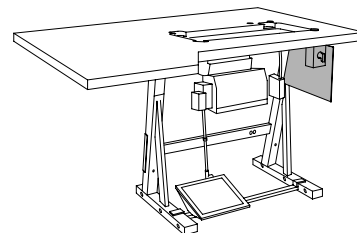
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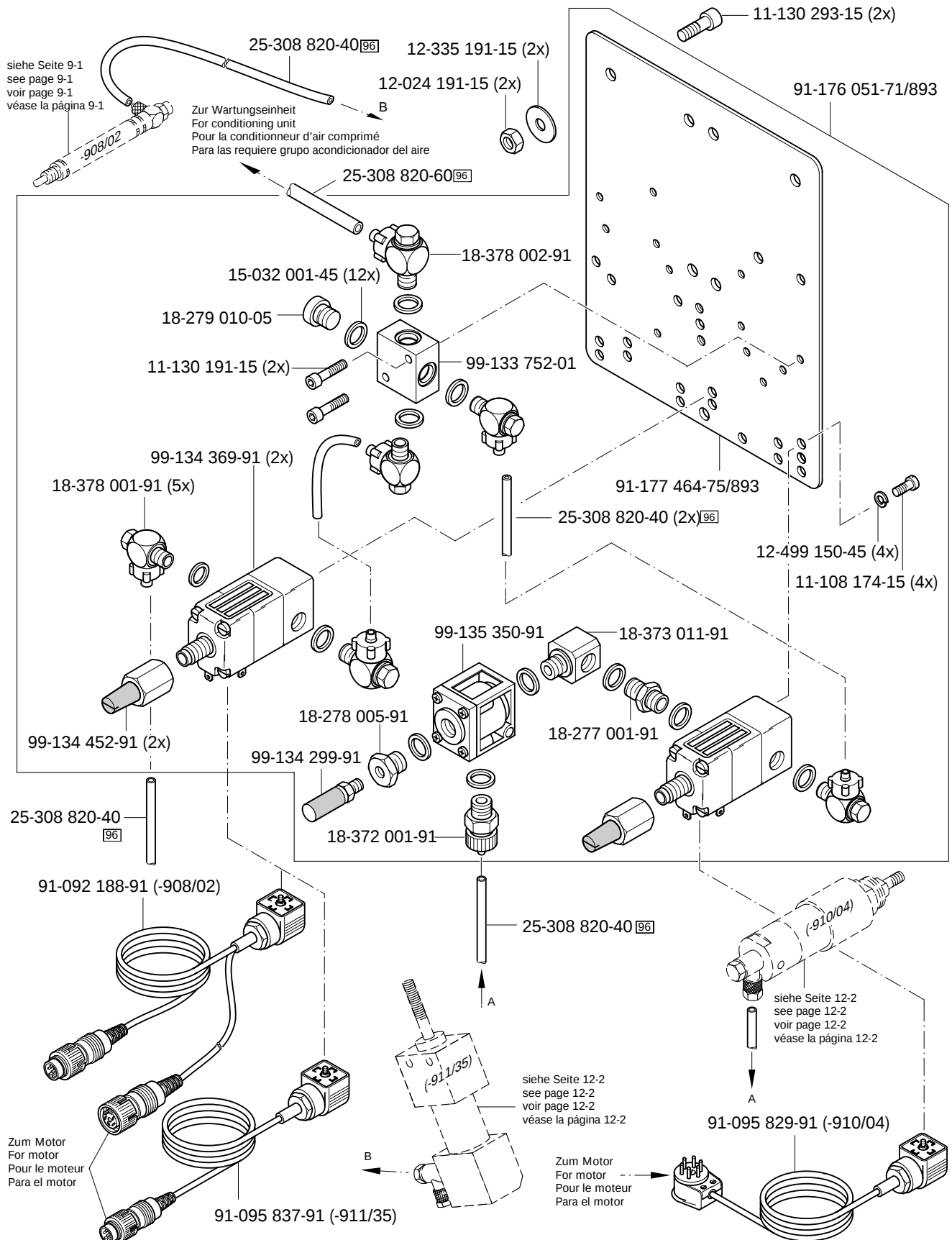


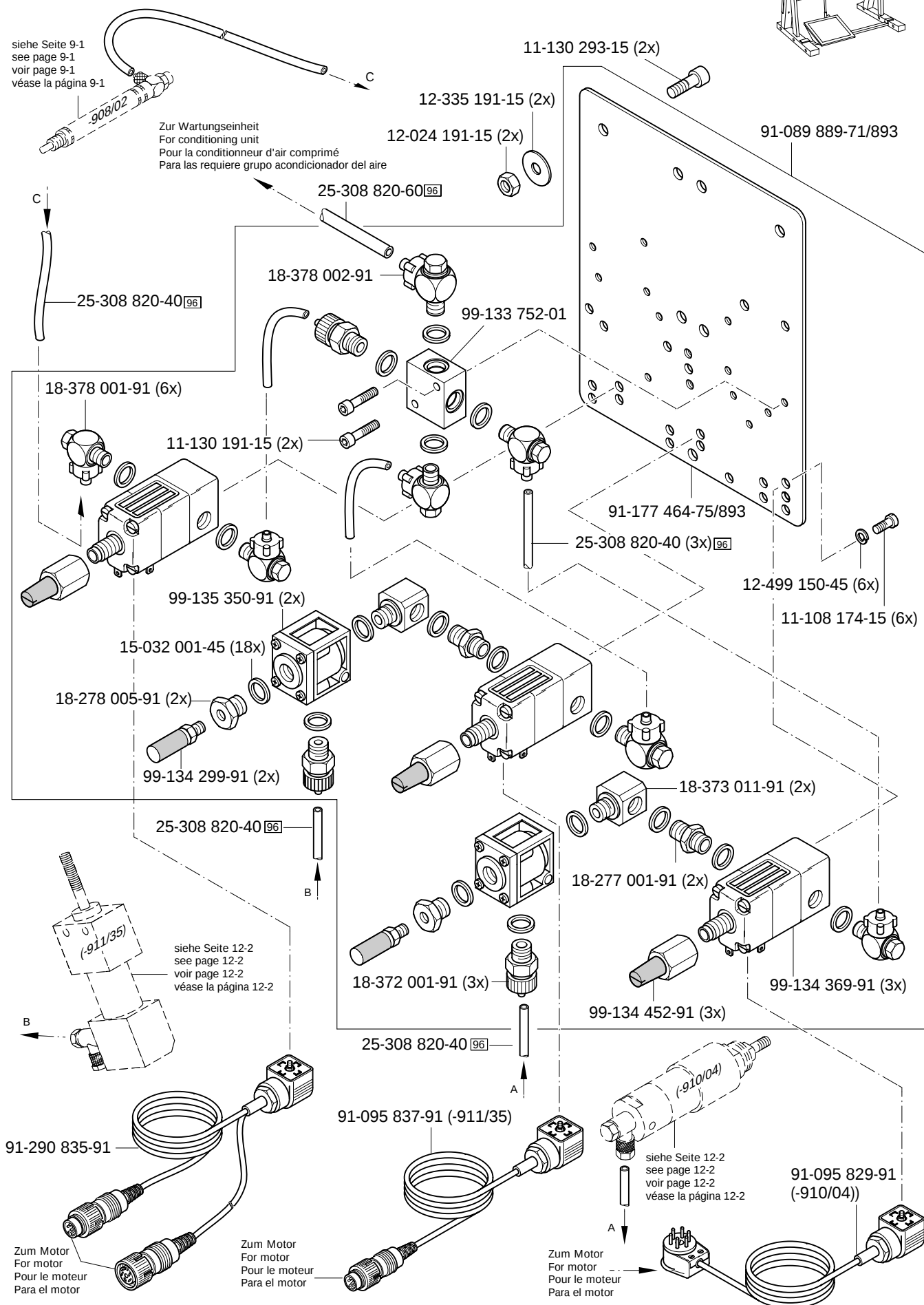
From the library of: Diamond Needle Corp

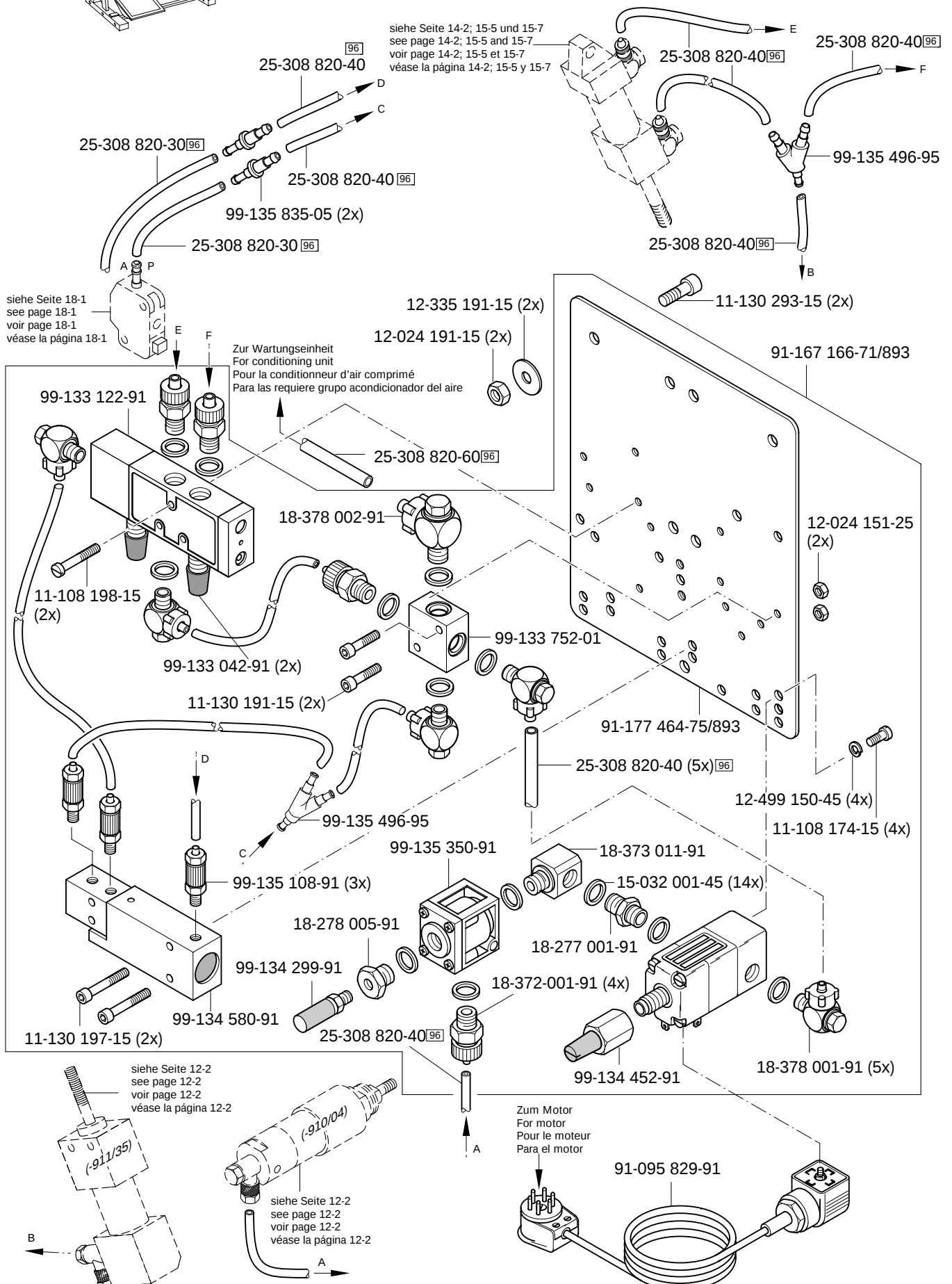


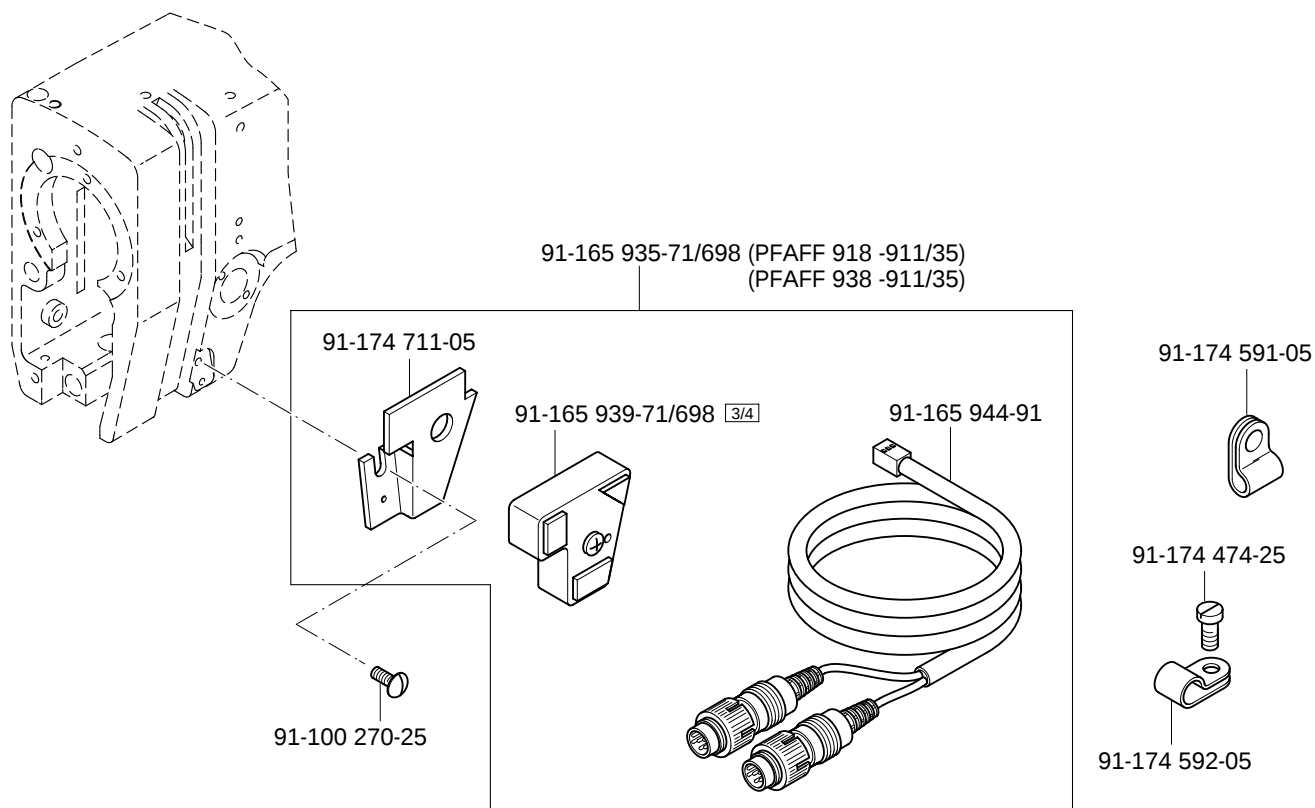
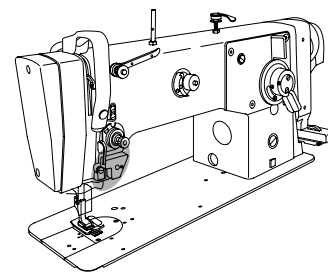




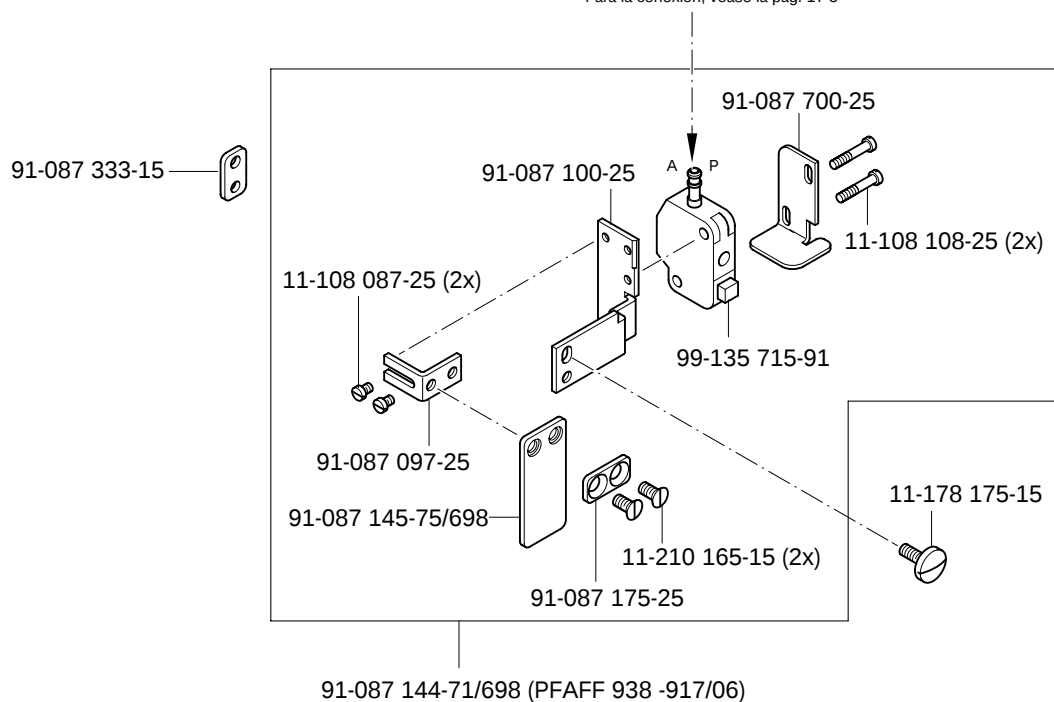


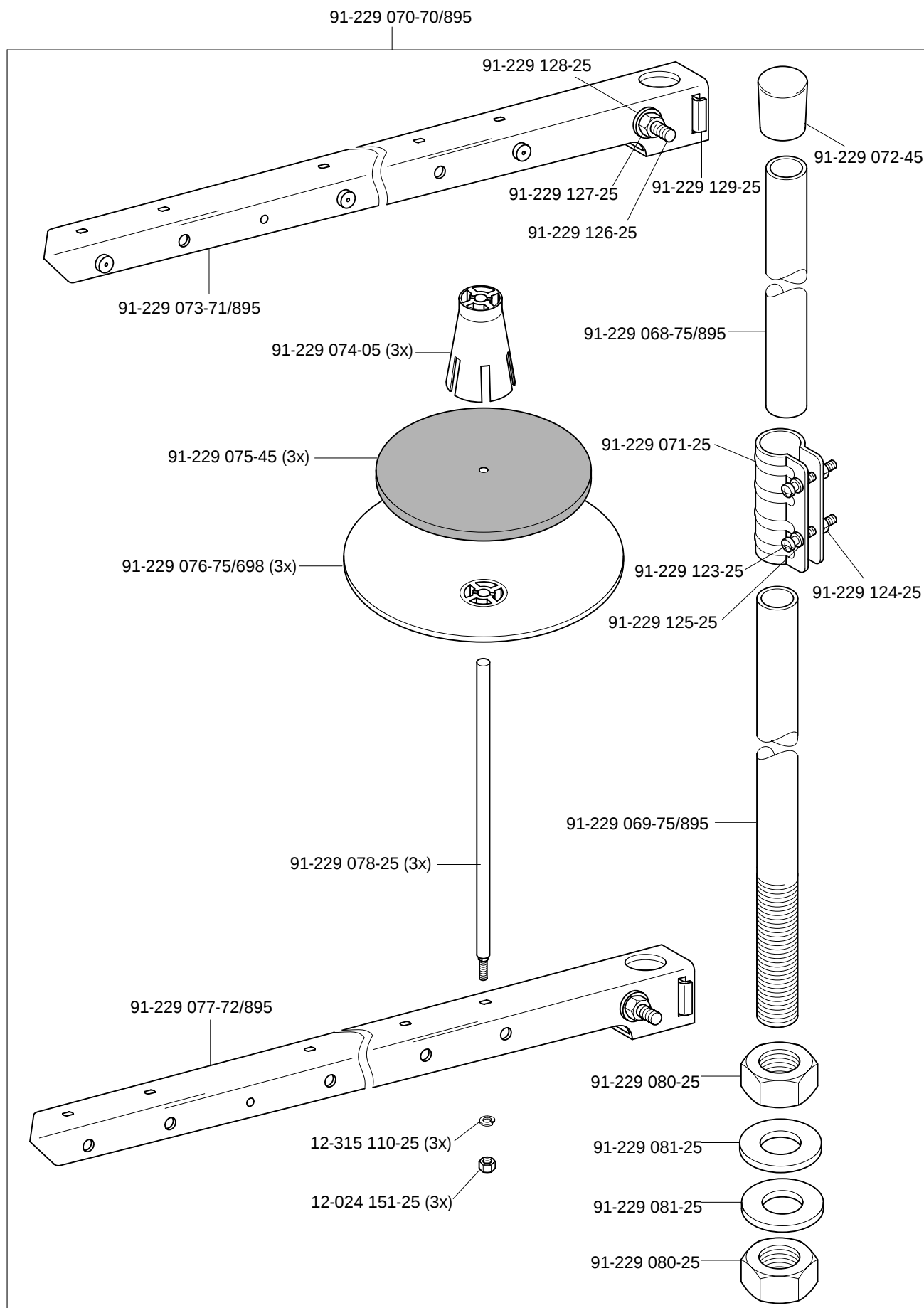


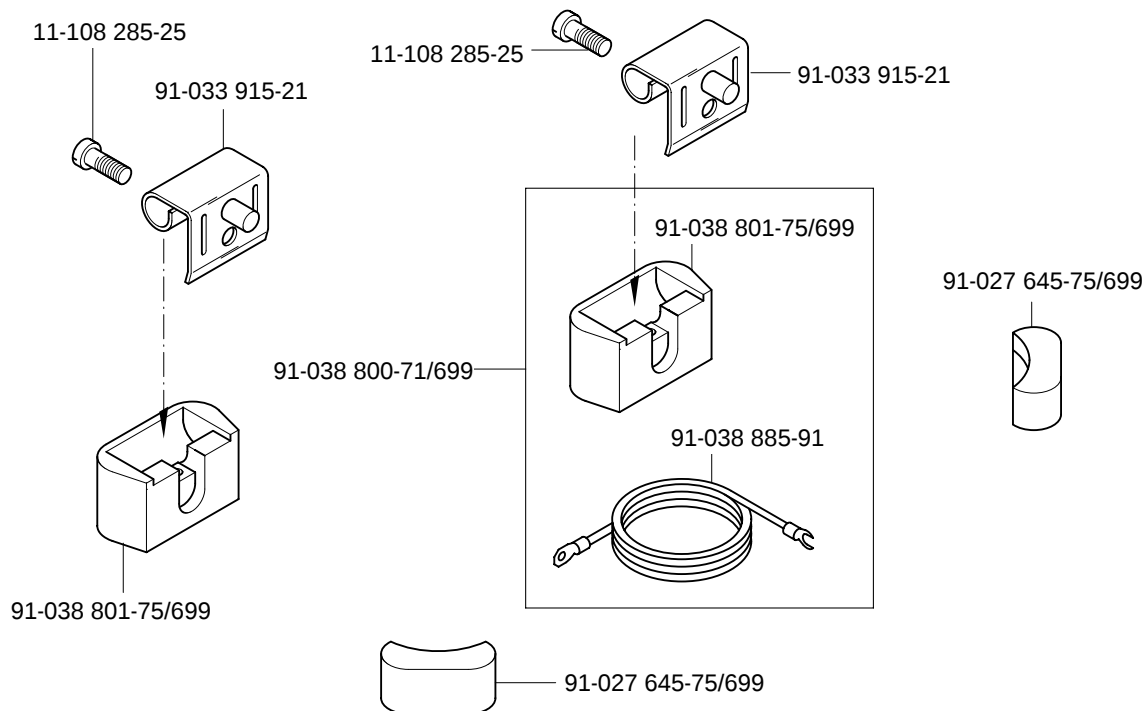
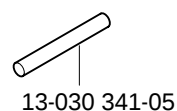
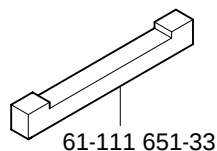
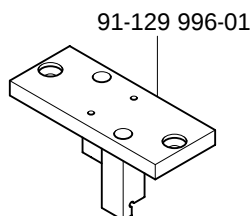


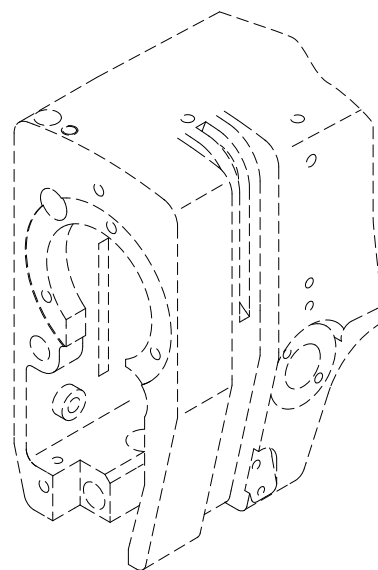
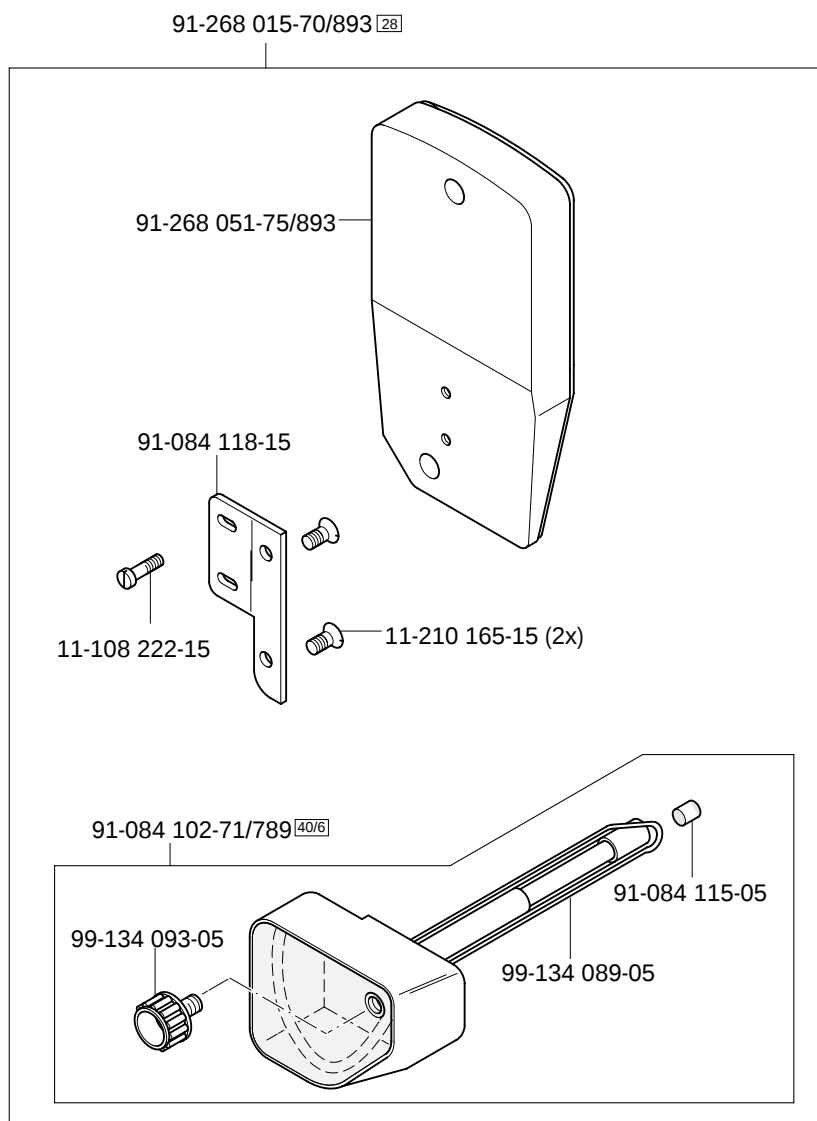


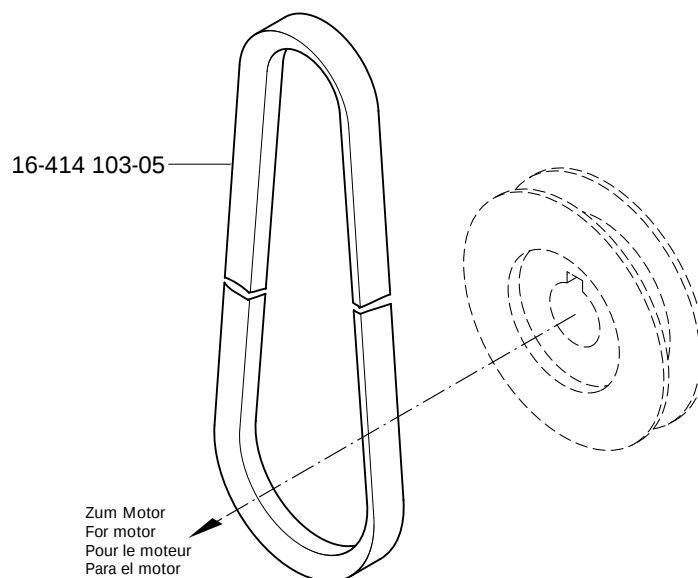
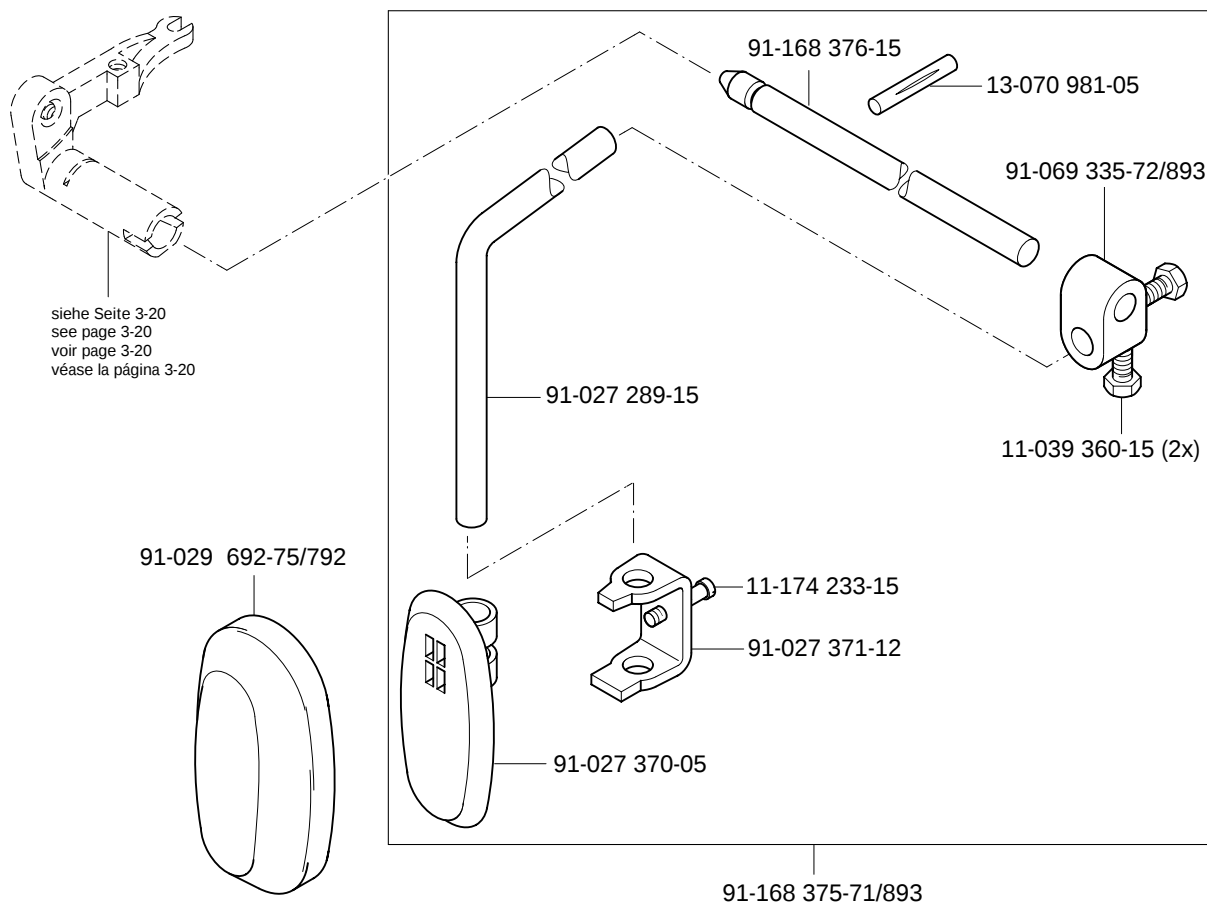
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Knielüfterteile

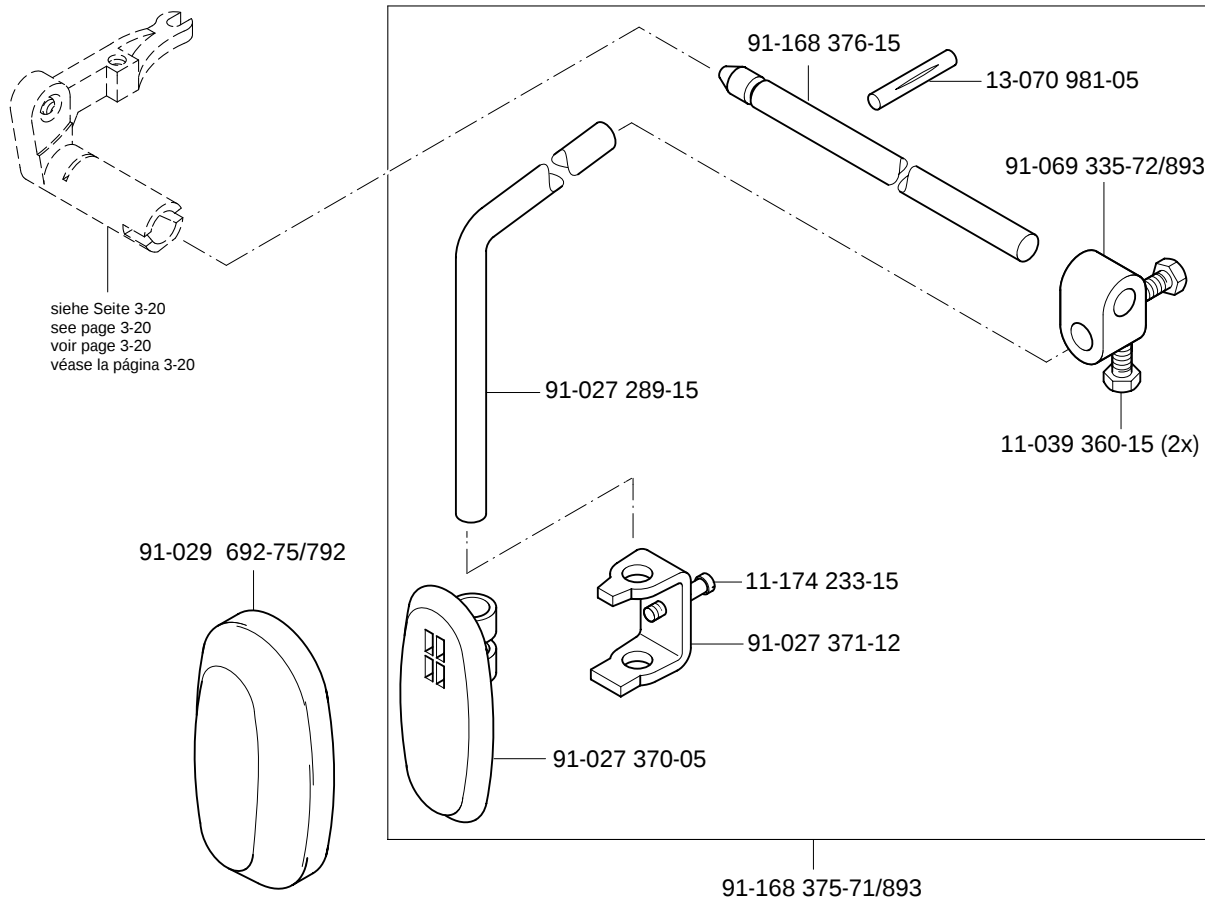
Knee lifter parts

Pièces du releveur de genouillère

Piezas del alzaprensatelás por rodillera

PFAFF 918

PFAFF 938



# 24

Keilriemen

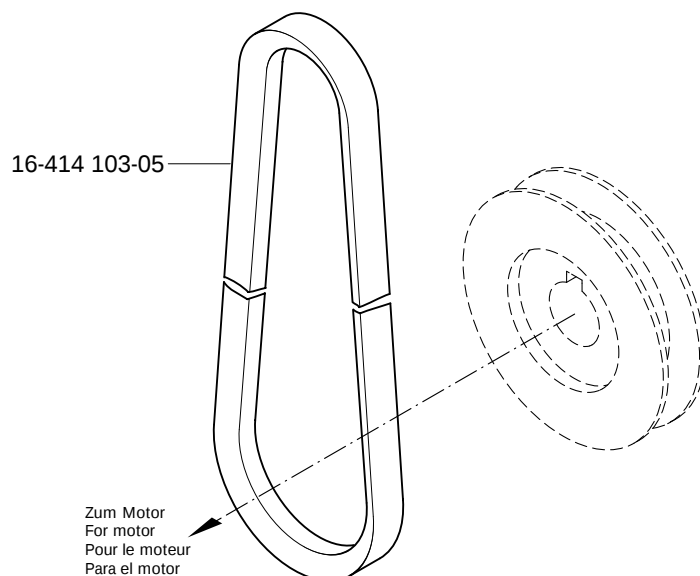
V-belt

Courroie trapézoïdale

Correa trapezoidal

PFAFF 918

PFAFF 938



| Öl<br>Oil<br>Huile<br>Aceite                                                                                                 | Mittelpunkts-Viskosität bei:<br>Mean viscosity at:<br>Viscosité moyenne à:<br>Viscosidad media a: |       | Dichte bei:<br>Density of:<br>Densité à:<br>Densidad a: |                 | Bestellnummer für Behälter mit:<br>Part number for can with:<br>Numéro de commande pour récipients avec:<br>Número de pedido para recipientes con: |                                |                                   |
|------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|-------|---------------------------------------------------------|-----------------|----------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------|-----------------------------------|
|                                                                                                                              | °C                                                                                                | mm²/s | °C                                                      | g/cm³<br>(g/ml) | 1 Liter<br>1 Litre<br>1 Litro                                                                                                                      | 5 Liter<br>5 Litre<br>5 Litros | 10 Liter<br>10 Litre<br>10 Litros |
| 28-011 201-05                                                                                                                | 40                                                                                                | 10,0  | 15                                                      | 0,874           | 91-027 975-91                                                                                                                                      | 91-027 976-91                  | 91-027 977-91                     |
| 28-011 20 1-44                                                                                                               | 40                                                                                                | 22,0  | 15                                                      | 0,865           | 91-129 917-91                                                                                                                                      | 91-129 919-91                  | 91-129 920-91                     |
| 28-011 202-17<br>(Fadenschmiermittel)<br>(Thread lubricant)<br>(Agents de<br>lubrification de fil)<br>(Lubricantes del hilo) |                                                                                                   |       | 21                                                      | 0,810           | 91-129 941-91                                                                                                                                      |                                |                                   |

| Fett<br>Grease<br>Graisse<br>Grasa | Penetration<br>Penetration<br>Pénétration<br>Penetración | Tropfpunkt<br>Drip-point<br>Point de suintement<br>Punto de goteo | Bestellnummer für Behälter mit:<br>Part number for can with:<br>Numéro de commande pour récipients avec:<br>Número de pedido para recipientes con: |               |               |
|------------------------------------|----------------------------------------------------------|-------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|---------------|---------------|
|                                    |                                                          |                                                                   | 0,25 kg                                                                                                                                            | 0,5 kg        | 1 kg          |
| 28-011 201-99                      | 400-430                                                  | 160                                                               |                                                                                                                                                    |               | 28-011 201-99 |
| 28-011 202-05                      |                                                          |                                                                   |                                                                                                                                                    |               | 28-011 202-05 |
| 28-011 202-43                      | 375-405                                                  | 150                                                               |                                                                                                                                                    | 28-011 202-43 |               |
| 28-011 202-47                      | 220-250                                                  | 185                                                               |                                                                                                                                                    |               | 28-011 202-47 |

| Reinigungsmittel<br>Cleansing agent<br>Agents de nettoyage<br>Limpiadores | Bestellnummer für Behälter mit:<br>Part number for can with:<br>Numéro de commande pour récipients avec:<br>Número de pedido para recipientes con: |  |  |
|---------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
|                                                                           | 240 ml                                                                                                                                             |  |  |
| Isoprophyl-Alkohol                                                        | 95-665 735-91                                                                                                                                      |  |  |

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| 11-039 186-15 | 7 - 7                                                                                            | 11-108 228-25 | 3 - 1                                                                |               |                                                                                 | 11-187 014-15 | 10 - 2                                                                 |
| 11-039 231-15 | 10 - 2                                                                                           | 11-108 234-15 | 3 - 9                                                                | 11-130 299-15 | 14 - 3                                                                          | 11-210 081-15 | 3 - 10, 5 - 2,<br>10 - 2, 14 - 1,<br>15 - 1, 15 - 4                    |
| 11-039 240-15 | 5 - 3                                                                                            | 11-108 237-15 | 3 - 1                                                                | 11-130 305-15 | 6 - 6, 16 - 1                                                                   | 11-210 084-25 | 3 - 13                                                                 |
| 11-039 291-15 | 6 - 6                                                                                            | 11-108 258-15 | 3 - 1                                                                | 11-130 323-15 | 8 - 1                                                                           | 11-210 088-25 | 7 - 1                                                                  |
| 11-039 360-15 | 23 - 1                                                                                           | 11-108 285-15 | 3 - 11                                                               | 11-130 377-15 | 11 - 1, 12 - 2,<br>14 - 4                                                       | 11-210 165-15 | 5 - 2, 10 - 2,<br>18 - 1, 22 - 1                                       |
| 11-106 947-15 | 6 - 2                                                                                            | 11-108 285-25 | 6 - 2, 20 - 1                                                        | 11-130 906-15 | 6 - 4                                                                           | 11-210 168-15 | 6 - 5                                                                  |
| 11-108 021-15 | 10 - 1                                                                                           | 11-108 288-15 | 5 - 2                                                                | 11-132 223-15 | 6 - 6                                                                           | 11-210 168-25 | 3 - 5, 3 - 8                                                           |
| 11-108 084-15 | 10 - 1                                                                                           | 11-108 294-15 | 3 - 18, 14 - 2,<br>15 - 5                                            | 11-132 316-15 | 3 - 14                                                                          | 11-210 169-15 | 3 - 9, 3 - 11,<br>6 - 4                                                |
| 11-108 087-15 | 10 - 1                                                                                           | 11-108 864-25 | 10 - 2                                                               | 11-173 096-15 | 3 - 12, 12 - 1,<br>14 - 3                                                       | 11-210 178-15 | 9 - 1, 13 - 2                                                          |
| 11-108 087-25 | 18 - 1                                                                                           | 11-108 870-25 | 8 - 3                                                                | 11-173 171-15 | 6 - 2, 6 - 3,<br>7 - 4, 7 - 5                                                   | 11-210 222-15 | 3 - 1, 3 - 2                                                           |
| 11-108 093-15 | 3 - 16, 7 - 4                                                                                    | 11-130 101-15 | 10 - 2                                                               | 11-173 174-15 | 6 - 2                                                                           | 11-210 239-15 | 11 - 1, 12 - 2,<br>14 - 4                                              |
| 11-108 102-15 | 5 - 3                                                                                            | 11-130 167-15 | 10 - 2                                                               | 11-173 174-25 | 3 - 5, 13 - 2                                                                   | 11-210 265-15 | 3 - 7                                                                  |
| 11-108 108-25 | 18 - 1                                                                                           | 11-130 170-15 | 8 - 1                                                                | 11-173 225-25 | 4 - 1                                                                           | 11-225 172-15 | 3 - 2                                                                  |
| 11-108 111-15 | 3 - 3, 13 - 1                                                                                    | 11-130 173-15 | 8 - 3, 14 - 2,<br>15 - 5                                             | 11-173 288-15 | 5 - 2                                                                           | 11-225 292-15 | 3 - 10, 6 - 6,<br>11 - 1, 12 - 2,<br>14 - 1, 14 - 4,<br>15 - 1, 15 - 4 |
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Composition des sous-classes

Composición de las subclases

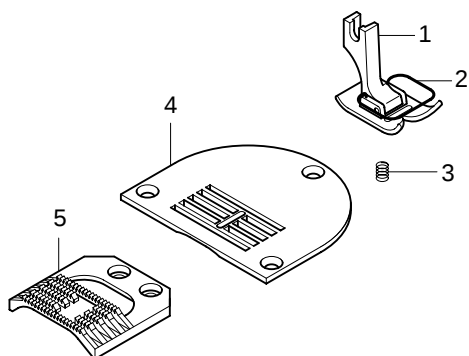
-6/01 B<sup>◆</sup>

Für allgemeine Näharbeiten.  
Standardform des Teilesatzes.

For ordinary sewing operations.  
Standard part set.

Travaux d'utilité courante.  
Jeu de pièces standard.

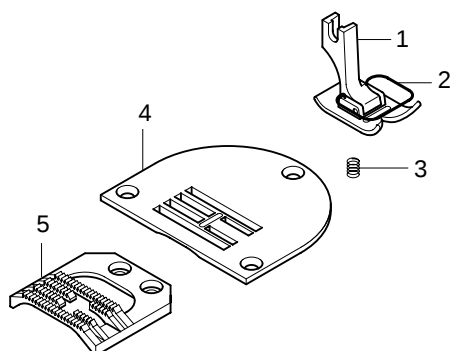
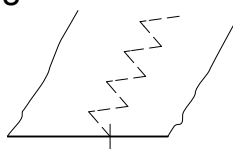
Para trabajos de costura en general.  
Juego de piezas estándar.



| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 5                                         | 10,0                                                                    | 91-201 116-93/001                                    |
| 1 - 3                                         | 10,0                                                                    | 91-055 106-23/006                                    |
| 2                                             |                                                                         | 91-057 133-04/002                                    |
| 3                                             |                                                                         | 91-051 724-05                                        |
| 4                                             | 10,0                                                                    | 91-058 089-24/003                                    |
| 5                                             | 10,0                                                                    | 91-047 559-04/003                                    |

-6/01 BN2,5<sup>◆</sup>

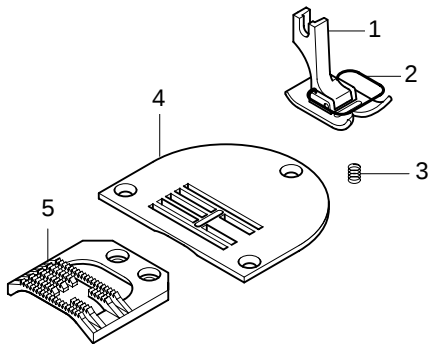
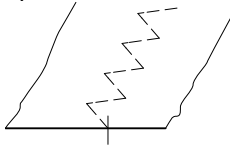
Arbeitsgang  
Operation  
Opération  
Operación



| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 5                                         | 8,0                                                                     | 91-201 117-93/001                                    |
| 1 - 3                                         | 8,0                                                                     | 91-055 106-23/004                                    |
| 2                                             |                                                                         | 91-057 133-04/002                                    |
| 3                                             |                                                                         | 91-051 724-05                                        |
| 4                                             | 8,0                                                                     | 91-058 207-24/003                                    |
| 5                                             | 8,0                                                                     | 91-047 643-04/004                                    |

-6/01 AN2,5♦

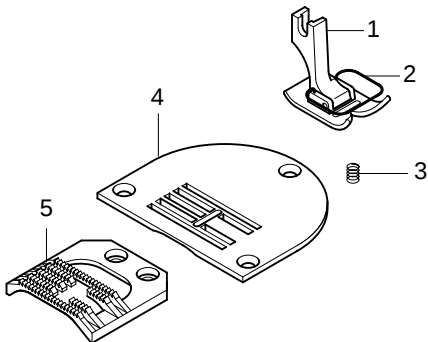
Arbeitsgang  
Operation  
Opération  
Operación



| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 5                                         | 10,0                                                                    | 91-201 118-93/003                                    |
| 1 - 3                                         | 10,0                                                                    | 91-055 106-23/001                                    |
| 2                                             |                                                                         | 91-057 133-04/002                                    |
| 3                                             |                                                                         | 91-051 724-05                                        |
| 4                                             | 10,0                                                                    | 91-058 208-24/001                                    |
| 5                                             | 10,0                                                                    | 91-047 645-04/001                                    |

-6/01 BN2,5♦

Arbeitsgang  
Operation  
Opération  
Operación



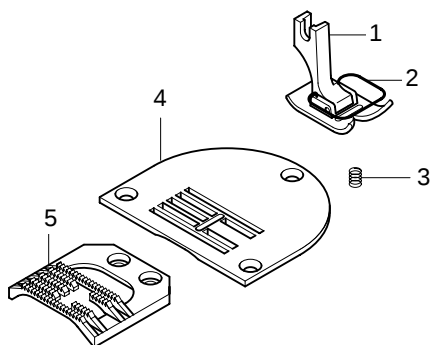
| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 5                                         | 10,0                                                                    | 91-201 118-93/001                                    |
| 1 - 3                                         | 10,0                                                                    | 91-055 106-23/002                                    |
| 2                                             |                                                                         | 91-057 133-04/002                                    |
| 3                                             |                                                                         | 91-051 724-05                                        |
| 4                                             | 10,0                                                                    | 91-058 208-24/002                                    |
| 5                                             | 10,0                                                                    | 91-047 645-04/004                                    |

**-6/01 BN2,5♦**

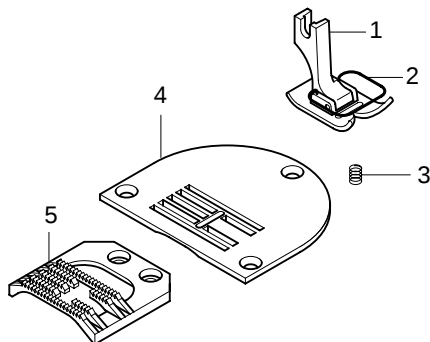
Zum Herstellen von Ziernähten. For making fancy seams.

Coutures d'ornementation.

Para costura de adorno.

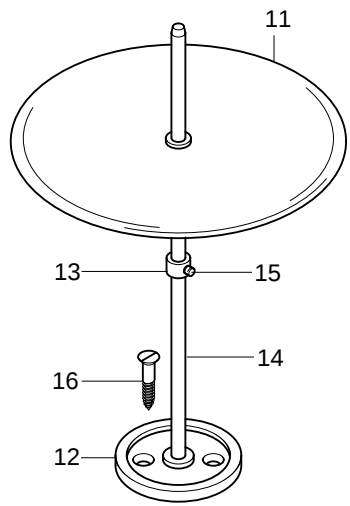
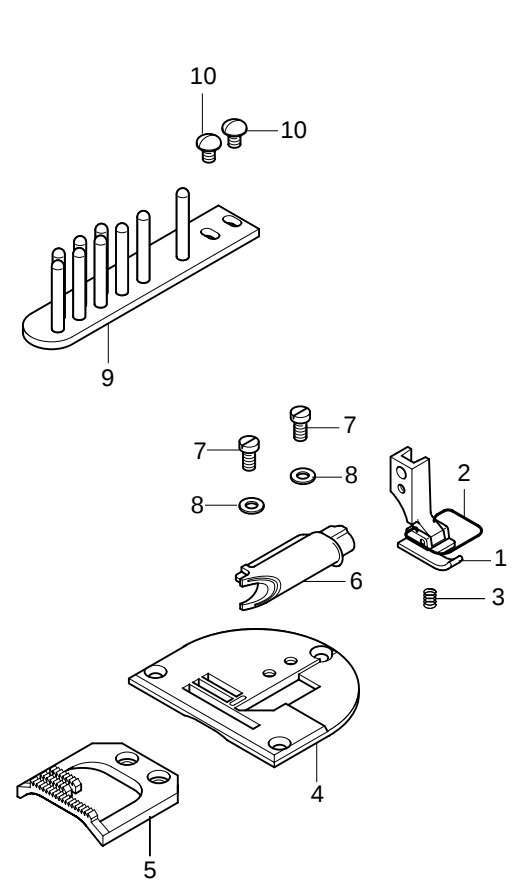
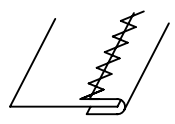


| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 5                                         | 10,0                                                                    | 91-201 119-93/001                                    |
| 1 - 3                                         | 10,0                                                                    | 91-055 528-23/001                                    |
| 2                                             |                                                                         | 91-057 133-04/002                                    |
| 3                                             |                                                                         | 91-051 724-05                                        |
| 4                                             | 10,0                                                                    | 91-058 208-24/002                                    |
| 5                                             | 10,0                                                                    | 91-047 646-04/002                                    |

**-6/01 BN2,5♦**Zum Herstellen von Doppelzier-  
nähten bzw. Zweifarbzier-  
nähten. For making twin fancy  
or two-colour fancy seams.Coutures d'ornementation à  
deux ou à deux couleurs.Para costuras de adorno dobles o a  
dos colores.

| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 5                                         | 6,0                                                                     | 91-201 119-93/001                                    |
| 1 - 3                                         | 6,0                                                                     | 91-055 528-23/001                                    |
| 2                                             |                                                                         | 91-057 133-04/002                                    |
| 3                                             |                                                                         | 91-051 724-05                                        |
| 4                                             | 6,0                                                                     | 91-058 208-24/002                                    |
| 5                                             | 6,0                                                                     | 91-047 646-04/002                                    |

-17/31 B♦  
Arbeitsgang  
Operation  
Opération  
Operación

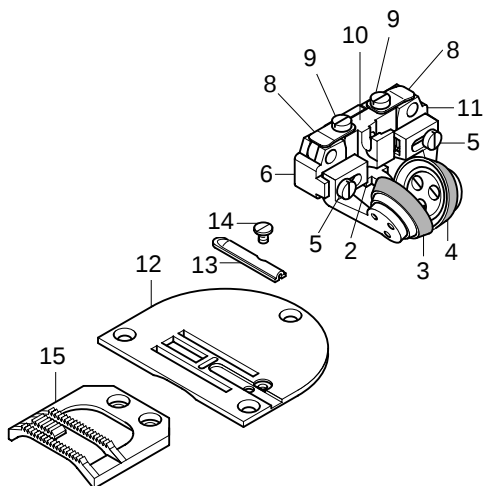
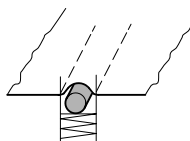


| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza                          |
|-----------------------------------------------|-------------------------------------------------------------------------|-------------------------------------------------------------------------------|
| 1 - 16                                        | 6,0                                                                     | 91-201 120-93/001                                                             |
| 1 - 3                                         | 6,0                                                                     | 91-055 056-23/002                                                             |
| 2                                             |                                                                         | 91-057 133-04/001                                                             |
| 3                                             |                                                                         | 91-051 724-05                                                                 |
| 4                                             | 6,0                                                                     | 91-058 381-24/003                                                             |
| 5                                             | 6,0                                                                     | 91-047 766-04/002                                                             |
| 6                                             | 6,0                                                                     | 91-050 960-23 <span style="border: 1px solid black; padding: 0 2px;">5</span> |
| 7                                             |                                                                         | 11-108 174-25                                                                 |
| 8                                             |                                                                         | 12-305 114-25                                                                 |

| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 9                                             |                                                                         | 91-040 392-21                                        |
| 10                                            |                                                                         | 91-700 335-25                                        |
| 11 - 16                                       |                                                                         | 91-043 943-70/895                                    |
| 11                                            |                                                                         | 91-043 124-71/895                                    |
| 12                                            |                                                                         | 91-043 945-75/895                                    |
| 13                                            |                                                                         | 91-043 947-92                                        |
| 14                                            |                                                                         | 91-043 946-25                                        |
| 15                                            |                                                                         | 91-000 388-15                                        |
| 16                                            |                                                                         | 11-470 355-25                                        |

**-45/12 B♦**

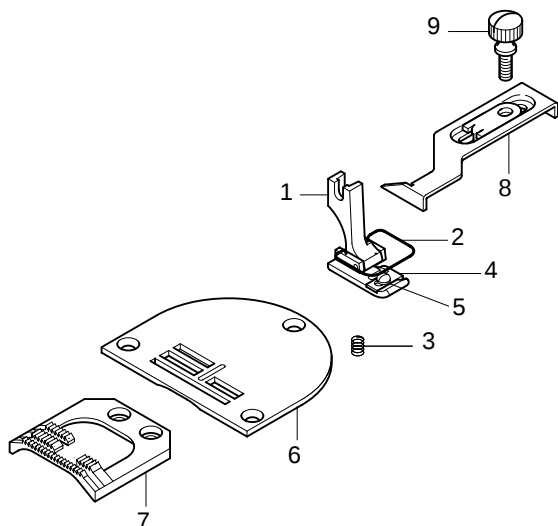
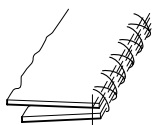
Arbeitsgang  
Operation  
Opération  
Opéracion



| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 15                                        | 6,0                                                                     | 91-201 128-93/001                                    |
| 1 - 11                                        | 6,0                                                                     | 91-057 012-93/003                                    |
| 2                                             |                                                                         | 91-057 013-04/003                                    |
| 3                                             |                                                                         | 91-057 145-93/001                                    |
| 4                                             |                                                                         | 91-057 146-93/001                                    |
| 5                                             |                                                                         | 11-108 174-15                                        |
| 6                                             |                                                                         | 91-751 524-15                                        |
| 7                                             |                                                                         | 91-020 022-05                                        |
| 8                                             |                                                                         | 91-054 537-15                                        |
| 9                                             |                                                                         | 11-108 168-15                                        |
| 10                                            |                                                                         | 91-751 522-15                                        |
| 11                                            |                                                                         | 91-751 523-15                                        |
| 12                                            |                                                                         | 91-058 254-04/003                                    |
| 13                                            |                                                                         | 91-026 904-14/009                                    |
| 14                                            |                                                                         | 91-100 265-15                                        |
| 15                                            |                                                                         | 91-047 678-04/003                                    |

**-47/11 B♦**

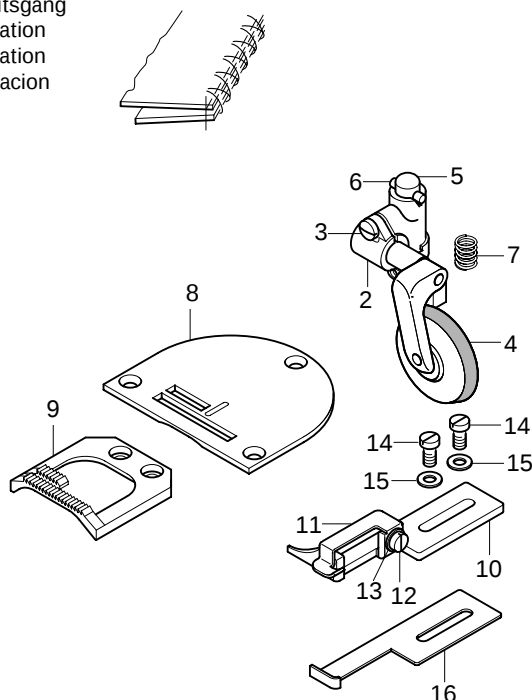
Arbeitsgang  
Operation  
Opération  
Opéracion



| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 9                                         | 10,0                                                                    | 91-201 132-93/001                                    |
| 1 - 5                                         | 10,0                                                                    | 91-057 408-93/001                                    |
| 2                                             |                                                                         | 91-057 133-04/002                                    |
| 3                                             |                                                                         | 91-051 724-05                                        |
| 4                                             |                                                                         | 91-057 410-05                                        |
| 5                                             |                                                                         | 91-700 226-15                                        |
| 6                                             | 10,0                                                                    | 91-058 832-04/002                                    |
| 7                                             | 10,0                                                                    | 91-059 565-04/002                                    |
| 8                                             |                                                                         | 91-056 063-21                                        |
| 9                                             |                                                                         | 91-700 112-25                                        |

-47/12 C♦

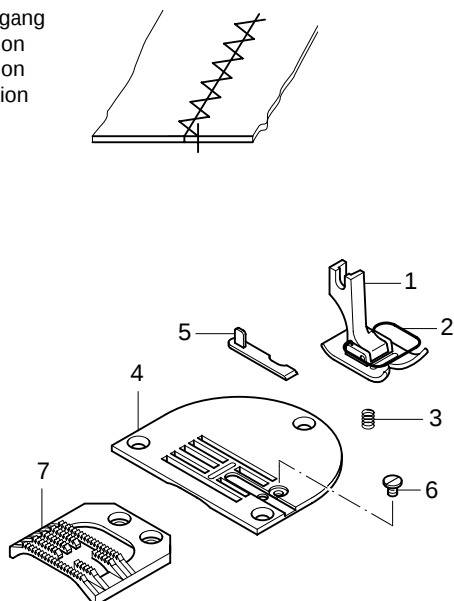
Arbeitsgang  
Operation  
Opération  
Opéracion



| Pos.-Nr.<br>Item No.<br>N° pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de piezas |
|---------------------------------|-------------------------------------------------------------------------|---------------------------------------|
| 1 - 16                          | 8,0                                                                     | 91-201 133-93/001                     |
| 1 - 7                           | 8,0                                                                     | 91-157 928-93/002                     |
| 2 - 3                           |                                                                         | 91-051 927-12                         |
| 3                               |                                                                         | 91-700 486-15                         |
| 4                               |                                                                         | 91-055 878-93/002                     |
| 5                               |                                                                         | 91-055 477-11                         |
| 6                               |                                                                         | 13-070 193-05                         |
| 7                               |                                                                         | 91-155 353-05                         |
| 8                               | 8,0                                                                     | 91-158 430-24/003                     |
| 9                               | 8,0                                                                     | 91-059 640-04/003                     |
| 10 - 13                         |                                                                         | 91-156 052-91                         |
| 10                              |                                                                         | 91-156 053-91                         |
| 11                              |                                                                         | 91-156 056-05                         |
| 12                              |                                                                         | 11-108 087-15                         |
| 13                              |                                                                         | 12-305 084-15                         |
| 14                              |                                                                         | 11-108 174-15                         |
| 15                              |                                                                         | 12-315 110-15                         |
| 16                              |                                                                         | 91-156 186-15                         |

-49/01 B♦

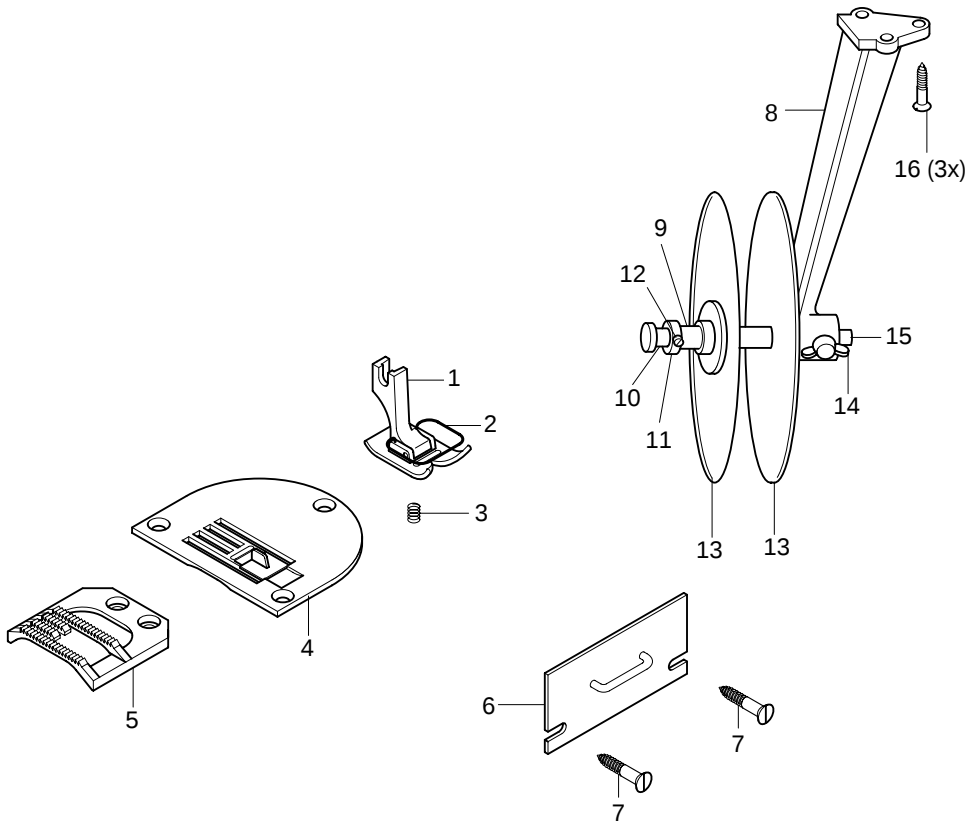
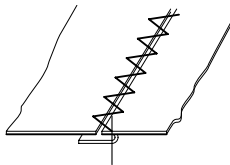
Arbeitsgang  
Operation  
Opération  
Opéracion



| Pos.-Nr.<br>Item No.<br>N° pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de piezas |
|---------------------------------|-------------------------------------------------------------------------|---------------------------------------|
| 1 - 7                           | 10,0                                                                    | 91-201 134-93/001                     |
| 1 - 3                           | 10,0                                                                    | 91-055 530-03-001                     |
| 2                               |                                                                         | 91-057 133-04/002                     |
| 3                               |                                                                         | 91-051 724-05                         |
| 4                               | 10,0                                                                    | 91-058 380-04/002                     |
| 5                               |                                                                         | 91-158 185-15                         |
| 6                               |                                                                         | 91-100 265-15                         |
| 7                               | 10,0                                                                    | 91-047 649-04/002                     |

-72/21 B♦

Arbeitsgang  
Operation  
Opération  
Operación

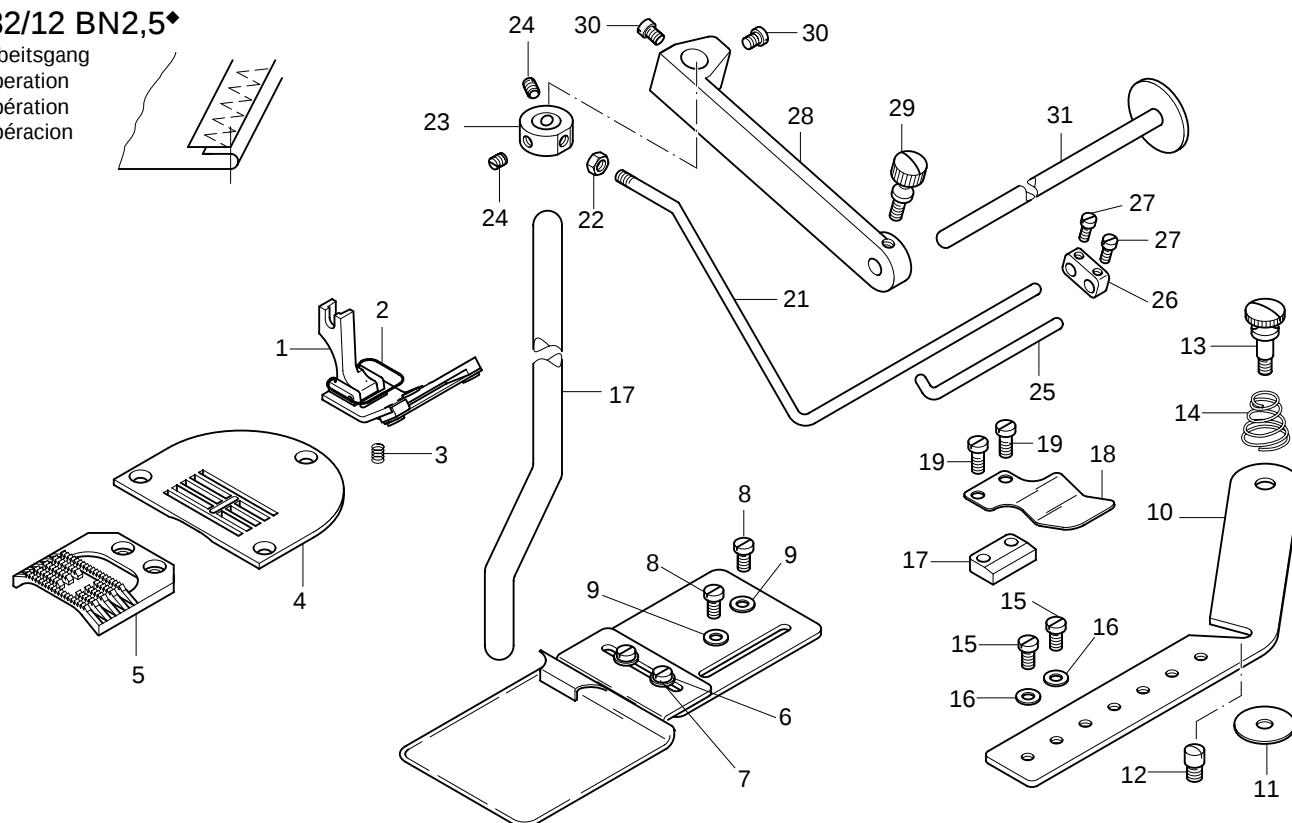


| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Übersichtsbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zigzag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de piezas |
|-----------------------------------------------|-------------------------------------------------------------------------|-------------------------------------------------------|
| 1 - 7                                         | 8,0                                                                     | 91-201 147-93/001                                     |
| 1 - 3                                         | 8,0                                                                     | 91-055 530-03/001                                     |
| 2                                             |                                                                         | 91-057 133-04/002                                     |
| 3                                             |                                                                         | 91-051 724-05                                         |
| 4                                             | 8,0                                                                     | 91-058 374-03/001                                     |
| 5                                             | 8,0                                                                     | 91-047 642-04/001                                     |
| 6                                             |                                                                         | 91-053 228-21                                         |
| 7                                             |                                                                         | 11-460 193-15                                         |
| 8 - 16                                        |                                                                         | 91-041 644-70/895                                     |
| 8                                             |                                                                         | 91-026 558-75/895                                     |

| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Übersichtsbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zigzag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de piezas |
|-----------------------------------------------|-------------------------------------------------------------------------|-------------------------------------------------------|
| 9                                             |                                                                         | 91-025 694-05                                         |
| 10                                            |                                                                         | 91-043 143-25                                         |
| 11 - 12                                       |                                                                         | 91-043 161-92                                         |
| 12                                            |                                                                         | 91-000 388-15                                         |
| 13                                            |                                                                         | 91-043 138-71/895                                     |
| 14                                            |                                                                         | 11-505 292-25                                         |
| 15                                            |                                                                         | 91-043 148-21                                         |
| 16                                            |                                                                         | 11-470 355-15                                         |
|                                               |                                                                         |                                                       |
|                                               |                                                                         |                                                       |

-82/12 BN2,5♦

Arbeitsgang  
Operation  
Opération  
Operación

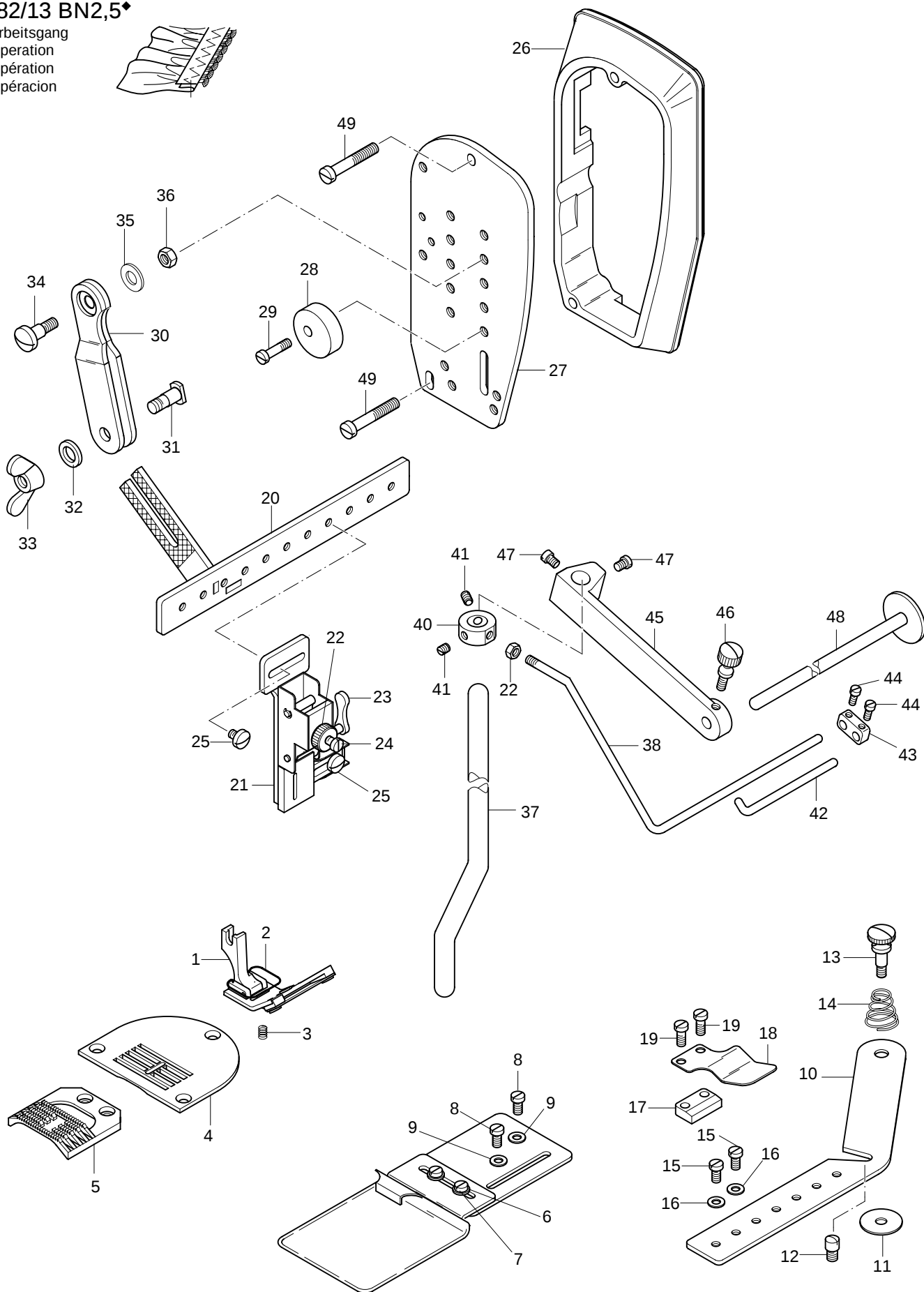


| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teil-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|-----------------------------------------------------|
| 1 - 19                                        | 10,0                                                                    | 91-201 149-93/002                                   |
| 1 - 3                                         | 10,0                                                                    | 91-154 477-93/002                                   |
| 2                                             |                                                                         | 91-057 133-04/001                                   |
| 3                                             |                                                                         | 91-051 724-05                                       |
| 4                                             | 10,0                                                                    | 91-058 089-24/003                                   |
| 5                                             | 10,0                                                                    | 91-047 857-04/003                                   |
| 6 - 7                                         | 10,0                                                                    | 91-050 716-93/001                                   |
| 6                                             |                                                                         | 11-108 168-15                                       |
| 7                                             |                                                                         | 12-315 110-15                                       |
| 8                                             |                                                                         | 11-108 168-15                                       |
| 9                                             |                                                                         | 12-305 114-15                                       |
| 10 - 16                                       |                                                                         | 91-156 634-90                                       |
| 10                                            |                                                                         | 91-156 634-25                                       |
| 11                                            |                                                                         | 91-028 036-25                                       |
| 12                                            |                                                                         | 91-100 288-25                                       |
| 13                                            |                                                                         | 91-700 824-25                                       |
| 14                                            |                                                                         | 91-040 624-25                                       |
| 15                                            |                                                                         | 11-108 168-15                                       |
| 16                                            |                                                                         | 12-305 114-15                                       |
| 17                                            |                                                                         | 91-170 363-15                                       |

| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teil-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|-----------------------------------------------------|
| 18                                            |                                                                         | 91-170 364-15                                       |
| 19                                            |                                                                         | 11-108 174-15                                       |
| 20 - 31                                       |                                                                         | 91-056 758-70/895                                   |
| 20                                            |                                                                         | 91-043 154-25                                       |
| 21 - 27                                       |                                                                         | 91-056 138-91                                       |
| 21                                            |                                                                         | 91-050 677-25                                       |
| 22                                            |                                                                         | 91-001 540-25                                       |
| 23 - 24                                       |                                                                         | 91-043 160-92                                       |
| 23                                            |                                                                         | 91-043 160-25                                       |
| 24                                            |                                                                         | 91-000 785-15                                       |
| 25                                            |                                                                         | 91-050 678-25                                       |
| 26 - 27                                       |                                                                         | 91-050 679-92                                       |
| 26                                            |                                                                         | 91-050 679-25                                       |
| 27                                            |                                                                         | 11-174 086-15                                       |
| 28 - 30                                       |                                                                         | 91-043 933-72/895                                   |
| 28                                            |                                                                         | 91-043 933-75/895                                   |
| 29                                            |                                                                         | 91-000 262-15                                       |
| 30                                            |                                                                         | 91-000 089-15                                       |
| 31                                            |                                                                         | 91-043 936-21                                       |

## -82/13 BN2,5♦

Arbeitsgang  
Operation  
Opération  
Opéracion

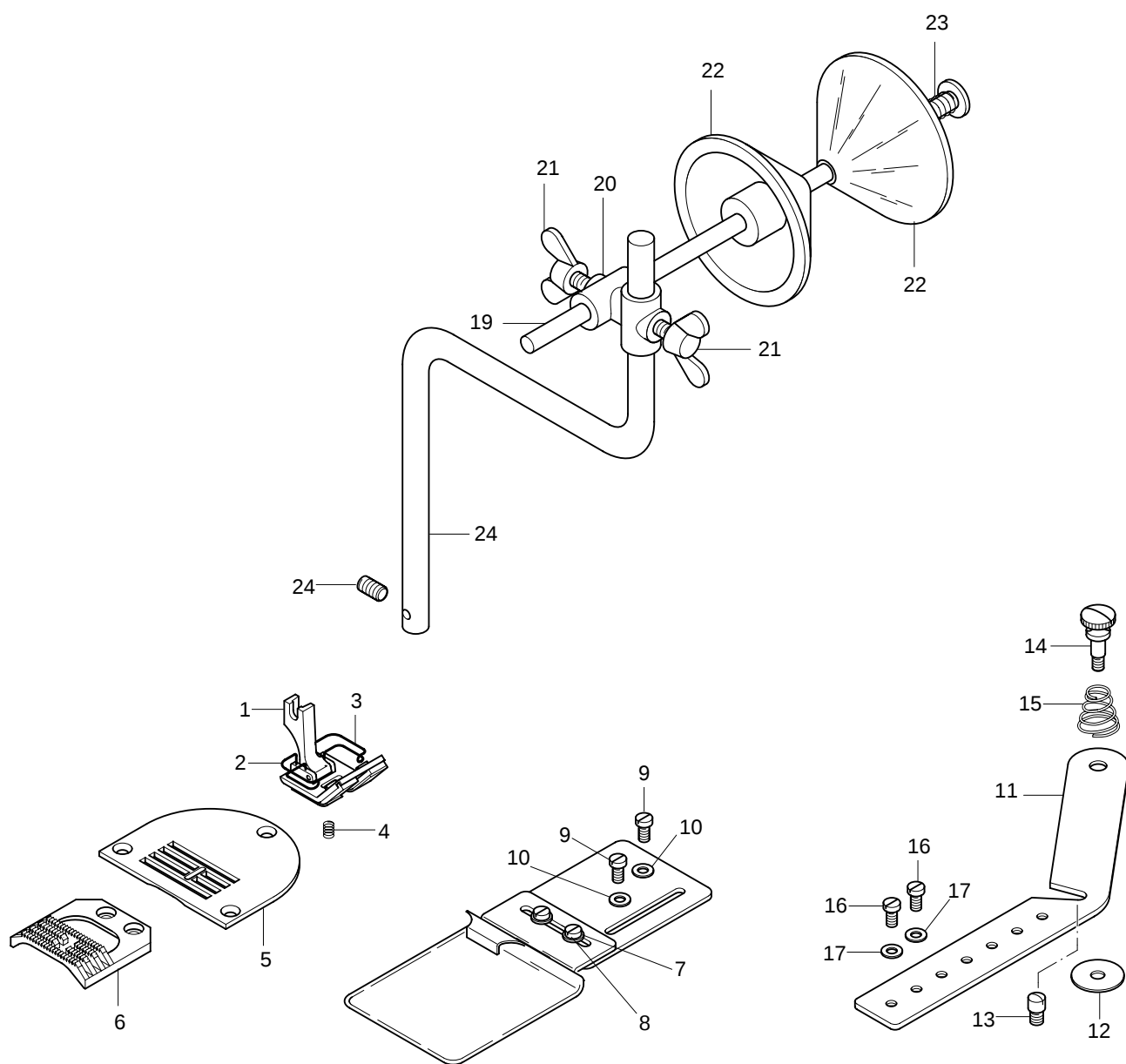


| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 25                                        | 10,0                                                                    | 91-201 150-93/001                                    |
| 1 - 3                                         | 10,0                                                                    | 91-154 477-93/002                                    |
| 2                                             |                                                                         | 91-057 133-04/001                                    |
| 3                                             |                                                                         | 91-051 724-05                                        |
| 4                                             | 10,0                                                                    | 91-058 089-24/003                                    |
| 5                                             | 10,0                                                                    | 91-059 467-04/002                                    |
| 6 - 7                                         | 10,0                                                                    | 91-050 716-93/001                                    |
| 6                                             |                                                                         | 11-108 168-15                                        |
| 7                                             |                                                                         | 12-315 110-15                                        |
| 8                                             |                                                                         | 11-108 168-15                                        |
| 9                                             |                                                                         | 12-305 114-15                                        |
| 10 - 16                                       |                                                                         | 91-156 634-90                                        |
| 10                                            |                                                                         | 91-156 634-25                                        |
| 11                                            |                                                                         | 91-028 036-25                                        |
| 12                                            |                                                                         | 91-100 288-25                                        |
| 13                                            |                                                                         | 91-700 824-25                                        |
| 14                                            |                                                                         | 91-040 624-25                                        |
| 15                                            |                                                                         | 11-108 168-15                                        |
| 16                                            |                                                                         | 12-305 114-15                                        |
| 17                                            |                                                                         | 91-170 363-15                                        |
| 18                                            |                                                                         | 91-170 364-15                                        |
| 19                                            |                                                                         | 11-108 174-15                                        |
| 20 - 25                                       |                                                                         | 91-156 458-91                                        |
| 20                                            |                                                                         | 91-056 021-21                                        |
| 21                                            |                                                                         | 91-156 459-21                                        |
| 22                                            |                                                                         | 91-701 548-25                                        |
| 23                                            |                                                                         | 91-156 463-21                                        |
| 24                                            |                                                                         | 11-108 192-25                                        |
| 25                                            |                                                                         | 91-700 335-25                                        |
| 26                                            |                                                                         | 91-268 014-71/893                                    |

| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 27 - 36                                       |                                                                         | 91-168 461-71/893                                    |
| 27                                            |                                                                         | 91-168 317-75/893                                    |
| 28                                            |                                                                         | 91-010 783-25                                        |
| 29                                            |                                                                         | 11-108 288-15                                        |
| 30 - 36                                       |                                                                         | 91-169 489-91                                        |
| 30                                            |                                                                         | 91-053 235-21                                        |
| 31                                            |                                                                         | 91-100 318-25                                        |
| 32                                            |                                                                         | 91-028 200-15                                        |
| 33                                            |                                                                         | 12-160 193-25                                        |
| 34                                            |                                                                         | 91-700 018-15                                        |
| 35                                            |                                                                         | 12-341 151-15                                        |
| 36                                            |                                                                         | 12-024 171-25                                        |
| 37 - 48                                       |                                                                         | 91-056 758-70/895                                    |
| 37                                            |                                                                         | 91-043 154-25                                        |
| 38 - 44                                       |                                                                         | 91-056 138-91                                        |
| 38                                            |                                                                         | 91-050 677-25                                        |
| 39                                            |                                                                         | 91-001 540-25                                        |
| 40 - 41                                       |                                                                         | 91-043 160-92                                        |
| 40                                            |                                                                         | 91-043 160-25                                        |
| 41                                            |                                                                         | 91-000 785-15                                        |
| 42                                            |                                                                         | 91-050 678-25                                        |
| 43 - 44                                       |                                                                         | 91-050 679-92                                        |
| 43                                            |                                                                         | 91-050 679-25                                        |
| 44                                            |                                                                         | 11-174 086-15                                        |
| 45 - 47                                       |                                                                         | 91-043 933-72/895                                    |
| 45                                            |                                                                         | 91-043 933-75/895                                    |
| 46                                            |                                                                         | 91-000 262-15                                        |
| 47                                            |                                                                         | 91-000 089-15                                        |
| 48                                            |                                                                         | 91-043 936-21                                        |
| 49                                            |                                                                         | 11-108 250-15                                        |

-82/15 BN2,5♦

Arbeitsgang  
Operation  
Opération  
Opéracion



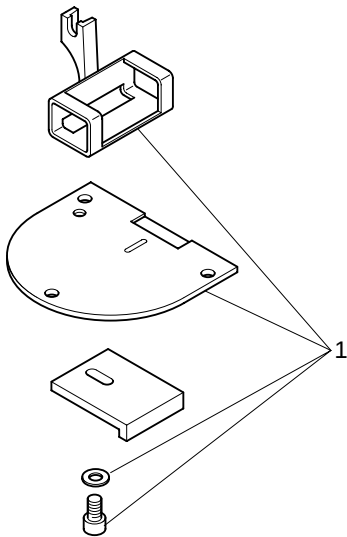
| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Übersichtbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zigzag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 25                                        | 8,0                                                                    | 91-201 412-93/001                                    |
| 1 - 4                                         | 8,0                                                                    | 91-155 529-93/002                                    |
| 2                                             |                                                                        | 91-057 129-05                                        |
| 3                                             |                                                                        | 91-057 130-05                                        |
| 4                                             |                                                                        | 91-051 724-05                                        |
| 5                                             | 8,0                                                                    | 91-150 028-04/002                                    |
| 6                                             | 8,0                                                                    | 91-059 778-04/002                                    |
| 7 - 8                                         | 8,0                                                                    | 91-050 716-93/001                                    |
| 7                                             |                                                                        | 11-108 168-15                                        |
| 8                                             |                                                                        | 12-315 110-15                                        |
| 9                                             |                                                                        | 11-108 168-15                                        |
| 10                                            |                                                                        | 12-305 114-15                                        |
| 11 - 17                                       |                                                                        | 91-156 634-90                                        |
| 11                                            |                                                                        | 91-156 634-25                                        |
| 12                                            |                                                                        | 91-028 036-25                                        |

| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Übersichtbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zigzag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|------------------------------------------------------------------------|------------------------------------------------------|
| 13                                            |                                                                        | 91-100 288-25                                        |
| 14                                            |                                                                        | 91-700 824-25                                        |
| 15                                            |                                                                        | 91-040 624-25                                        |
| 16                                            |                                                                        | 11-108 168-15                                        |
| 17                                            |                                                                        | 12-305 114-15                                        |
| 18 - 24                                       |                                                                        | 91-156 747-71/895                                    |
| 18                                            |                                                                        | 91-189 059-25                                        |
| 19                                            |                                                                        | 91-046 252-21                                        |
| 20 - 21                                       |                                                                        | 91-043 155-72/895                                    |
| 20                                            |                                                                        | 91-043 155-75/985                                    |
| 21                                            |                                                                        | 11-505 292-25                                        |
| 22                                            |                                                                        | 91-084 338-05                                        |
| 23                                            |                                                                        | 91-025 694-05                                        |
| 24                                            |                                                                        | 11-341 283-15                                        |
|                                               |                                                                        |                                                      |

-2/96 B♦

Für rechte Kantennäharbeiten.  
For right-edge sewing.

Pour piqûre en bordure à droite. Para costuras marginales a la derecha.



| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de pieces<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 1                                             | 6,0                                                                     | 99-248 862-90                                        |

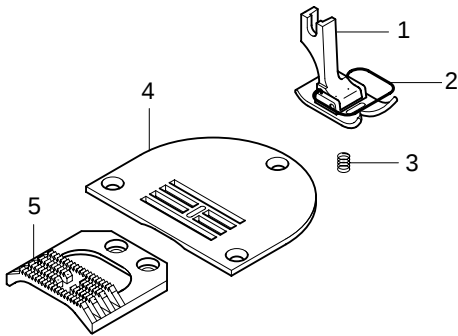
-6/01 BN2,5♦

Für allgemeine Näharbeiten.  
Standardform des Teilesatzes.

Für ordinary sewing operations.  
Standard part set.

Travaux d'utilité courante.  
Jeu de pièces standard.

Para trabajos de costura en general.  
Juego de piezas estándar.



| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de pieces<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 5                                         | 6,0                                                                     | 91-201 053-93/001                                    |
| 1 - 3                                         | 6,0                                                                     | 91-054 501-23/001                                    |
| 2                                             |                                                                         | 91-057 133-04/001                                    |
| 3                                             |                                                                         | 91-051 724-05                                        |
| 4                                             | 6,0                                                                     | 91-058 113-24/003                                    |
| 5                                             | 6,0                                                                     | 91-047 575-04/003                                    |

▲ Weitere Unterklassen und Ausführungen auf Anfrage  
Further Subclasses and versions on enquiry  
Autres sous-classes et modèles sur demande  
Otras subclases y tipos, sobre demanda

☐ ♦ siehe Kapitel 2 Erläuterung der Schlüsselzeichen  
see chapter 2 Explanation of key markings  
voir le chap. 2 Explication des symboles  
véase el Cap. 2 Explicaciones de los signos clave

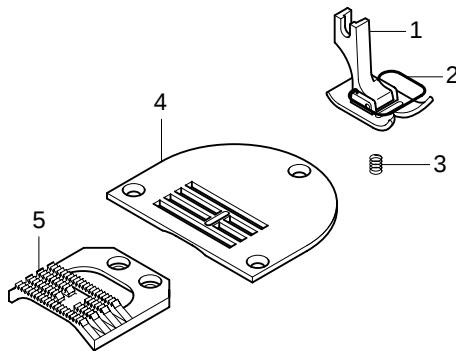
**-6/01 AN2,5♦**

Für allgemeine Näharbeiten.  
Standardform des Teilesatzes.

For ordinary sewing operations.  
Standard part set.

Travaux d'utilité courante.  
Jeu de pièces standard.

Para trabajos de costura en general.  
Juego de piezas estándar.



| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de pièces<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 5                                         | 7,0                                                                     | 91-201 093-93/002                                    |
| 1 - 3                                         | 7,0                                                                     | 91-055 106-23/003                                    |
| 2                                             |                                                                         | 91-057 133-04/002                                    |
| 3                                             |                                                                         | 91-051 724-05                                        |
| 4                                             | 7,0                                                                     | 91-150 028-04/001                                    |
| 5                                             | 7,0                                                                     | 91-059 777-04/001                                    |

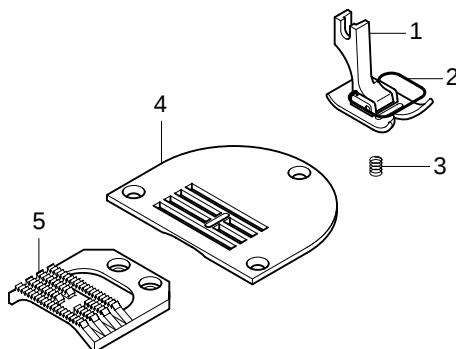
**-6/01 BN2,5♦**

Für allgemeine Näharbeiten.  
Standardform des Teilesatzes.

For ordinary sewing operations.  
Standard part set.

Travaux d'utilité courante.  
Jeu de pièces standard.

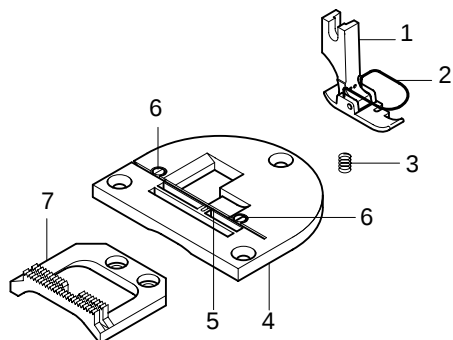
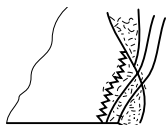
Para trabajos de costura en general.  
Juego de piezas estándar.



| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de pièces<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 5                                         | 7,0                                                                     | 91-201 093-93/001                                    |
| 1 - 3                                         | 7,0                                                                     | 91-055 106-23/004                                    |
| 2                                             |                                                                         | 91-057 133-04/002                                    |
| 3                                             |                                                                         | 91-051 724-05                                        |
| 4                                             | 7,0                                                                     | 91-150 028-04/002                                    |
| 5                                             | 7,0                                                                     | 91-059 777-04/002                                    |

-6/27 AN2,5♦

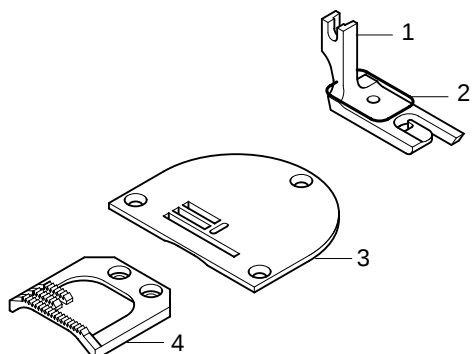
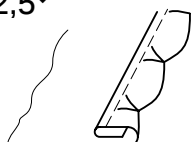
Arbeitsgang  
Operation  
Opération  
Operación



| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Übersichtbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zigzag | Schneidabstand<br>Trimming margin<br>Distance de coupe<br>Margen de corte | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|------------------------------------------------------------------------|---------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 7                                         | 3,0                                                                    | 1,5                                                                       | 91-201 099-93/001                                    |
| 1 - 3                                         | 3,0                                                                    | 1,5                                                                       | 91-155 138-01                                        |
| 2                                             |                                                                        |                                                                           | 91-054 918-05                                        |
| 3                                             |                                                                        |                                                                           | 91-051 724-05                                        |
| 4 - 6                                         | 3,0                                                                    | 1,5                                                                       | 91-150 168-93/001                                    |
| 4                                             | 3,0                                                                    | 1,5                                                                       | 91-150 167-04/001                                    |
| 5                                             |                                                                        |                                                                           | 91-150 166-05                                        |
| 6                                             |                                                                        |                                                                           | 11-108 849-15                                        |
| 7                                             | 3,0                                                                    | 1,5                                                                       | 91-059 294-04/001                                    |

-19/51 AN2,5♦

Arbeitsgang  
Operation  
Opération  
Operación



| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Übersichtbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zigzag | Saumbreite<br>Hem width<br>Largeur de l'ourlet<br>Anchura del zigzag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|------------------------------------------------------------------------|----------------------------------------------------------------------|------------------------------------------------------|
| 1 - 4                                         | 6,0                                                                    | 5,0                                                                  | 91-201 064-93/002                                    |
| 1 - 2                                         | 6,0                                                                    | 5,0                                                                  | 91-052 021-93/005                                    |
| 2                                             |                                                                        |                                                                      | 91-057 131-05                                        |
| 3                                             | 6,0                                                                    | 5,0                                                                  | 91-058 580-24/002                                    |
| 4                                             | 6,0                                                                    | 5,0                                                                  | 91-047 868-04/001                                    |

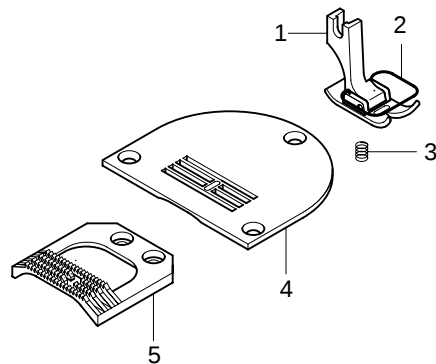
-34/01 AN2,5♦

Zum Nähen feiner Materialien.  
Standardform des Teilesatzes.

For sewing light fabrics.  
Standard part set.

Pour la couture de matières fines.  
Jeu de pièces standard.

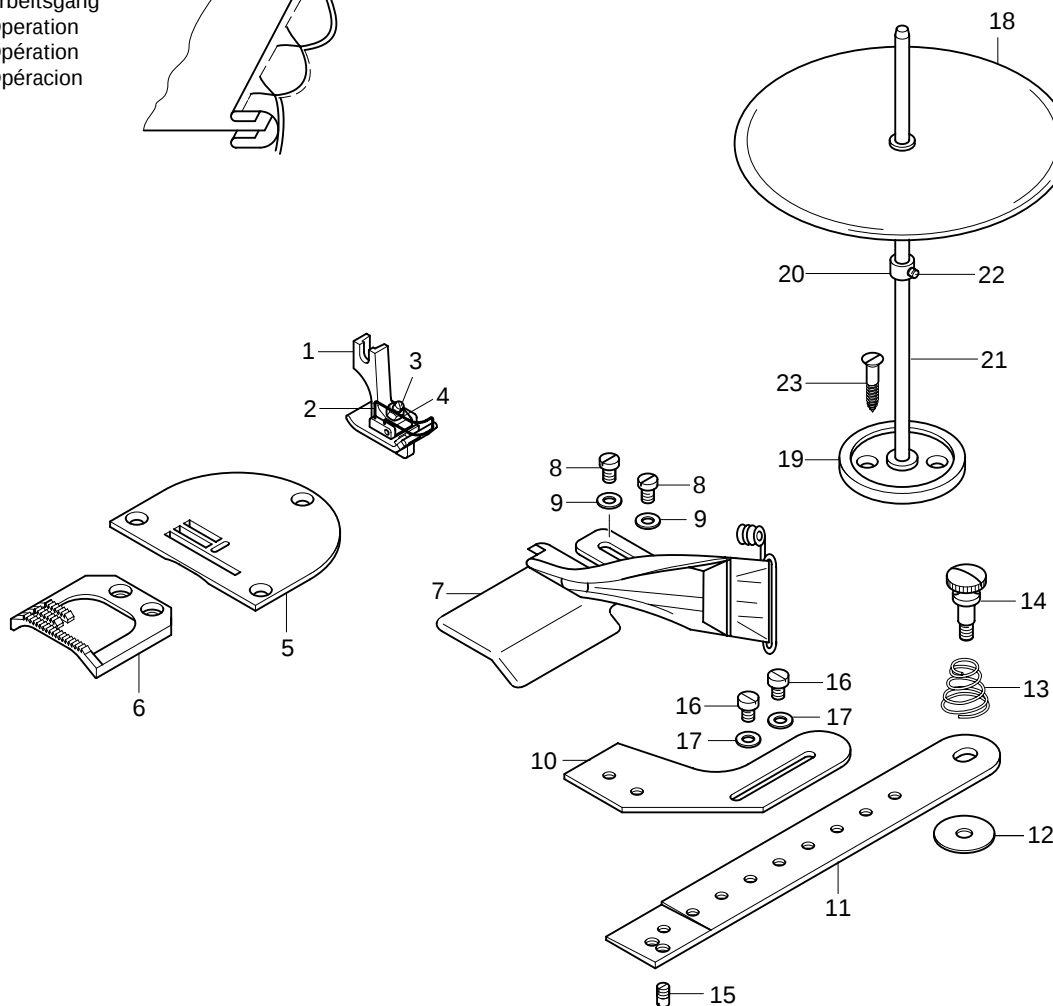
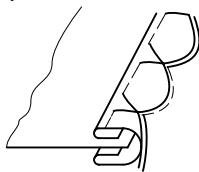
Para coser materiales finos.  
Juego de piezas estándar.



| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Übersichtbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 5                                         | 4,5                                                                     | 91-201 070-93/001                                    |
| 1 - 3                                         | 4,5                                                                     | 91-055 112-23/002                                    |
| 2                                             |                                                                         | 91-057 133-04/002                                    |
| 3                                             |                                                                         | 91-051 724-05                                        |
| 4                                             | 4,5                                                                     | 91-058 211-24/002                                    |
| 5                                             | 4,5                                                                     | 91-047 653-04/001                                    |

**-39/82 AN2,5♦**

Arbeitsgang  
Operation  
Opération  
Opéracion



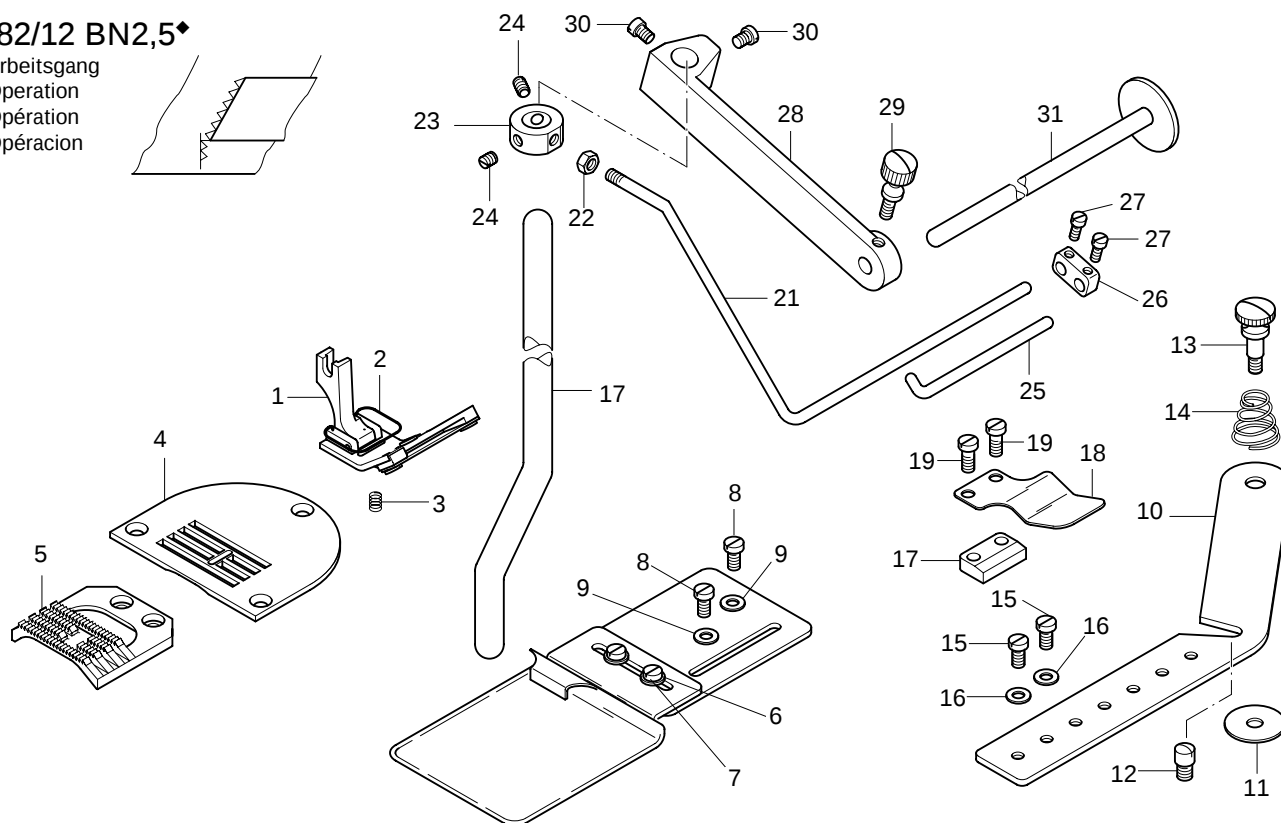
| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de pièces<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 17                                        | 6,0                                                                     | 91-201 097-93/003                                    |
| 1 - 4                                         | 6,0                                                                     | 91-055 965-93/001                                    |
| 2                                             |                                                                         | 91-057 132-05                                        |
| 3                                             |                                                                         | 11-320 098-15                                        |
| 4                                             |                                                                         | 12-024 121-15                                        |
| 5                                             | 6,0                                                                     | 91-058 580-24/002                                    |
| 6                                             | 6,0                                                                     | 91-047 868-04/001                                    |
| 7                                             | 6,0                                                                     | 91-056 075-23/003                                    |
| 8                                             |                                                                         | 11-108 168-15                                        |
| 9                                             |                                                                         | 12-305 114-15                                        |
| 10                                            |                                                                         | 91-056 109-25                                        |
| 11 - 17                                       |                                                                         | 91-056 116-90                                        |
| 11                                            |                                                                         | 91-040 428-24/001                                    |

| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de pièces<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 12                                            |                                                                         | 91-028 036-25                                        |
| 13                                            |                                                                         | 91-040 624-25                                        |
| 14                                            |                                                                         | 91-700 824-25                                        |
| 15                                            |                                                                         | 91-000 775-15                                        |
| 16                                            |                                                                         | 91-000 089-15                                        |
| 17                                            |                                                                         | 12-315 110-15                                        |
| 18 - 23                                       |                                                                         | 91-043 943-70/895                                    |
| 18                                            |                                                                         | 91-043 124-71/895                                    |
| 19                                            |                                                                         | 91-043 945-75/895                                    |
| 20                                            |                                                                         | 91-043 947-92                                        |
| 21                                            |                                                                         | 91-043 946-25                                        |
| 22                                            |                                                                         | 91-000 388-15                                        |
| 23                                            |                                                                         | 11-470 355-25                                        |



-82/12 BN2,5♦

Arbeitsgang  
Operation  
Opération  
Operación

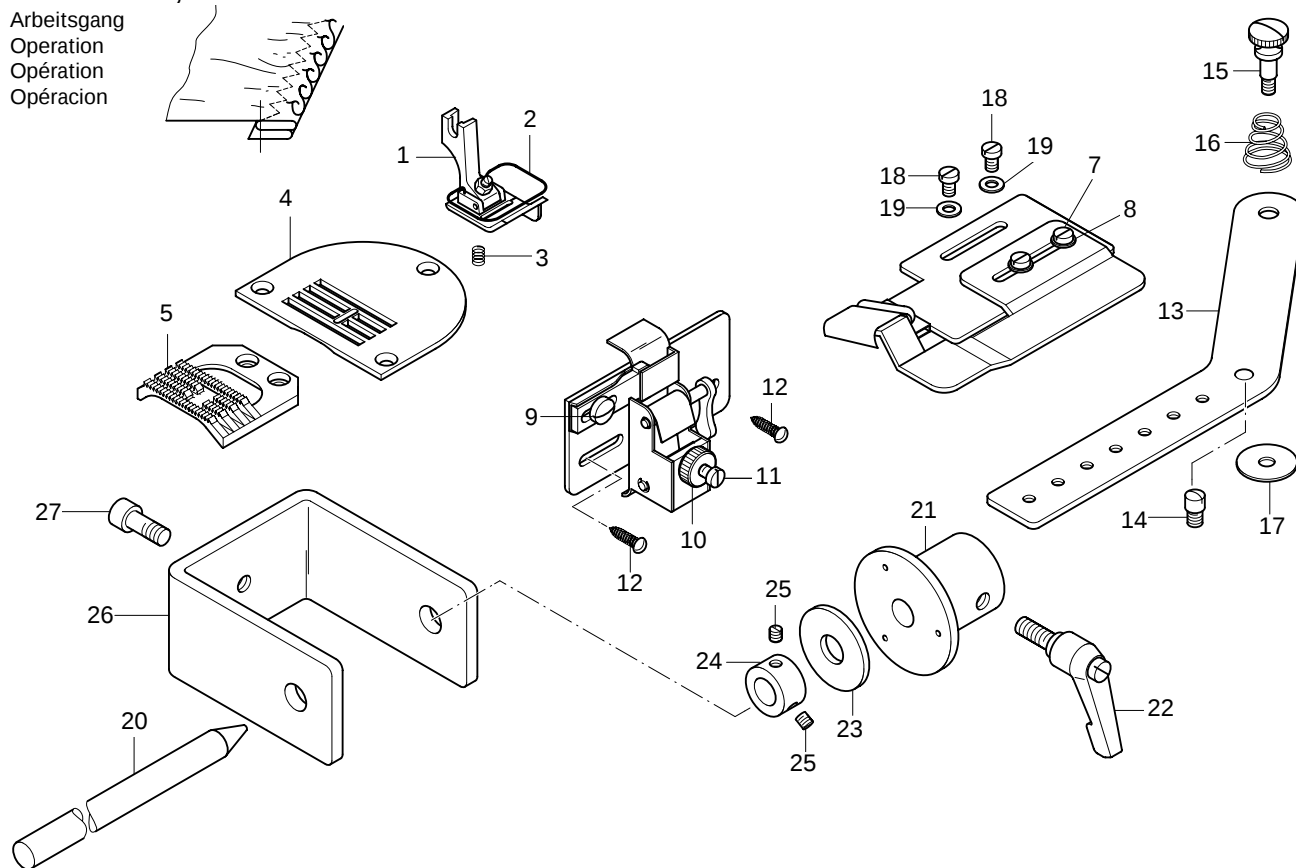


| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de pièces<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 19                                        | 7,0                                                                     | 91-201 207-93/001                                    |
| 1 - 3                                         | 7,0                                                                     | 91-154 474-93/001                                    |
| 2                                             |                                                                         | 91-057 133-04/001                                    |
| 3                                             |                                                                         | 91-051 724-05                                        |
| 4                                             | 7,0                                                                     | 91-150 028-04/002                                    |
| 5                                             | 7,0                                                                     | 91-059 777-04/002                                    |
| 6 - 7                                         | 7,0                                                                     | 91-050 716-93/001                                    |
| 6                                             |                                                                         | 11-108 168-15                                        |
| 7                                             |                                                                         | 12-315 110-15                                        |
| 8                                             |                                                                         | 11-108 168-15                                        |
| 9                                             |                                                                         | 12-305 114-15                                        |
| 10 - 16                                       |                                                                         | 91-156 634-90                                        |
| 10                                            |                                                                         | 91-156 634-25                                        |
| 11                                            |                                                                         | 91-028 036-25                                        |
| 12                                            |                                                                         | 91-100 288-25                                        |
| 13                                            |                                                                         | 91-700 824-25                                        |
| 14                                            |                                                                         | 91-040 624-25                                        |
| 15                                            |                                                                         | 11-108 168-15                                        |
| 16                                            |                                                                         | 12-305 114-15                                        |
| 17                                            |                                                                         | 91-170 363-15                                        |

| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Überstichbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de pièces<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 18                                            |                                                                         | 91-170 364-15                                        |
| 19                                            |                                                                         | 11-108 174-15                                        |
| 20 - 31                                       |                                                                         | 91-056 758-70/895                                    |
| 20                                            |                                                                         | 91-043 154-25                                        |
| 21 - 27                                       |                                                                         | 91-056 138-91                                        |
| 21                                            |                                                                         | 91-050 677-25                                        |
| 22                                            |                                                                         | 91-001 540-25                                        |
| 23 - 24                                       |                                                                         | 91-043 160-92                                        |
| 23                                            |                                                                         | 91-043 160-25                                        |
| 24                                            |                                                                         | 91-000 785-15                                        |
| 25                                            |                                                                         | 91-050 678-25                                        |
| 26 - 27                                       |                                                                         | 91-050 679-92                                        |
| 26                                            |                                                                         | 91-050 679-25                                        |
| 27                                            |                                                                         | 11-174 086-15                                        |
| 28 - 30                                       |                                                                         | 91-043 933-72/895                                    |
| 28                                            |                                                                         | 91-043 933-75/895                                    |
| 29                                            |                                                                         | 91-000 262-15                                        |
| 30                                            |                                                                         | 91-000 089-15                                        |
| 31                                            |                                                                         | 91-043 936-21                                        |

## -83/03 BN2,5♦

Arbeitsgang  
Operation  
Opération  
Operación



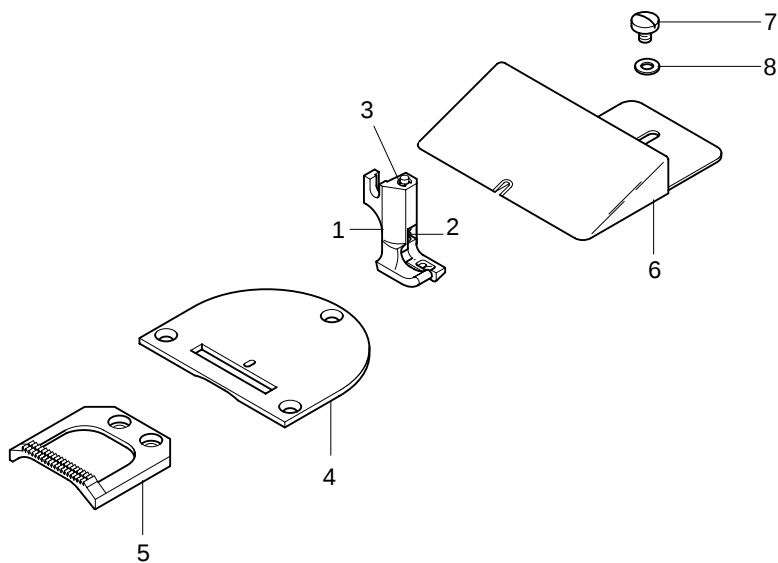
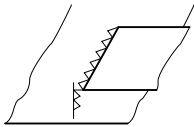
| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Übersichtbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 1 - 19                                        | 7,0                                                                     | 91-201 209-93/001                                    |
| 1 - 4                                         | 7,0                                                                     | 91-155 544-93/002                                    |
| 2                                             |                                                                         | 91-057 133-04/002                                    |
| 3                                             |                                                                         | 11-320 098-15                                        |
| 4                                             |                                                                         | 12-024 121-15                                        |
| 5                                             | 7,0                                                                     | 91-150 028-04/002                                    |
| 6                                             | 7,0                                                                     | 91-059 778-04/002                                    |
| 7 - 8                                         | 7,0                                                                     | 91-156 489-93/001                                    |
| 7                                             |                                                                         | 11-108 168-15                                        |
| 8                                             |                                                                         | 12-315 110-15                                        |
| 9 - 11                                        |                                                                         | 91-156 267-91                                        |
| 9                                             |                                                                         | 91-700 335-25                                        |
| 10                                            |                                                                         | 91-701 548-25                                        |
| 11                                            |                                                                         | 11-108 192-25                                        |
| 12                                            |                                                                         | 11-462 193-55                                        |
| 13 - 19                                       |                                                                         | 91-753 936-90                                        |
| 13                                            |                                                                         | 91-753 936-25                                        |

| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Übersichtbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de pieza |
|-----------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------|
| 14                                            |                                                                         | 91-100 288-25                                        |
| 15                                            |                                                                         | 91-700 824-25                                        |
| 16                                            |                                                                         | 91-040 624-25                                        |
| 17                                            |                                                                         | 91-028 036-25                                        |
| 18                                            |                                                                         | 11-108 168-15                                        |
| 19                                            |                                                                         | 12-305 114-15                                        |
| 20 - 27                                       |                                                                         | 91-156 005-71/895                                    |
| 20                                            |                                                                         | 91-156 004-05                                        |
| 21                                            |                                                                         | 91-156 002-75/895                                    |
| 22                                            |                                                                         | 17-019 025-91                                        |
| 23                                            |                                                                         | 12-335 231-15                                        |
| 24 - 25                                       |                                                                         | 91-031 409-12                                        |
| 24                                            |                                                                         | 91-031 409-15                                        |
| 25                                            |                                                                         | 91-001 283-15                                        |
| 26                                            |                                                                         | 91-156 003-75/893                                    |
| 27                                            |                                                                         | 11-130 903-15                                        |



-358/01 B♦

Arbeitsgang  
Operation  
Opération  
Opéracion



| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Übersichtbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de piezas |
|-----------------------------------------------|-------------------------------------------------------------------------|-------------------------------------------------------|
| 1 - 8                                         | 2,0                                                                     | 91-201 091-93/001                                     |
| 1 - 3                                         | 2,0                                                                     | 91-057 112-93/001                                     |
| 2                                             |                                                                         | 91-169 373-05                                         |
| 3                                             |                                                                         | 12-640 090-55                                         |
| 4                                             | 2,0                                                                     | 91-058 298-04/001                                     |

| Pos.-Nr.<br>Item No.<br>N° pos.<br>N° de pos. | Übersichtbreite<br>Stitch width<br>Amplitude zigzag<br>Ancho de zig-zag | Teile-Nr.<br>Part No.<br>N° de piezas<br>N° de piezas |
|-----------------------------------------------|-------------------------------------------------------------------------|-------------------------------------------------------|
| 5                                             | 2,0                                                                     | 91-047 719-04/001                                     |
| 6                                             |                                                                         | 91-168 430-21                                         |
| 7                                             |                                                                         | 91-700 335-25                                         |
| 8                                             |                                                                         | 12-305 114-15                                         |
|                                               |                                                                         |                                                       |

# PFAFF

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